

WE MAKE THE BEST BOATS BETTER!™



The world leader in trim tab, electric propulsion, trolling systems & hatch lift innovation.



OWNER'S MANUAL

Featuring NEW waterproof Deutsch connectors!



Contents

Trim Tabs

Overview	3
Special Conditions	4
Safety	4
Installation Instructions	5-8

Switch Operation

Operation.....	9
Switch Wiring Diagram Standard #124SSR	10
Switch Wiring Diagram Indicator #123SC.....	11
Switch Wiring Diagram Dual Ram Indicator	12
Switch Wiring Diagram Double Rocker.....	13
Switch Mounting Template	22

Bennett Marine RetroFit Kit

Installation Instructions	14-15
Wiring Diagram	16

Hatch Lifts

Installation/Operation	17
Wiring	17
Mounting	18
System Parts.....	18

Trim Tab Maintenance Tips.....19

Warranty Policy 20 |

Glossary 21 |

Switch Template..... 22 |



CONGRATULATIONS!

You have just purchased the finest performance trim tab system in the world! Welcome to the future.

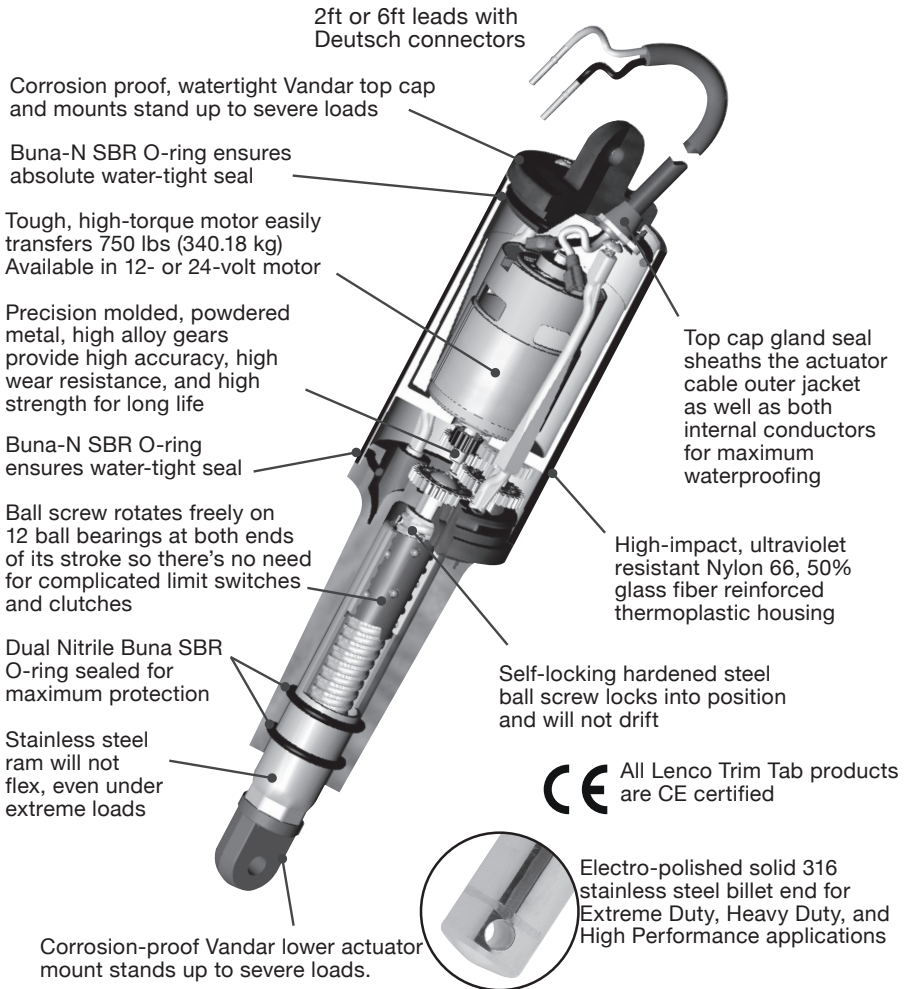
Lenco Trim Tabs make the single most important difference in the way your boat rides and performs. They make your boat ride smoother, drier, faster, and safer - all with increased fuel efficiency, whether on a small skiff or a mega-yacht. Our ball screw design makes our tabs more reliable and twice as powerful as typical hydraulic trim tabs. Coupled with any of our trim tab switches, they also perform with instant response which makes them more precise and user-friendly.

