



**CUSTOM COLORS AND HYDROGRAPHICS NOW AVAILABLE, MOST ANY COLOR AVAILABLE, POWER POLE** AND TALON COLOR MATCHES AVAILABLE. CALL TODAY TO DISCUSS YOUR CUSTOM COLOR NEEDS

### **COLOR SERIES JACK PLATES -POWDERCOAT & HYDROGRAPHICS**

Our new color series jack plates - Available in durable Powdercoated solid colors or with exciting Hydrographics patterns and textures.

Choose the Jac™ Plate that's right for you, then, add a custom powdercoated color or an exciting Hydrographic texture/pattern to really make your boat special! Choose from a wide variety of Powdercoat colors and any hydrographic styles including Carbon Fiber, Camo, American Flag, Skulls and more!

When purchasing a custom jack plate, add both the jack plate of choice, as well as the custom color item to your shopping cart.



THE POSSIBILITIES WITH HYDROGRAPHIC ARE PRACTICALLY UNLIMITED! CALL TODAY...



All custom Powdercoating and Hydrographics are done in-house! Left to Right: Dust-free Powdercoat spray booth. Large Powdercoat Oven hardens the Powder for a long-lasting finish. Large Hydrographics tank allows full graphics coverage in one pass.







SCOTT MARTIN. **FLW CUP CHAMP** 





### RACING SERIES JAC™ PLATE

Bob's Machine has been the leader in outboard jack plate technology since 1978.

There has NEVER been a line of hydraulic jack plates specifically for race boats from Bob's or other brands during this time.

### BOB'S HAS BUILT THIS JACK PLATE WITH THESE GOALS:

- •Reduced flex = Better hole shot, consistent prop angle
- •Reduced lateral side shifting = Better handling characteristics
- Easy setback changes = Does not require unbolting from transom to change setback
- •Side panels "rails" can be machined to any offset allowing fine tuning
- •Innovative machining techniques for reduced weight, & lattice style strength
- •Thicker slide plates and components for reduced material fatigue & long life

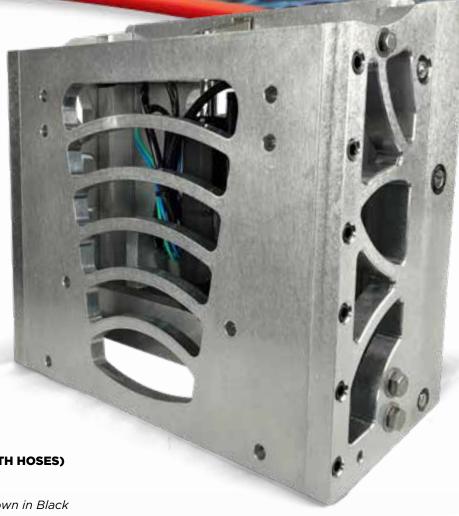
Offered in all Bob's series: Action, Standard & Versa, giving total choice to the boater.

In-house customization for logos, race teams, powder coat colors, and hydrographic patterns.

Limited lifetime structure warranty. Patent pending.

### **AVAILABLE IN:**

- •STANDARD (REMOTE MOUNT PUMP WITH HOSES)
  Shown in Red
- •VERSA (MANUAL) Shown in Blue
- •ACTION (PUMP INSIDE THE PLATE) Shown in Black

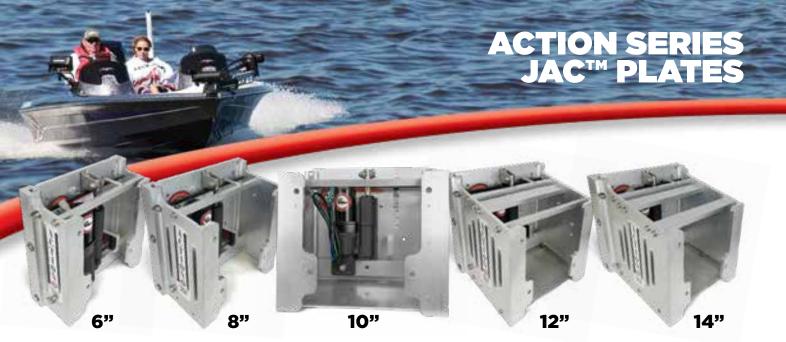


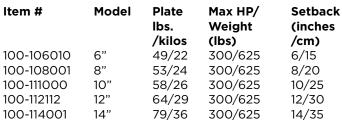












- •Internal pump inside plate for easier rigging
- •One piece jac plate No C-Channels to bolt on to increase setback
- •Pump mounted inside jac plate
- Large powerful motor that can lift heavy outboards under full power in 6 seconds
- ·Limited lifetime warranty against structural defects
- •Can be converted to have pump inside the boat if the owner desires to change style of hydraulic pump
- "Predrilled" for side mount Shallow Water Anchors
- •Provides 7.5" (19 cm) of lift

•Wiring is plug and play with waterproof Deutch® connectors •US & International Patents Pending Automotive grease fittings Adjustable tension rods 1031 JAC PLATE INCLUDES WIRING HARNESS AND CONTROL **SWITCH** ACTION JAC PLATES FEATURE A 5 YEAR WARRANTY ON THE PUMP, LIMITED LIFETIME WARRANTY ON THE STRUCTURE CLASSIC JAC PLATES FEATURE A 5 YEAR WARRANTY ON THE PUMP, LIMITED LIFETIME WARRANTY ON THE STRUCTURE

## STANDARD JAC™ PLATES



- Jac plates come with: jac plate, pump, wiring harness,
   7' hoses, control switch, and oil
- Remote mount pump that connect to jack plate with hoses
- •Hydraulic jac plate dimensions: Transom side mounting dimensions: width: 16 3/4" (42.5 cm) height 13 3/4" (34.9 cm)
- Motor side mounting width: 18 1/4" (46.35 cm)
- •Mounting height 13 3/4" (34.9cm). Motor side OAW is 18 1/4'
- •All jac plates provide 7.5" (19cm) of lift
- Limited lifetime warranty
- •"Predrilled" for side mount Shallow Water Anchors
- Less weight on transom, pump stays dry in internal location

