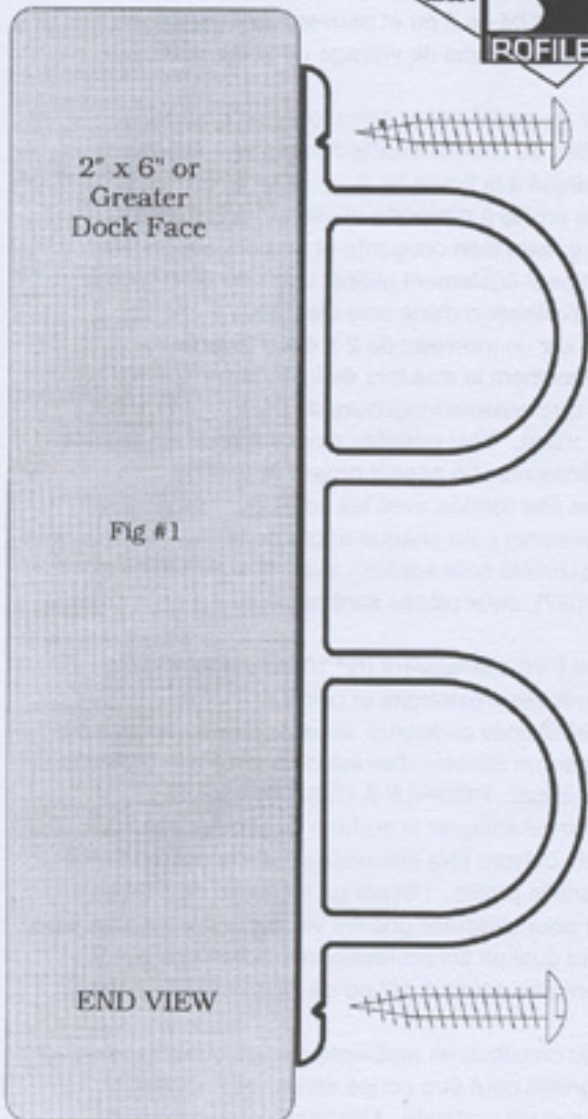


Double "D" Profile

Included In This Kit:
 Double "D" Dock Bumper Strip
 Instruction Sheet

Mounting Instructions



The strip can be mounted to the edge of any dock with a 2" x 6" face or greater. The strip is held in position with Stainless Steel Screws (# 1006) The screws must be located on a MAXIMUM of 8" centres and can be staggered as shown in the screw pattern below Fig #2.

The top edge of the profile should be mounted first. The start and finish of each strip must be fastened with 3 screws as shown in Fig.#2

The profile can be cut to any length using a sharp hand saw and a mitre box as a guide, or a power mitre saw can be used. When using a power mitre saw the profile must be flat on the saw table. Use a slow controlled feed on the saw when cutting.

When joining one or more profile lengths use the Connectors (# 1029). This will line up the profiles and give the installation a clean continuous look.

Corners can be formed using Corners (#1049), 2 are required for each 90° corner.

The ends of the profile are sealed using the End Plugs (#1027) , 2 are required for each end.

Use Clear PVC Solvent (#1051) on all Connectors, Plugs and Corners.

By following the above procedure you will seal the profile and create an internal air cushion for added impact protection. AIR CUSHION PROFILE®

All screws should be driven flush with the surface of the profile . DO NOT OVER TIGHTEN. The screws must be mounted in the small "v" groove provided in the profile. Use a spacer stick or tape measure to ensure that the screws are on 8" centres as it will give the dock a clean professional finished appearance. The start and finish screws should be located 1/2" from the end of each strip.

If water levels are a problem on fixed or permanent docks, the profile can be cut in short strips and mounted on any vertical surface. The top of each profile should be sealed using End Plugs (#1027). On vertical pilings mount 2 or 3 strips around the diameter of the piling in a vertical position. Overlap the mounting lips so the screw will mount two lips at the same time

- TOOLS & ADDITIONAL MATERIALS REQUIRED:**
 S.S. Mounting Screws #1006
 Connectors #1029
 Corners #1049
 End Plugs #1027
 Clear PVC Solvent #1051
 Tape Measure
 Square
 Sharp Hand saw
 Mitre Box
 Battery Operated Screw Driver

Fig. #2