Our goal is to manufacture products that simply make boating more enjoyable.



Lenco Trim Tabs:

- Electric
- Fuel efficient
- Oil-free
- Environmentally friendly



Trim Tab Overview

The Lenco Tactile Switch is based on the position of the bow.



Lenco Trim Tab kits include two stainless steel planes, two electromechanical actuators and all mounting hardware for installation (**Kits with backplates do not include mounting hardware**). The trim tabs operate independently of one another to provide optimal performance by redirecting water flow at the transom of the boat. Lenco Trim Tabs have been designed to improve the overall attitude of a boat. If used properly, Lenco Trim Tabs improve the ride, reduce drag, increase speed and improve the fuel efficiency of your boat.

The operation of Lenco Trim Tabs is basic. The two stainless steel planes are mounted with the actuators on the transom of the boat. When the tabs are lowered, the water flow is redirected creating an upward force at the stern of the boat. When the stern rises, the bow will lower.

Without Trim Tabs



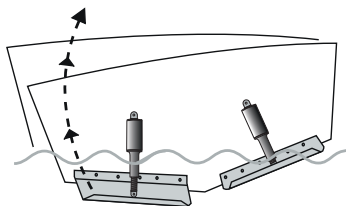
With Trim Tabs



Since Lenco actuators are electromechanical, they provide an immediate response at the touch of the switch. This applies to all of our trim tab switch kits. All Lenco switches are based on the position of the bow. The left side of the switch controls the starboard tab. The right side of the switch controls the port tab. The system is set up this way to minimize the guesswork while underway. To lower the starboard bow, press the right (starboard) switch where it reads DOWN. To lower the port bow, press the left (port) switch where it reads DOWN.

Since all boats are different in weight, length, speed and performance, it takes practice to understand how your boat reacts with trim tabs installed. Lenco Trim Tabs allow your boat to get on plane faster and continue planing at lower speeds. This improves visibility and the overall safety of your boat. When making adjustments with the trim tabs, use short momentary taps of the switch.

To become knowledgeable on how your boat performs with Lenco Trim Tabs, remember, practice makes perfect.



When the tabs are lowered, the water flow is redirected creating an upward force at the stern of the boat.

Lenco electromechanical actuators provide an instant response. When making adjustments, use short momentary taps of the switch.

SPECIAL CONDITIONS

HEAD SEA

Head Sea — (*Waves or current running directly against the course of a boat*) Lower both tabs slightly by pressing BOW DOWN on both sides. This brings bow down while maintaining speed. This adjustment allows the hull of the boat to absorb the impact of the waves, resulting in a more efficient and smoother ride.

FOLLOWING SEA

Following Sea — (*Waves or current running with the course of a boat*) Make sure the tabs are fully retracted by pressing BOW UP on both sides. This brings both tabs to a fully retracted position decreasing lift in the stern, allowing the bow to rise. If tabs are deployed, the bow may dig.

WINDY CHOP

Windy Chop — To raise the windward side of the boat press BOW UP on that side. If this is not sufficient, press BOW DOWN on the leeward side of the boat. Do not over trim when attempting this. This allows the windward side of the boat to rise and minimizes spray.

SHALLOW WATER HOLE SHOT

Shallow Water/Hole Shot — Lower both tabs completely down by pressing BOW DOWN on both sides. This provides lift in the stern of the boat and keeps the bow down. As you throttle up and speed increases, raise tabs by pressing BOW UP on both sides.

UNEVEN LOAD

Uneven Load — If one side of the boat is higher than the other while running, press BOW DOWN on the switch on that side. This lowers the tab on the listing side (low side) to bring the boat level.

PORPOISING

Porpoising — (*When the bow of the boat leaps clear out of the water after striking a wave.*) To stop porpoising, press BOW DOWN on both sides of the switch. The tabs need only to be deployed slightly to correct this adverse situation.

SAFETY

- While the boat is underway, do not move one tab up or down significantly as this may cause listing.
- While at higher speeds, do not over trim. This causes the bow to lower quickly, resulting in a reduction of speed and may cause the boat to veer.
- When in following seas or when running an inlet, the tabs should be fully retracted. This allows for optimal performance.
- While operating trim tabs, use caution. Improper use of trim tabs may cause accidents and/or injury.

Trim Tab System Installation Instructions

Warning: The following instructions contain important safety information and should be followed carefully. Failure to do so may result in injury and will void warranty. Please read through the instructions in their entirety prior to beginning installation!