- Automotive grease fittings
- Adjustable tension rods

Item #	Model	lbs.	Max HP/ Weight (lbs)	Setback (inches /cm)
100-104000	Ultra Light	33/14	115/425	4/10
100-104100hd	Ultra HD	38/17	300/625	4/10
100-106000	Lightweight	40/18	300/625	6/15
100-108000	8" Jac	45/20	300/625	8/20
100-110000	Max. Jac	49/22	300/625	10/25
100-112000	12" Jac	57/25	300/625	12/30
100-114000	14" Jac	72/32	300/625	14/33





## **EXTREME GEN 3 ACTION JAC PLATES**Same as Gen 3 Standard, but with the all internal Action Pump

Item #	Model	Plate lbs./kilos	Max HP	Setback (inches/cm)	Item #	Model	Plate lbs./kilos	Max HP	Setback (inches/cm)
100-606005	6"	63/29	550	6/15	100-610005	10"	74/34	550	10/25
100-608005	8"	68/31	550	8/20	100-612005	12"	82/37	550	12/30.5

ACTION JAC PLATES FEATURE A 5 YEAR WARRANTY ON THE PUMP, LIMITED LIFETIME WARRANTY ON THE STRUCTURE

STANDARD JAC PLATES FEATURE A 5 YEAR WARRANTY ON THE PUMP, LIMITED LIFETIME WARRANTY ON THE STRUCTURE







## EXTREME GEN 3 STANDARD JAC™ PLATES



### **EXTREME GEN 3 STANDARD JAC PLATES**

Gen 3 is wider for the Mercury Verado® outboard bracket, and is rated to 550HP

Item #	Model	Plate lbs./kilos	Max HP	Setback (inches/cm)	Item #	Model	Plate lbs./kilos	Max HP	Setback (inches/cm)
100-604002	4"	51/23	550	4 5/8/ 11.7	100-610002	10"	65/29.5	550	10/25
100-606002	6"	54/24.5	550	6/15	100-612002	12"	74/33	550	12/30.5
100-608002	8"	61/28	550	8/20					

### **7 MARINE 627HP JACK PLATE**

4" Setback Standard Series pump Item # 100-606004







### VERSA JAC™

- Manually operated Jac plate
- •Easily upgrades to full hydraulic operation if desired
- •Simple to remove manual screw assembly and swap it out for a hydraulic cylinder
- •Patented Versa Jac™ has the same look as Bob's popular line of hydraulic jacs
- •Rated for engines up to 300 hp
- •Manually operated jac plate easily adjusts for optimum results while on the water
- •Includes limited lifetime warranty against structural defects
- •Versa jac plate dimensions: Transom side mounting dimensions: Width: 16 3/4" (42.5 cm), Height 13 3/4" (34.9 cm). Motor side OAW is 18 1/4"

- •Motor side mounting width: 18 1/4" (46.35 cm)
- •Provides 7.5" (19cm) of lift
- Automotive grease fittings
- Adjustable tension rods

Item #	Model	Plate lbs./kilos	Max HP	Setback (inches/cm)
100-504000	4" Ultra Light	35/15	115	4/10
100-504100hd	4" HD	40/18	300	4/10
100-506000	6"	41/18	300	6/15
100-508000	8"	45/20	300	8/20
100-510000	10"	49/22	300	10/25
100-512000	12"	56/25	300	12/30
100-513000	14"	71/32	300	14/35









### **EXTREME GEN 3 VERSA**

The standard Versa  $\mathrm{Jac}^{\mathrm{TM}}$  can be upgraded with an upgrade kit to either Classic series jack plates, or to Action series jack plates. Upgrades on the Extreme Versa convert them to the normal Extremes which is only 'standard' style pump (inside the boat with hoses).

Item #	Size	Plate lbs/kilos	Max HP/ Weight (lbs)	Setback (inches/cm)
100-604003	4"	54/24.5	550	4 5/8/ 11.7
100-606003	6"	57/26	550	6/15
100-608003	8"	64/29	550	8/20
100-610003	10"	73/33	550	10/25
100-612003	12"	76/35	550	12/30.5

### VERSA JAC™ UPGRADE KIT

For Classic Versa 4-6": 100-500000 (shown)
For Classic Versa 8-14": 100-500100
For Action Versa 6-12": 100-500101
#100-510000 for 8" and up Jac plates only.
#100-5xxxxx Upgrade kit for mini Versa Jac

Includes everything you need to upgrade

your Versa jac to hydraulic operation.
+CUSTOM MADE HOSES

+CUSTOM MADE HOSES
TO ANY LENGTH!











## **JAC™ PLATES**

### STANDARD MINI PLATE

Designed for motors up to 50 HP that have the standard BIA bolt pattern. 7.5"(19cm) of hydraulic lift, pump mounts inside boat, limited lifetime warranty. 28 pounds (12 kilos). 14 7/8" (37cm) OAL. 17 3/4" (45cm) OAW. 6" (15cm) set back. Standard mini jac for clamp on style motors available, #100-812000

### **NARROW MINI PLATE**

Designed for motors up to 50 HP that have transom mounting clamps. 7.5"(19cm) of hydraulic lift, pump mounts inside boat, limited lifetime warranty. 25 pounds (11 kilos). 14 3/4" (37cm) OAL. 13 1/4" (33cm) OAW. 6" (15cm) set back. #100-810000

### **NARROW MINI SHORT PLATE** 4" STROKE

For small transoms such as Gheenoe or other squareback canoes. #100-820000

### MINI ACTION SERIES JACK PLATE

40 pounds (18 kilos).

