

# **278 SERIES PEDESTALS 278 Pro & Air Systems**

INSTALLATION INSTRUCTIONS

9/2015

69548 Rev. A

# SAVE THESE INSTRUCTIONS PEDESTAL FEATURES:

- Swivl-Eze 278 Pro Series Pedestal systems offer ergonomic controls and smooth, wobble-free motion.
- They meet Type A Driver ABYC H-31 regulations for driver's seat applications.
- Installers and users must abide by all ABYC and U.S. Coast Guard regulations for seating.
- Handle cannot be modified to a different orientation.

#### **HOW TO USE PEDESTAL:**

# **⚠** CAUTION:

According to ABYC and Coast Guard regulations, when the vessel is in motion, seat must face forward with Positive Lock handle engaged (Figure 1 - Red Arrow up).

#### TO OPERATE POSITIVE LOCK HANDLE

- 1. Lift Positive Lock handle to unlock and pivot.
- 2. When you release handle, seat will automatically lock forward as you rotate to forward position.

NOTE: Seat must be locked forward when vessel is in motion.



# TO OPERATE SLIDER PLATFORM HANDLE

- 1. Lift handle to allow fore-aft motion (Figure 2).
- Release handle to hold slider in place. Fully lock by pushing handle down (Figure 3).



Figure 3

#### TO TIGHTEN FRICTION LOCK

- Rotate Friction Lock clockwise in order to eliminate any minimal play in system (Figure 1—Blue Handle).
- 2. To disengage Friction Lock, rotate Friction Lock counterclockwise until desired looseness is achieved.

## MATERIALS REQUIRED FOR INSTALLATION

 Floor Base: Six (6) 1/4"-20 stainless countersunk-head machine screws, washers and nuts. Bolts must be suitable length for mounting location and substrate.

NOTE: Seat must be locked forward when vessel is in motion.

Seat Mount: Four (4) 1/4"-20 stainless steel machine screws and washers to attach seat to mount.

## **MOUNTING LOCATION AND HEIGHT**

- Best sitting height (including seat) is about 15-1/2" (39 cm) above deck
- Pedestal must be mounted to a suitable marine-grade substrate according to ABYC standards.
- Aluminum or stainless steel backing plate also recommended.

### PEDESTAL BASE INSTALLATION INSTRUCTIONS

- Lift Auto Lock handle to unlock the seat mount; remove it from pedestal tube. IMPORTANT: Pedestal base orientation determines the correct direction of the seat tilt and Auto Lock handle. Before fastening, the base slot must be positioned to the FORE/AFT orientation (Figure 4).
- For below deck pedestals only: Drill 3-3/4" deep x 3-1/4" diameter (95 mm x 83 mm) hole at exact
- Turn base so pedestal post slots are positioned in FORE and AFT positions (Figure 4).

center of mounting

location.

- Use base as template to mark and drill 5/16" (8 mm) holes through deck and substrates.
- Thru-bolt the base with stainless steel 1/4"-20 countersunk-head machine screws, washers, and nuts.



- 1. Place seat mount or slider platform against bottom of the seat.
- 2. On slider platform, slider handle must be beneath front of seat. Adjust slider platform fore/aft so that front edge is even with front of seat. Handle will be slightly exposed.
- Insert 1/4"-20 stainless steel machine screws through washers and the widest pattern that matches T-nuts in bottom on seat. Be sure at least 3/8" (8 mm) thread length enters the seat's T-nuts.
- 4. If seat does not have T-nuts, it must be securely thru-bolted with 1/4" stainless steel bolts, washers, and nuts.
- 5. When seat is fastened, reinsert into the pedestal tube and press all the way down. Check for pivot, slide, and locking operations.

#### **MAINTENANCE**

- Clean pedestal and mount with mild soap and water. Do not use abrasive cleansers or polishing agents.
- Periodically check all fasteners for proper tightness.