TOOLS AND MATERIALS LIST

- Electric drill
- Tape measure
- 3/16" & 3/8" drill bits (.48 & .95 cm)
- 7/16" (1.11 cm) wrench
- 4' (1.22 m) level
- Straight edge
- 2" (5.08 cm) hole saw
- #2 & #3 Phillips screwdrivers
- 3M 5200 adhesive caulking
- Wire crimper / cutter

Installation of Trim Tab Blades

1. To begin, determine where the Lenco Trim Tab Kit will be installed. Note: When laying out the desired tab location, hold the tab against the transom with the bottom of the hinge knuckle 3/8" (.95 cm) up from the bottom of the transom, approximately 1" to 4" (2.54 to 10.56 cm) in from the chine, and parallel with the hull.

Note: The reason the hinge knuckle is mounted 3/8" (.95 cm) from the bottom of the transom is to allow water to travel along the bottom of the boat and create lift when it is redirected in the tab area. Tabs are also mounted in this manner for protection while on a boat trailer or when being dry-stored.

When mounting the hinge to the hull make sure that the inside corner of the hinge knuckle is no closer than 2" (5.08 cm) to the left or right of any strake edge. The hinge may overlap a strake edge as long as any corner of the hinge knuckle is no closer than 2" (5.08 cm) to the left or right of the strake edge (see Fig.1). Transfer (trace) the hinge screw hole pattern onto the transom for drilling.

Note: All Performance Series tabs with single-tapered blades should be mounted with the tapered end facing toward the center of the boat.

2. Using the 3/16" (.48 cm) drill bit, drill the previously marked hole locations to a depth of 1-1/4" (3.17 cm).

Note: When drilling out the screw hole pattern for the trim tab hinge you may drill through the transom. Hinge screws should be installed with 3M 5200 adhesive caulking which will seal the holes. All supplied screws and fasteners are stainless steel or brass. Do not use any other type of alloy.

Mount the trim tab hinge to the transom using provided #14 x 1-1/4" (3.17 cm) stainless steel sheet metal screws. We recommend using 3M 5200 adhesive caulking to bed the hinge and screws. **DO NOT OVERTIGHTEN.**

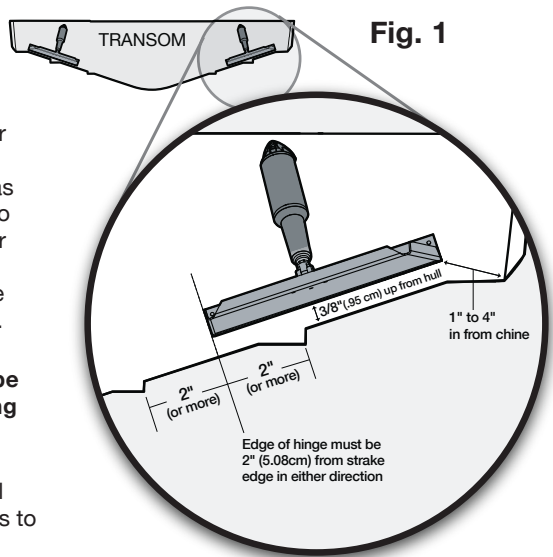


Fig. 1

Installation of Upper and Lower Mounting Brackets & Actuators

1. Loosely attach the upper mounting bracket (bracket with four holes) to the top of the actuator using the 5/16-18" X 1-3/4" (4.45 cm) large hex head bolt and 5/16-18 hex nut provided. Attach the actuator to the lower mounting bracket using the 5/16-18" X 1-3/4" (4.45 cm) large hex head bolt and 5/16-18" hex (.79 cm) nut provided. Attach the lower mounting bracket to the tab with the bolts, washers, and nylon lock nuts (KIT4) provided (see Fig. 4).

2. In order to properly position the upper mounting bracket against the transom, you must lift the trim tab so that the trailing edge is approximately, 5/8" (1.59 cm) for a 9" trim tab and 3/4" (1.9 cm) for a 12" trim tab, above the straight edge when held to the hull (see Fig. 2.1 & 2.2). When the trim tab is at the appropriate level and the actuators are fully retracted, transfer (trace) the outer shape of the upper mounting bracket onto the transom. The upper mounting bracket should be marked where it lays naturally against the transom to prevent binding during functioning of trim tabs.

Note: Do not adjust the upper mounting bracket to the right or left, as this will cause binding. Allow the bracket to come to rest at its natural position.