Full size for BIA bolt pattern Mini Action 6" #100-801000 Narrow Mini Action for clamp on motors 6" #100-811000

**ACTION JAC PLATES FEATURE A 5 YEAR** WARRANTY ON THE PUMP, LIMITED LIFETIME WARRANTY ON THE STRUCTURE

STANDARD JAC PLATES FEATURE A 5 YEAR WARRANTY ON THE PUMP, LIMITED LIFETIME **WARRANTY ON THE STRUCTURE** 

### MINI VERSA JAC™ PLATES

- •Manually operated jack plate for smaller boats or micro skiffs
- •Easily upgrades to full hydraulic operation if desired
- •Rated up to 50
- •40 HP motors
- ·Easily upgrades to full hydraulic operation
- Adjustable on the water
- •Standard mini versa for clamp-on style motors available
- Limited lifetime warranty





**STANDARD** #100-870000 28 LBS/12Kilos

**NARROW** #100-860000 28 LBS/12 Kilos

**ULTRA** #100-850000

18 LBS/8 Kilos

### **VERSA MINI UPGRADE KITS:**

For Standard mini full size: 100-500001 For Standard mini narrow: 100-500002 For Standard Mini micro: 100-500003



### KICK-BACK JAC™ PLATE

## KICK BACK JAC PLATE AKA "STUMP JUMPER"

- 28 lbs total weight
- Width 17.5", Height 6", Offset 5.5"
- 45 degree tilt up (kick up)
- Delrin rollers and bearings for smooth operation;
   No need for chains or spring like competition
- Motor tether attachment point for safety
- Locking pins to prevent plate from kicking out in reverse or trailering
- Greaseable pivot points automotive Zerk fittings
- Patent pending
- Rated up to 115 HP motors BIA bolt pattern
- Optional clamp on style kit available. #100-105000

**WARNING:** This unit is rated for outboard motors up to a maximum of 115 H.P. Do not encounter obstructions at speeds over 5 M.P.H and only in the forward direction. It is not designed or intended to encounter obstructions while the boat is being operated in the reverse direction.

### HYDRAULIC KICK BACK JAC

- 6" hydraulic lift, and 1.5" structure lift for total of 7.5" max lift
- 48 lbs
- Locking pins for reverse
- Grease able pivot points and slide plate area
- No spring or chains
- Tensioning rod
- 30 degree of tilt
- Patent pending
- Rated to 115 HP
- # 100-105100

### **PIN HOLDER**

- Pins not included Uses pins that come with Kick Back plate
- Works with either style Kick Back plate
- Bolts onto Kick Back plate to hold pins so you don't lose them # 100-105002

### **OPTIONAL CLAMP-ON MOTOR ADAPTER PLATE**

JCK BACK JAC

Add adapter plate for clamp on motors. #100-105001



















**ASK FOR BOB'S BY NAME TO ENSURE YOU GET BOB'S QUALITY!** 





### MINI MANUAL JAC PLATE FOR MINI BOATS

### **MANUAL JAC PLATE**

- Mini Manual –Only 12 lbs. (5.4kg)
- •Variable Horizontal
  Offset Plate can be set at three different horizontal dimensions. 4-1/4" (10.7cm) setback, 5" (12.7cm) setback, and 6-1/8" (15.5cm) setback, to achieve optimum performance and handling (40 HP 2 stroke max).

ADDITIONAL AC™ PLATES

- Clamp-on only motors without power tilt/trim
- •2.5" built in, plus 1.5" adjustable for total of 4" lift
- •Mounting hardware is not included. 100-200500: 11.5" Width 100-200600: 15.25" Width

100-200100: 18" Width

### ness, **OPTIONS**

### MINI JACK PLATE BOLT KIT

#100-200001

Includes 3/8" X 3" bolts, flat washers, lock washers, and lock nuts.

### **STACKABLE SPACERS**

Set of 6" #100-704000

- Provides low speed power for cruisers
- Auxillary power for sailboats
- Trolling power for fishermen
- •Patented design has 16" (40.6cm) of lift
- •Custom hose lengths are available
- •Through the hull fittings available
- Bob's hydraulic jack plate motors are mounted inside the boat for long life and easy maintenance
- •Optional wireless control kit available
- •Kicker Jacs come with: kicker jac, pump, wiring harness, 10' hoses, control switch, and oil
- Includes limited lifetime warranty against structural defects
- •Weighs 48 pounds (21.7kg) #100-300000









### **SET BACK BRACKETS**

- •Setback brackets re-position motor into cleaner water to increase propellor efficiency and minimize prop slippage
- Drag is reduced
- ·Boat exhibits more bow lift
  - •Handles up to 300 hp engines
    - Includes limited lifetime warranty
- •1.5" of built in lift
- •Will fit motors with the standard BIA bolt pattern
- •1.5" or 2.5" lift depending on installation holes used
- Predrilled for shallow water anchors
- Powder Coating available

4" (10.1cm) 14lbs (6.3kg) #100-404000 6" (15.2cm) 16lbs (7.2kg) #100-406000 8" (23.3cm) 28lbs (12.7kg) #100-408000 10" (25.4cm) 35lbs (15.9kg) #100-410000

1 piece with rigid support



## JAC PLATE COMPONENTS



### REPLACEMENT **JACK PLATE CYLINDERS**

1" shaft for all 8" Standard series jack plates and all Extreme series jack

# 120-230501

3/4" shaft for all 4-6" standard jacks. # 120-230000

Call for cylinders on all other applications.



