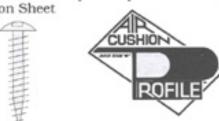
Single "P" Profile

Mounting Instructions

Included In This Kit: Single "P" Dock Bumper Strip Instruction Sheet



The strip can be mounted to the edge of any dock with a 2" x 4" face or greater. The strip is held in position with Stainless Steel Screws (# 1006). The screws must be located on a MAXIMUM of 8" centres and can be staggered as shown in the screw pattern below Fig #2.

The top edge of the profile should be mounted first.

The start and finish of each strip must be fastened with 2 screws 1/2" from each end.

The profile can be cut to any length using a sharp hand saw and a mitre box as a guide, or a power mitre saw can be used. When using a power mitre saw the profile must be supported with a scrap piece of 2 x 4 on the saw table Use a slow controlled feed on the saw when cutting.

When joining one or more profile lengths use the Connectors (# 1028). This will line up the profiles and give the installation a clean continuous look.

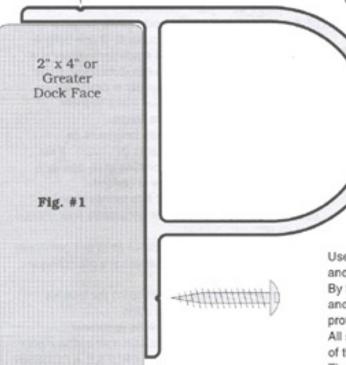
Outside corners can be formed using Corners (#1048), 1 is required for each 90° corner. The ends of the profile are sealed using the End Plugs (#1026), 1 is required for each end.

Use Clear PVC Solvent (#1051) on all Connectors, Plugs and Corners.

By following the above procedure you will seal the profile and create an internal air cushion for added impact protection. AIR CUSHION PROFILE® All screws should be driven flush with the surface of the profile. DO NOT OVER TIGHTEN.

The screws must be mounted in the small "v" groove provided in the profile. Use a spacer stick or tape measure to ensure that the screws are on 8" centres as it will give the dock a clean professional finished appearance.

NOTE: The profile has a compressed look to it before installation. This is deliberate and will ensure that the top and side lips of the profile lay flat against the dock face. After the top has been mounted, push down on the profile before mounting the side bottom screws.



END VIEW

TOOLS & ADDITIONAL
MATERIALS REQUIRED:
S.S. Mounting Screws #1006
Connectors #1028
Corners #1048
Clear PVC Solvent #1051
End Plugs # 1026
Tape Measure
Square
Sharp Hand saw
Mitre Box
Battery Operated Screw Driver



Fig. #2