Remove the upper mounting bracket from the actuator and align to the previously marked location to mark the upper mounting bracket screw hole locations and cable hole location. Using the 3/16" (.48 cm) drill bit, drill the three previously marked screw hole locations to a depth of 1-1/4" (3.17 cm).

Warning: With some installations, fuel, water tanks and/or other systems may prevent the actuator cable from entering the hull through the upper mounting bracket. Be sure to check inside the hull before drilling the 3/8" (.95 cm) cable hole.

Note: When drilling out the screw hole pattern for the upper mounting bracket, you may drill through the transom. The screws should be installed with 3M 5200 adhesive caulking which will seal the holes when installed.

All supplied screws and fasteners are stainless steel and brass. Do not use any other type of alloy.

(Continued on page 7)

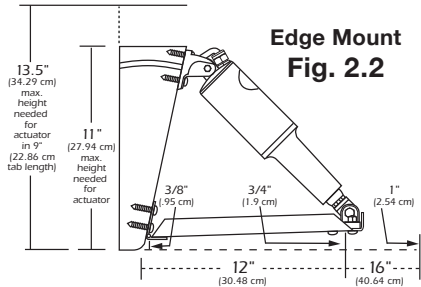
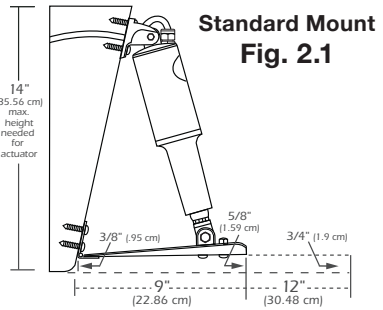


Fig. 3

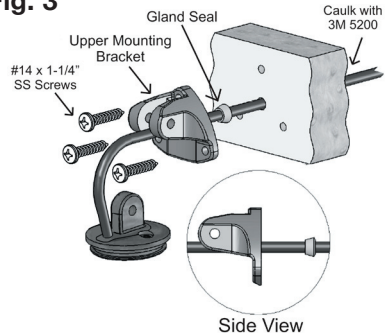
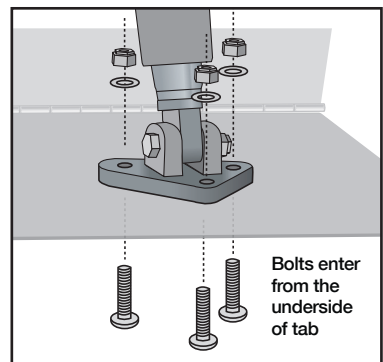


Fig. 4



Installation Instructions continued from page 6.

If all is clear, use the 3/8" (.95 cm) drill bit and drill the previously marked cable hole completely through the transom. Insert the actuator cable through the appropriate hole in the upper mounting bracket until the mount reaches the actuator. Insert the actuator cable through the gland seal until it reaches the rear of the upper mounting bracket.

Note: For appropriate orientation of upper mounting bracket and gland seal, (see Fig 3 on page 6).

If, however, you are prevented from drilling a hole through the transom at the bracket location, using the 3/8" (.95 cm) drill bit, simply drill a 3/8" (.95 cm) hole 4" to 5" (10.16 to 12.7 cm) above the waterline and insert the cable. Cover the hole and cable with a clamshell vent sealed with 3M 5200 for a waterproof and finished effect.

Insert the actuator cable through the transom. With the actuator loosely supported, start the provided #14 x 1-1/4" (3.17 cm) stainless steel sheet metal screws through the upper mounting bracket holes and into the transom. **MAKE SURE TO LEAVE THE SCREWS ONLY PARTIALLY INSTALLED.**

Insert the actuator clevis (mounting ear) into the upper mounting bracket and hold the actuator in the approximate installed position. Pass the actuator cable through the transom removing slack on the cable until it looks like the installation on **Fig 2.1 on page 6**. Finish installing the previously started #14 x 1-1/4" (3.17 cm) stainless steel sheet metal screws through the upper mounting bracket and into the transom. We recommend using 3M 5200 adhesive caulking to bed the upper mounting bracket and screws. **DO NOT OVERTIGHTEN.**

Attach and secure the actuator to the upper mounting bracket using the 5/16-18 X 1-3/4" (4.45 cm) large hex head bolt and 5/16-18 (.79 cm) hex nut provided.

We recommend using 3M 5200 adhesive caulking to seal the cable hole on the inside of the transom.