### **CYLINDER FITTING**

Stainless steel fitting for jack plate cylinder to hydraulic hose # 630-104000

## **5" VERTICAL EXTENSION**

### **FEATURES:**

**BRACKETS** 

- •Lift engine 5" with only 0.5" extra setback
- •Perfect for boater using a XL shaft motor on a boat that doesn't require the extra 5"

 Works on all motors except 425 Yamaha •Up to 450HP

# 100-40001



EHA pump full size # 120-120020

**EHA Pump** Tilt&Trim, 4" stroke # 120-120019

EHA Pump Mini # 120-120021



### **BACKING PLATES**

### (UPPER & LOWER SETS)

Can be customized for OEM manufacturers #110-200000

Upper backing plate: 2.5" X 15.5" X 3/8" Lower backing plate: 2.5" X 13" X 3/8"

•Manufactured out of aircraft grade aluminum

### **DOUBLE BOLT TOP BACKING PLATE**

F350 bolt pattern #110-200501 With lower plate

#110-200500





Unique solid-state transducer

 Special photoelectric eye that precisely regulates the LED brightness

- •Sensor reads every 1/4" rise and lights a corresponding LED
- 2-Year Warranty
- · Available with white or black face and with or without polished stainless steel bezel
- Black Gauge for Standard/Extreme/ Standard mini .....#110-300000 Black Gauge for Action ... #110-301000 White Gauge for Standard/Extreme/ Standard mini ......#110-310000





### **GAUGE EXTENSION CABLES**

Extends LED height indicator gauge up to 14' #110-330000

### **RESERVOIR KIT**

#120-120013 Kit includes hydraulic reservoir, reservoir cap, 2 brass filterscreens, reservoir mounting hardware, reservoir O-ring.

### **RESERVOIR KIT FOR OLDER PUMPS**

#120-120014

For pumps with mounting bolt through bottom of the reservoir. Kit includes hydraulic reservoir, reservoir cap, 2 brass filter screens, reservoir mounting bolt, and reservoir O-ring.



### **SPLASH PANS** For 4" and 6" iac plates

4"	#120-210400
6"	#120-210600
6" Gen3 action splash pan	#100-210601
8" Gen3 action splash pan	#120-120804
10" with performance lip	#120-211002
12" with performance lip	#120-211201





JAC PLATE COMPONENTS

### TRANSOM HOLE PLUG

O-ring seal plug and machined nut, used to close the hole left from removed Thru-hull fittings # 120-510001

### **HARDWARE**

**BOB'S THRU HULL FITTINGS** 

#120-510000

### **THRU HULL FITTINGS**

with mounting hardware #120-515000

### TRANSOM WASHERS

#110-202100

### **BULK HEAD FITTINGS**

#120-520000

### **4" BULK HEAD FITTINGS**

#120-520001

### **BOLT KIT**

(3.5" and 2.5") Includes flat washers. lock washers, bolts. and lock nuts #110-100000 Other bolt lengths available.



## JAC PLATE COMPONENTS



### WIRING HARNESS

#120-150000



for any Motor. #300-xxxxxx **Jack Plate Anode** #300-00000



#120-200000 For Extreme's and 14" jack plate: #120-200006



### STAINLESS STEEL FITTINGS

**3-PIECE FITTINGS** 

Bob's Jack Plate Hose to JIC4. # 120-50000

#### **CRIMP ON FITTING**

Bob's Jack Plate Hose to JIC4. # 120-500001

### 90-DEGREE MALE TO FEMALE

JIC4 to JIC4 for people wanting to route hoses straight up out of Jack Plates, great on tight applications! # 600-551804

### STAT-O-SEAL

Washer with O-ring impregnated into it. For use between Bob's hydraulic cylinder and cylinder fitting. # 120-231101

## REPLACEMENT RESERVOIR CAP

#120-120015

**BRUSH KIT** #120-120005



JAC PLATE GREASE CARTRIDGE

#120-302000

**SEALANT** #920-920

### **HYDRAULIC OIL**

ISO 32 weight for all Standard SeriesJack Plates #120-301000



## HYDRAULIC PUMP ASSEMBLY

Complete with solenoids, wiring harness, wall mounting plate, and two 90 degree fittings.

Pump has 3 year warranty. Optional Floor Mount Bracket and Optional Pole-Mounting Bracket available.



### **JAC™ PLATE SOLENOIDS**

#120-110000

### **RETROFIT SOLENOID KIT**

Without wiring harness: #120-150002 With wiring harness: #120-150003

### **ACTION SERIES RELAY**

**WIRING HARNESS #**120-150011 With switch wire: #120-150010

Switch wire only: #120-150010

### **40-AMP BREAKER**

for Action Jac™ wiring harness #649-460040

RED BOOT for Breaker #649-460041



Available for all models – See website for more info. #820-6xxxxx



## ALUMINUM PUMP MOUNTING PLATE

#120-123050

### FLOOR MOUNT BRACKET

For hydraulic pump. #120-121000



### POLE MOUNT BRACKET

For hydraulic pump (Bass Cat only) #120-123000









## BOB'S TROLLING MOTOR PROP NUT

- •Fits all Motorguide and Minnkota trolling motors
- •Requires no tools to remove trolling motor propeller
- •Over 25% more mass than other units on the market which means quieter trolling!
- •Center hole to access shaft in event of shear-pin failure
- •Ultimate Coating that will not fade and superior corrosion resistance!

Standard Color: Ultimate Black

Minnkota	80+ lbs	#312-00000
Minnkota	.70- lbs	#312-100000
Motorguide	.All	#312-200000
Lowrance Ghost	.All	#312-300000

Change the last number to order any of these colors:

- 1 Gloss Black, 2 White, 3 Red, 4 Blue,
- 5 Green, 6 Orange, 7 Brushed Aluminum,

8 - Carbon Fiber



Minnkota 70- Shown



- •Makes adjustments quick and easy with a flick of a lever
- •More Pressure than the standard knob
- •Holds even the largest GPS units tightly
- •Make height adjustments much quicker and securely
- •Simple 1-minute installation

Freshwater Pro: #160-200000 Freshwater Tour: #160-200001 Wireless Series: #160-200002

Gatormount/Great white: #160-200003

Motor Guide X3 & X5 # 160-200004 Motor Guide Xi5 # 160-200005 Minnkota Trolling motors

Maxxium/Fortrex 2003 and earlier: #160-300000 Maxxium/Fortrex 2004 and newer: #160-300001

Terrnaova: #160-300002 Edge: #160-300004 PowerDrive: #160-300005 Ultrex: #160-300006

Ram Mount

Big Ball: #160-100000 Medium Ball: 1#60-100001





Bob's Machine's new patent pending O-ring sealed pedestal seat plugs close the hole on your deck when your pedestal seat is not in use. Keep your compartments water tight to prevent mildew, and stop loosing baits/weights/hooks down the holes. Also adds some bling to the deck of your boat!



