



# Surface or Flush Mount Castings

## SURFACE MOUNT

### HARDWARE REQUIRED

(6) #14 stainless steel wood screws

### Refer to drawing at right:

1. Determine the desired location of the casting. Using the casting as template, mark 6 mounting hole locations.
2. **Make certain the area under the deck directly below the marked holes is free from obstacles such as fuel tanks, hoses, electrical wires, etc.**
3. Drill (6) 1/16" diameter pilot holes on the marks from step 1.
4. Set casting in position and fasten in place with selected fasteners.
5. Make sure socket is clean and insert tapered tube.

## FLUSH MOUNT

### HARDWARE REQUIRED

(6) #14 stainless steel wood screws

### Refer to drawing at right:

1. Determine the desired location of the casting. Using the casting as a template, turn it upside down and lay it flat on the deck. Scribe/mark 6 hole locations for the mounting screws.
2. Remove the casting and find the center point of the location by scribing diagonal lines between hole locations that are opposite of each other. Scribe 2 or 3 lines. Where these lines intersect is the center of the mounting location.
3. Using the center point determined in step 2 above, scribe a 4" diameter circle if the casting is for 2-1/4" tubing; or a 4-3/4" circle if the casting is for 2-7/8" tubing.
4. **Make certain the area under the floor directly below the marked holes is free from obstacles such as fuel tanks, hoses, electrical wires, etc.**
5. Use a hole saw or keyhole saw to cut out the scribed circle.
6. Drill (6) 1/16" diameter pilot holes on the marks from step 1.
7. Set casting in position and fasten in place with selected screws.
8. Make sure tapered socket is clean and insert tapered tube.