Attach connector ends to the actuator wire pins as instructed in Actuator Deutsch Connector Instructions insert card provided. If using actuator extension cables, this would be a good time to run them to the control box mounting area.

Switch Installation

Installation instructions for Standard (124SSR), Indicator (123SC), and Dual Ram Indicator (123DR) Digital Tactile Switches.

1. At the helm, determine where the tactile key pad will be installed, locate the template on page 22 and secure to helm. Cut a circular opening using a 2" (5.08 cm) hole saw (Hole must be 2"). Before cutting, make sure the area inside the helm is clear of wires and other equipment that could be damaged. Using the template on page 22, drill four 3/16" (.48 cm) holes through the helm.
2. Install the black control box (hardware not included) within 24" (60.96 cm) of the key pad hole. Make sure control box is mounted on a vertical surface with wires facing down toward the deck. Mounting the control box in the incorrect orientation will void the warranty.

After mounting the control box, feed the key pad cable up thru the 2" hole and connect it to the backside of the key pad. Leave adequate slack in the cable connecting to the plug on the backside of the key pad. No slack or the tight bundling of the wires can cause damage to the key pad plug!

On the cable from the control box to the key pad plug, there is a release mechanism that needs to be squeezed and released prior to pulling the cable from the key pad plug (see Fig 1).

NOTE: Not releasing the locking mechanism on the end of the cable before pulling will cause damage to the connector on the backside of the key pad. This will cause failure with the trim tab system and void the warranty.

Insert the four key pad posts into the four holes and drop key pad into place. **Make sure that the 2" hole has been cut to protect the electronics on the underside of the key pad.** Secure the key pad with the nylon nuts (KIT9) provided. **DO NOT OVERTIGHTEN.**

- Following the trim tab switch wiring diagram on pages 10-12, connect the actuator wire leads or the actuator extension cables to the switch control box. Be very careful of sharp edges that may damage the cables. Remember the left side of the key pad controls the right (starboard) tab and the right side of the key pad controls the left (port) tab.

Each digital tactile switch has a retractor wire (orange) coming from the control box. The tabs retract to the up position when power or analog signal is removed and then shuts the system down. You have several switch options from which to choose depending on your boating / fishing needs:

Orange Wire Connection Options

Standard Tactile Switch (124SSR):

- Connect to a mechanical on / off switch. Do not install the orange and red wire on the same mechanical switch.
- Connect to an engine analog tach signal (Retractor feature activated until tach signal is removed).
- Do not install orange wire and retractor feature will not be operational (it is not necessary for the orange wire to be installed for system to operate).
- 12 Volt system only.

Indicator Switches (123SC/123DR)

- Connect to a mechanical on / off switch. Do not install the orange and red wire on the same mechanical switch.
- Connect to an engine analog tach signal (Retractor feature activated until tach signal is removed).
- Orange wire must be installed for system to operate.
- For 12 Volt & 24 Volt systems.

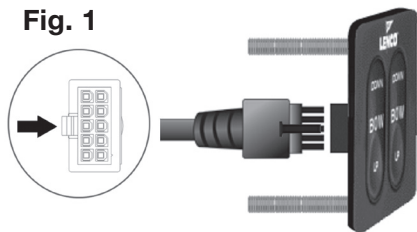
Installation for Dual Rocker Switch (122)

This switch kit does not require a control box. Please follow the wiring diagram on page 13 for installation instructions.

Congratulations you have just successfully installed the #1 Trim Tab System in the world.

Please follow the instructions and drawings carefully.

Fig. 1



SWITCH OPERATION

The operation of all Lenco switches is based on the position of the bow. To lower the starboard bow, press the right (starboard) side of the switch where it reads Down. This lowers the port tab. To lower the port bow, press the left (port) side of the switch where it reads Down. This lowers the starboard tab.