Standard color is Brushed Aluminum.
Order one of these colors by adding this code to the part number -

B - Blue, BK - Black, C - Carbon, G - Green, O - Orange, R - Red,

W - White

# DECKSATER





Standard color is Brushed Aluminum.
Order one of these colors by changing
the last number of the part number 1 - White, 2 - Red, 3 - Orange, 4 - Green,
5 - Black, 6 - Blue



## PROTECT YOUR DECK WITH DECKSAVER!

CNC'd Billet Aluminum, coated for long life. Simple one-screw installation. Available in Brushed Aluminum, Red, Blue, Green, Black, and White. #311-100000





## CONTROLS

### **JAC™ PLATE ROCKER SWITCH**

Includes switch, bezel and heat shrink spade connectors. #305-900000



JAC™ PLATE ROCKER SWITCH **REMOVAL TOOL** 

#305-900002



### TRANSOM TRIM CONTROL

This Transom Trim Control provides a weatherproof tilt control system at the stern area of the boat to facilitate

placing motor support position with one person. Switch can also be used for remote adjustment of hydraulic jack plates.

The switch housing is molded black plastic with raised white letters and may be mounted on any flat surface.

Comes with 18" pigtail wire. #305-500000



### **WIRELESS REMOTE CONTROLS**

·Adjust the jac's height easily with a key fob

from anywhere on or off the boat

- ·Ideal during docking or trailering when there is limited access to dash-mounted switch
- Anglers with towers can conveniently operate jac plates with the key fob
- Compatible with all
- BMS jac plates
- Works independently from dash-mounted switch #305-700000

DE IN

### **BOB'S STEERING WHEEL SWITCH**

Trim or jackplate control at your fingertips with a columnmounted switch that looks great in any console. You can keep your hands on the wheel and concentrate on driving.

Bolts to most systems, including mechanical and hydraulic.

All hardware included.

Single-switch Pro-Trim 1000 mounts at 3 or

9 o'clock stalk positions.

Dual .....#305-340000

Single .....#305-330000



## MOUNTS & SPACERS

### 2 INCH **SET BACK SPACERS**

These spacers are made out of strong aluminum alloy and machined flat on both sides. Adding these spacers is the simplest way of getting that extra mph. These spacers go between the transom and the engine's mounting bracket. In some cases they can also be installed between the jac plate and engine. By applying the set back spacers to the transom, you are moving the center of gravity of the hull further back. By doing this you are rebalancing the boat which allows the hull to remain at its present attitude with less trim. Therefore, you have more power to push the boat forward rather than to hold the bow up. The kit comes complete with stainless steel bolts and nuts.



#401-058000

### 3/4" SPACERS

#401-075000

### 1" SPACERS

#401-100000 (Necessary for mounting Verado motors over 200 HP on Extreme series jac plates)



#401-100000



Bob's Fixed Motor Mounts have the rigidity you need to assure precise steering at high speeds. They eliminate propeller fishtailing permitted by flexible mounts. Even socalled "high performance" pinned or hard rubber mounts aren't as rigid as you deserve for high-speed handling ease and safety, so don't settle for less than Fixed Motor Mounts. They're like trading in sloppy linkage and getting rack and pinion steering in return. Your boat will steer more reliably throughout its entire speed range in both the smoothest and the roughest water. The hull's more consistent relationship to the water enables you to run safely at higher speeds than possible with conventional "rubber band" mounts. Fix your steering now with Bob's Fixed Motor Mounts! Each set contains 2 upper and 2 lower mounts.



### **ALUMINUM MOUNTS**

Mercury V6	#404-100000
Mercury 3 Liter	#404-00000
Mercury Inline	#404-200000
Yamaha V4 and 2.6L V6	#404-360000
Yamaha 3.1L and 3.3L	#404-331000
Yamaha SHO 4.2L	#404-500000
2 stroke V6 Suzuki mounts	#404-363000
4 stroke V6 Suzuki mounts	#404-400000

### **BMS TRANSOM** WEDGES

Bob's Machine Shop's new transom wedges, are stronger than ever before.

Offering 2, 5, and 10 degrees of either negative or positive trim,

these wedges are great for any application, including the Yamaha F350. These 1", 2, 5, and 10-degree cast aluminum wedges are used as an aid for boats with an insufficient transom angle or for boats having planing problems at low speed. Fits all motors with BIA bolt patterns. Custom powder coating available.

10 Degree	319-300000
5 Degree	100
2 Degree	319-100001

### **NEW! WEDGE WASHERS**

Use these Wedge Washers on outside of the motor. the nuts lie flat when using wedges.

5 degree washers shown.

10 Degree	319-400102
5 Degree	319-400101
2 Degree	





BIG FOOT NOSE CONE KIT WITH LOW WATER PICK-UP

- •50% MORE COOLING CAPACITY
- •HIGHER SPEED & PROPER WATER PRESSURE
- **•LOW WATER PICK-UP**
- •50% MORE VOLUME THAN ANY NOW ON THE MARKET
- •NOSE CONE KIT CONTAINS ALL HARDWARE FOR COMPLETE INSTALLATION
- •KIT COMES WITH COMPLETE ALMAG-35 TOP GRADE CASTING, EPOXY KIT, HOSE FITTINGS, 8" OF RUBBER HOSE, AND INSTALLATION INSTRUCTION.

#### **SHALLOW WATER ACCESS**

Travel and fish waters that until now have been unreachable with outboard motors having standard (side water pick-up) gear cases.

### **PROVEN QUALITY**

The same superior design as our world speed recordholding Big Foot, low water pick-up cones.

- •Crescent-shape for superior performance and handling
- •Five inlets create less chance of stoppage than anything now on the market.



