

# Installation Instructions for Surface or Flush Mount Castings

### SURFACE MOUNT

#### HARDWARE REQUIRED

(6) #14 stainless steel wood screws

#### Refer to drawing at right:

- 1. Determine the desired location of the casting. Using the casting as template, mark 6 mounting hole locations.
- 2. Make certain the area under the deck directly below the marked holes is free from obstacles such as fuel tanks, hoses, electrical wires, etc.
- 3. Drill (6) 1/16" diameter pilot holes on the marks from step 1.
- 4. Set casting in position and fasten in place with selected fasteners.
- 5. Make sure socket is clean and insert tapered tube.

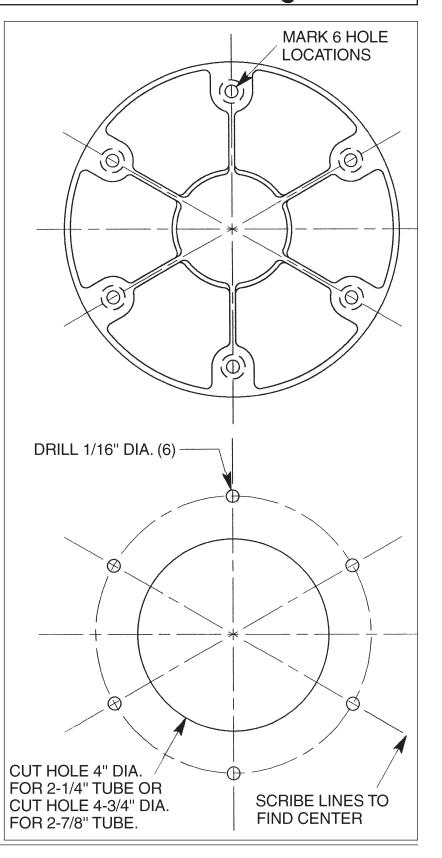
## **FLUSH MOUNT**

#### HARDWARE REQUIRED

(6) #14 stainless steel wood screws

#### Refer to drawing at right:

- 1. Determine the desired location of the casting. Using the casting as a template, turn it upside down and lay it flat on the deck. Scribe/mark 6 hole locations for the mounting screws.
- 2. Remove the casting and find the center point of the location by scribing diagonal lines between hole locations that are opposite of each other. Scribe 2 or 3 lines. Where these lines intersect is the center of the mounting location.
- 3. Using the center point determined in step 2 above, scribe a 4" diameter circle if the casting is for 2¼" tubing; or a 4¾" circle if the casting is for 2%" tubing.
- 4. Make certain the area under the floor directly below the marked holes is free from obstacles such as fuel tanks, hoses, electrical wires, etc.
- 5. Use a hole saw or keyhole saw to cut out the scribed circle.
- 6. Drill (6) 1/16" diameter pilot holes on the marks from step 1.
- 7. Set casting in position and fasten in place with selected screws.
- 8. Make sure tapered socket is clean and insert tapered tube.



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