

Read, Understand, Follow and Save These Instructions

Read, understand and follow all of these instructions and warnings (Instructions) before installing and using this product. Install and use this product only as specified in these instructions. Improper installation or use of this product may result in property damage, serious injury, and/or death. Never allow installation or use of this product by anyone without providing them with these instructions. You must read, understand and follow all instructions and warnings for any product(s) to which this product is used in conjunction with or installed. Save these instructions with the product for use as a reference for any future installation and use of the product.

⚠️ WARNING

Failure to follow these warnings and instructions may result in property damage, serious bodily injury, and/or death.

- Purchaser/owner must ensure that product is installed according to these instructions. Purchaser/owner must not alter or modify product.
- Operator and bystanders should never position any part of body under any portion of this product or the load being supported.
- Do not allow children to play on or around this product or the load being supported.
- Never exceed maximum rated capacity. Refer to stamped markings or decals on product to obtain rated capacity. If uncertain, contact Cequent
- Always replace bent, broken, or worn parts before using this product.
- Secure the load, vehicle and trailer from rolling (by blocking wheels) when operating or coupling trailer.
- Before manually moving trailer, crank to lowest position.
- Trailer jacks are designed for vertical loading. Excessive side forces may cause jack failure and must be avoided.
- If this product is a swivel jack, lock the plunger pin into a hole in the mounting bracket before raising or lowering the tongue.
- Do not attempt to weld "Bolt-on" brackets or straps to the tongue. Special brackets are available for "Weld-on" applications.

Installation Instructions

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1. Block the tires of the trailer and support the trailer tongue.
2. Remove locknut from XP jack swivel assembly with 3/4" wrench (Fig. 1). Discard locknut and bushing.
3. Install the adapter plate onto the jack mount so the letters TOP are legible as shown and plate is seated into the welded mount using the new locknut supplied (Fig. 2). Ensure adapter plate locating tabs are seated into mount holes. Tighten locknut to 65-75 ft-lbs.
4. Adjust mount height of F2 jack as needed. Refer to jack instruction sheet F3576 for details.
5. Attach the F2 jack to the adapter plate with the 3/8" cap screws and lock washers as shown. Tighten to 25-35 ft-lbs. (Fig. 3).