#### **HIGH WATER FLOW CAPACITY**

Allows surface piercing props (choppers, cleaver-style) to be run at maximum height for top speed and all out performance, while maintaining proper cooling to engine.

### **FACTORY INSTALLATION AVAILABLE**

Only manufacturer to offer complete factory installation, usually completed within 10 working days from delivery date. Call for details. Over 30,000 cones installed in the past 5 years!

Nose Cones Tested	Top Speed MPH maintaining 10 PSI	Maximum motor height obtained above transom while without prop slippage water pressure minimum	RPM Obtained
Bob's	74.8	Sky High	6250
Hydro Motive	72.5	3-1/2"	6150
Land & Sea	70.1	2-1/4"	5850
Mercury Stock	69.7	2-1/2"	5900
Mercury CLE (Racing)	68.5	No limit	6150

### **TEST BOAT AND EQUIPMENT USED**

**Boat:** Nitro 190TF (19' bass boat) **Motor:** Mercury 150 XRI, 150 HP

Gearcase: 1:87:1 Ratio

Load: two 200-pound men; 28 gallons of fuel,

rear livewell half-full

**Prop:** Quicksilver trophy, four blade, small hub, 13-3/8 x 25

inch pitch **Speed:** Radar checked

**Conditions:** Test held in under four hours with conditions at the start virtually the same as at the end. Flat to 2 inch

chop, no wind, 58 degrees air temp.

### FRESH WATER FLUSHING KIT

- •Designed specifically for all Bobs nose cone kits with low water pick-up.
- •Can only be used on BOBS low water pick ups.
- Attaches to garden hose.
- Will not scratch or mar (made of durable, soft urethane construction, not fiberglass).
- •One-person operation #202-100000





## BIG FOOT NOSE CONE KIT WITH LOW WATER PICK-UP

## INCREASES SPEED • PERFORMANCE • HANDLING • ECONOMY

### **HIGH WATER FLOW CAPACITY**

Allows surface piercing props (choppers, cleaver style) to be run at maximum height for top speed and all out performance, while maintaining proper cooling to engine.

### **PROVEN QUALITY**

- The same superior design as our world speed record-holding Big Foot, low water pick-up cones.
- Crescent-shape for superior performance and handling.

## FACTORY INSTALLATION AVAILABLE!

### SUPERIOR CASTING AND DESIGN QUALITY

- Only manufacturer to offer complete factory installation, with approximately
  7-10 day turnaround. UPS pick-up and delivery at your door. Call for details.
- •Over 15000 cones installed in the past 5 years.

### **50% MORE VOLUME!**

Nose Cone Kit contains all hardware for complete installation. Pictured below are gear cases showing different type cones installed for a variety of applications. Please note: grass slippers are not available if you have a nose cone installed. Note: Most cones can be bought in kit form or professionally installed by Bob's Machine Shop.



### **BIG FOOT CONE**

Performance boats, race boats, etc. Designed for highest possible engine setting and maximum overall performance. #201-101100



### **COMBO CONE**

Flats boats, bass boats, etc. Pickups on top and bottom of bullet (for sandy areas) #201-301100



### V-8 CONE

Dual hose application. Provides extra volume of water for larger engines. #201-102100



### **GRASS MASTER**

Bass boats, flats boats, etc. Pickups are located on the side of gear case and top of bullet (for grassy areas). #201-401100



T.R.S.

(With solid cone installed) #200-000100



**BRAVO** 

(With solid cone installed) #201-201100



### THE SPORTSMAN'S EDITION

With water inlets located in five different locations (as shown) and a total of from 11 to 13 inlets - The most versatile and troublefree low water pick-up nose cone available. #201-601100



### **BOB'S GRASS SLIPPER**

Designed to deflect vegetation down the gear case, away from the prop and stock water pick ups. FACTORY INSTALLED ONLY. #200-000110



## BIG FOOT NOSE CONE KIT WITH LOW WATER PICK-UP

### **NOSE CONE INSTALLATION INFO**

Shown in these pictures is an example of factory installation. You can send unit completely assembled (any kind; Merc, Yamaha, Johnson, Evinrude, Mariner, etc.) Gears do not have to be removed, unless preferred. Units are UPS shippable. We need units for approximately 7 to 10 working days upon receiving unit. Upon arrival all gear cases are marked and dated with customer's ID# to ensure proper identity.

- 1. We sandblast the gearcase.
- We will center-line nose cone to prop shaft, weld nose cone in place while being held in a fixture to ensure proper alignment.
- 3. We blend the nose cone into the unit using fiberglass fillers and finish to the proper contour and shape using air files, D.A. Grinders, etc.
- 4. We prepare the case to be painted with an etching primer and then a sealer primer and then to a finish paint.
- 5. We reassemble the unit putting stainless steel hoses on to the completed job and ship to customer (approximately 7 to 10 working days to ship).

Warranty: 2 years against blistering and bubbling



### **EPOXY PUTTY**

Two component liquid epoxy. Excellent glue for wood, fiberglass, styrofoam, concrete and metal surfaces. Dries tack free in 1 to 2 hours at 70°F, full cure 72 hours. Contains two 16 oz. (I pint) cans. #202-200000



# MARINE FOOT THROTTLE FOR OUTBOARD AND **INBOARD ENGINE APPLICATIONS.**

Fully CNC machined. Stronger, lighter, better looking. Available anodized either silver or black. Work with any motor.

Universal fully machined aluminum foot throttle. Anodized Black.....#307-002100



Foot throttle replacement spring ......#307-900000



### **OPTIONAL FOOT THROTTLE** SLIDE **PLATE**

Slide plate allows foot throttle to be moved back and forward to match lea

length of driver. For instance, if foot throttle is mounted permanently in the most forward position for a six foot driver, then someone 5'6" or 5'8" drives the boat, he or she can't comfortably reach the foot throttle without sitting on the edge of the seat, which is not only inconvenient, but also unsafe. Ceramic "Cerakote" available, #307-00000



MISCELLANEOUS COMPONENTS

#416-100000

**UPS** 

·Adjustable height moveable pickup tube. Allows exact setting for maximum results •Square stainless steel pick-up for maximum volume

> •Two models to choose from: (Left) Offshore model for straight transom and tunnel-type hulls (Above)

90º model for boats which have a recessed pad or stepped-in pad, as on most bass boats, runabouts, ski boats, etc.

### THE ULTIMATE OIL SEPARATOR KIT FOR INBOARDS AND **TOW VEHICLES!**

Developed to eliminate oil from entering your intake by engine blow-by, which channels oil contaminated air

> into your intake, that reduces the octane of your fuel and causes detonation. Complete with AN fittings, Russel ProClassic hose, heat shrink, hose clamps. and Bob's Machine Catch Can.

Call for Part #s and options





Offshore:

#416-200000



### MISCELLANEOUS COMPONENTS

### **BLOW OUT RING**

Blow out happens when the ratio of air to water surrounding the prop gets so great that the prop is no longer biting the water, in fact the prop is now trying to drive itself through air (or a relative

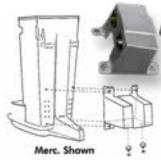
to drive itself through air (or a relative vacuum). When blow out occurs, the prop will lose its bite in the water possibly causing a loose steering feeling or a violent right turn. The speed at which blow out can occur will vary depending on boat design, lower unit design, and prop design/pitch. A blow out ring helps to prevent this.

Available for 2.0, 2.4, and 2.5 liter motors (not available for 3.0 liter). #407-00000

### SKEG REPLACEMENT #070-xxxxxx

- Aluminum alloy
- •Pre-shaping makes skeg ready for heliarcing into place, thus eliminating delays of grinding and shaping
- •Field-proven design brings 75% time-saving installation
- Broken skeg? Whether your skeg is chipped or entirely gone, now you have a choice! Use a skeg replacement, not a new lower unit
- Installation available.







Exhaust Housing designed for Outboards Mercury (2.0L, 2.4L, 2.5L only) O.M.C. (V4-V6 only) Yamaha (2.6 liter) Without modification to the engine,

this simple, after-market add-on is designed to relieve back pressure on the engine and results in more efficient low-end throttle response, a better tuned engine and increased fuel economy. The unit comes complete with two removable plugs and four screws, so the casting can be installed on the back your motor within a matter of minutes. By removing two plugs, the unit will allow exhaust which normally travels through the propeller to escape above the water line, and consequently this results in your engine breathing and performing better. Replace the plugs in the unit and exhaust will travel through the prop again.

Mercury exhaust housing	#403-210000
OMC exhaust housing	#403-220000
Yamaha exhaust housing	#403-230000



### STABILIZER PLATE

This new design of an already-proven product

gives all the advantages of the broad tail stabilizer plate (quicker hole shot, keeps boat on plane at lower speeds, increases top speed on most boats, smooths out the ride, helps stop porpoising), plus the new design has these added features:

- ·Boat has more stern lift
- Much less torque in steering wheel
- Flat-bottom boats steer better (less sliding)
- Most importantly, boat steers easier at low speeds with less correction of steering wheel (stops boat from wandering at low speeds
- •Available for most engines 75 horse power and up
- •Custom colors available

OMC/Pointed Cavitation plate.....#402-100000 25HP and Lower.....#402-070000 40HP and Up.....#402-060001 For units between 25hp and 40 call for recommendations.

### **TORQUE TAMER**

Bob's Torque Tamer will straighten out the high speed steering pull that today's high-pitched propellers produce when running at high transom settings. The paddle-wheel flow produced by the submerged part of such a propeller when much of the top half is out of the water swings your motor sideways (to starboard for right-hand drivers) harder the faster you go. If stock steering tabs have been reset in an attempt to compensate at high speeds – which they can't do – they will tend to swing the motor oppositely at lower speeds. Bob's Torque Tamer redirects high-speed flow so you don't have to fight it to steer

where you want to go, and the stock tabs are readily trimmed at your lowest transom setting to keep you straight as intended at low speeds.

Choose a hi-performance weld-on one (#409-100000) or a rivet-on one (#409-200000).





Don't hold back on letting your engine perform at its best. Let you engine breath at full throttle. Stock covers often restrict the air intake to the engine. With this kit installed your engine will have the breathing potential and looks of a factory race cover. Louvers are made of polished stainless steel with stainless steel rivets, and measure 3-1/4" x 9-3/4".

(1 pair per kit including rivets). #415-00000

### **LIFTING EYE**

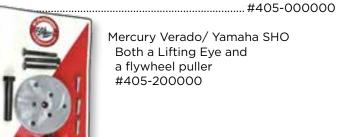
The Lifting Eye bolts onto flywheel with hardened bolts furnished. Lifts engine in a vertical position and allows one person to install motor.



Johnson-Evinrude V-4 and V-6 1977 and newer:

.....#317-00000

Mercury Lifting Eye - All (except Verado 200 hp and up)





MISCELLANEOUS COMPONENTS

(2.0L, 2.4L, 2.5L only) Increase air flow and performance. The air straightening effect created by the radius of the Venturi reduces turbulence (fogging) and improves air flow by approximately 10 CFM. Not available for 3 liter Mercury. #412-000000





### THE TUNER

(2.0L, 2.4L, 2.5L only) Constructed of a one-piece Almag casting and machined and drilled for application for the Mercury V-6 engines, the tuner is designed to improve top end performance and allow your engine to breathe better, similar to what custom headers accomplish for an automobile engine. Not available for 3.0 Mercury. #411-100000

#### YAMAHA TUNER

Fits all v76/carbureted/EFI//HPDI 3.1 and 3.3 liter Yamaha motors 1997 - present. #411-200000



### **TILT TUBES**

#309-xxxxxx 7/8" OD for two-cylinder Mercury, Mariner, Nissan, Honda, Suzuki, OMC, and Chrysler with 7/8" OD. #309-xxxxxx For 3, 4, and 6 cylinder OMC

#309-xxxxxx 1.035 OD for 3, 4, and 6 cylinder Mercury and Mariner

#309-xxxxxx 73-78 3 and 4 cylinder OMC

#309-xxxxxx For V4 and V6 Yamaha and Suzuki

#309-xxxxxx w/ welded nut

### MERCURY FLYWHEEL PULLER



Fits all V6 Mercury motors except Verado 225 and up. #405-120000



SHAFT EXTENSION KITS

Motor extension kits convert Mariner and Yamaha outboards to long or extra long shaft. Even though they cost a fraction of factory parts alone to convert standard motors to long shaft, extension kits are designed and manufactured of top quality materials to give lasting reliability to your outboard motor. Using compatible alloys in the housings, shafts, and studs, these kits are as corrosion resistant as the motor itself. All shaft and studs are of stainless steel and housings are cast of the same type of alloy as used in the motors. New 4 Stroke Models Available. Please specify motor type, year, model, horsepower and serial number. #324-xxxxxxx



### **BMS EMERGENCY BOARDING** LADDER

- •Oil impregnated bearing to reduce chatter and to reduce binding from metal on metal contact in salt water
- Stainless steel deployment pin
- Lightweight
- •Rubberized steps for comfort and safety.
- Lifetime warranty
- •Will attach directly to the side of BMS 8" -14" jack plate
- Custom powder coatings and Ceramic Cerakoting available on ladders.

Port side ladder: #450-00000 Starboard side ladder: #450-100000 Bracket require for 4 or 6" jack plates

(can be used with 8+" also for a

no drill installation) Starboard: #451-100000 Port: #451-00000

Bracket for use with no jack plate:

Starboard: #451-000002 Port: #451-00001

Also requires #451-100000

### **BOBS HI-PERFORMANCE** SPARK PLUG WIRES

**FOR MERCURY V4 AND V6** AND OMC V4, V6, AND V8 **CALL US FOR CUSTOM WIRE SETS!** 

All spark plug connectors are 100% hi-temp, tight seal silicone boots with stainless steel non-corrosive snap-on units. Coil or distributor cap connectors are also 100% hi-temp silicone. 3.0L Mercury... #414-260001 #414-xxxxxx



### STATIC MOTOR PLATE

RSM International, inc., inc has developed a rigid mounting plate that will prevent damage or scratching to the finish of the back of your boat when mounting a clamp-on style kicker, auxiliary outboard motor, or transom mount electric trolling motor. This plate provides a stable, secure, and flat mounting area for your

clamp-on style motor up to 25 hp or 150 lbs gasoline powered outboard motor and all electric motors. Designed with a 4-bolt mounting pattern that will keep the mounting holes above the water line and is manufactured out of 6061 t6

aluminum for use in any marine environment. Comes with Bob's limited lifetime warranty.

#100-900000 ......Standard Static Motor Plate #100-913000 ......Static mounting plate for BRP/Evinrude 15HP High Output



### **FASTWAY MAX SECURITY UNIVERSAL COUPLER LOCK**

- •Flash 8" Drop, 2" Shank
- •Built-In Locks
- •2" & 2 5/16" Stainless Balls

# 304-100000

### **FASTWAY ONESTEP** WHEEL CHOCK

- •For Tandem Axle Trailers and RVs
- •16" to 24"

# 304-100001

FLASH ADJUSTABLE DUAL LOCKING



**ALUMINUM BM STAINLESS BALLS** •2" & 2 5/16" Stainless Balls

4" Drop, 2" Shank......# 304-00000

6" Drop, 2.5" Shank.....# 304-00001 6" Drop, 2" Shank ...... # 304-00003

8" Drop, 2" Shank......# 304-00002

## **TRAILER LOCKS**

Security and Great Looks. McGard wheel locks & lug nuts for boat trailers #302-xxxxxx





### STERN DRIVE LOCKS

Theft protection for Mercruiser, Cobra, Yamaha, or Volvo Stern Drives. Simply replace one of the stern drive mounting nuts or Volvo bolt with a McGard lock.

### **OUTBOARD MOTOR LOCKS**

Theft protection for outboard motors. Lock the bolt that holds the outboard motor onto the transom. Replace

> one of the mounting nuts with a McGard locking nut.



### PROPELLER LOCKS

Theft protection during use, storage, and transit. Featuring the same patented design as our stern drive and outboard motor locks.





### **WAVIAN WATER CAN**

•5 Gallon (22 Liter) # 320-800100



YES, WE HAVE IT!
CLICK OR CALL TODAY

### **WAVIAN FUEL CAN**

•The original NATO Steel Jerry Can #320-800000



### **MERCURY LIGHTWEIGHT RACE COWLING**

- •Fits 2.OL, 2.4L & 2.5L Mercury blocks
- •Includes Cowling, Lower pan, and stainless steel bottom plate.
- •Does NOT include skirt. # 408-100000

### **DUAL HEAD PYROMETER**

Adaptable to most outboards used to measure exhaust gas temperature. Dual Head Pyro. Available in 2" (#413-200000) or 3" (#413-320000)



### **CORROSION X** 6oz. #320-206000

16 oz. spray can #320-216000

- •Kills corrosion on contact
- Prevents rust and corrosion from starting
- •Protects electronic equipment from moisture

### PRI-G COMPLETE GAS TREATMENT

Quart size 320-314000 Pint size 320-316000

8 oz. size 320-308000

- •Engines perform better and last longer
- •Fuel stays fresh and ready to use
- ·Hesitation, knocking, and pinging reduced

### **COMPLETE WATER PUMP KITS**

And service kits for Mariner. Mercury, Yamaha, and Evinrude & Johnson - Call today.



### **EASY-STEER CABLE GREASE NUT**

•Seals out water and corrosion •Fits all models and sizes of outboard motors •Anodized Lifetime warranty #322-100000



Call today for info on the replacement Starter and Trim Motors.