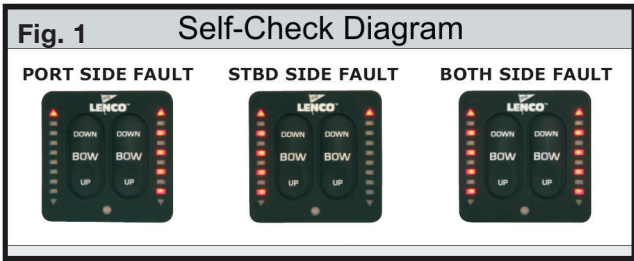
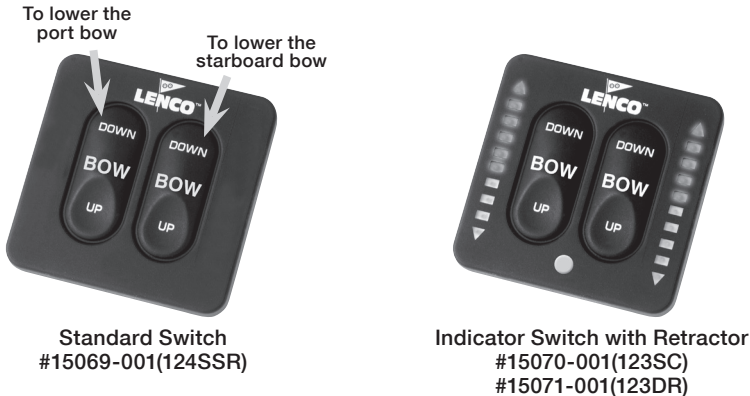
Indicator Switch (123SC) with Self Check Feature

On the indicator switch, the L.E.D. lights on the sides of the display show how far that tab has moved. When the on/off switch is turned on at the helm or the engine's tachometer circuit becomes active, the L.E.D. displays on the indicator switch light from top to bottom and immediately extinguish from bottom to top to indicate self test at power up. If there is a problem with an actuator connection the L.E.D. displays shows every other light red "ON" at the side

that has the problem (see Fig.1). After self test is complete (1 to 2 seconds) the L.E.D. displays show one up arrow on each side of the switch. This shows that both tabs are fully retracted. While operating the tabs, the L.E.D. displays indicate the position of the tabs by lighting up the further they are pressed down. As the switch is pressed up, the lights go out. When power is removed from the switch, the tabs retract from any position before powering down (See page 8 for more information).

Dual Ram Indicator Switch (123DR)

At start up the L.E.D. displays show one up arrow on each side of the switch. This shows that both tabs are functioning and are fully retracted. While operating the tabs, the L.E.D. displays indicate the position of the tabs by lighting up the further they are pressed down. As the switch is pressed up, the lights go out. When power is removed from the switch, the tabs retract from any position before powering down (See page 8 for more information).



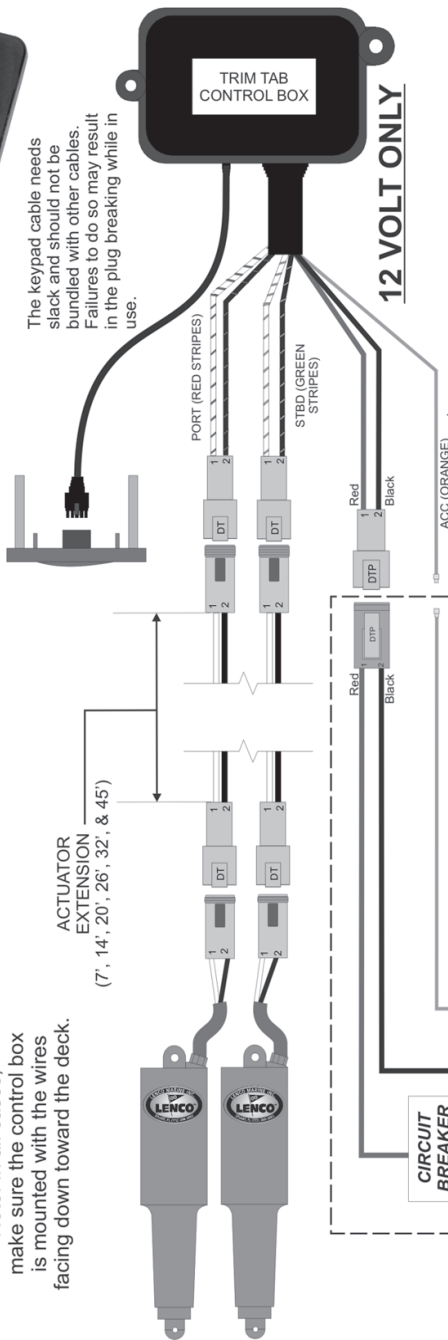
Standard Tactile Trim Tab Switch w/ Retractor
Wiring Diagram - Part # 15069-001 (124SSR)

Note: In all cases, make sure the control box is mounted with the wires facing down toward the deck.

ACTUATOR EXTENSION (7', 14', 20', 26', 32', & 45')

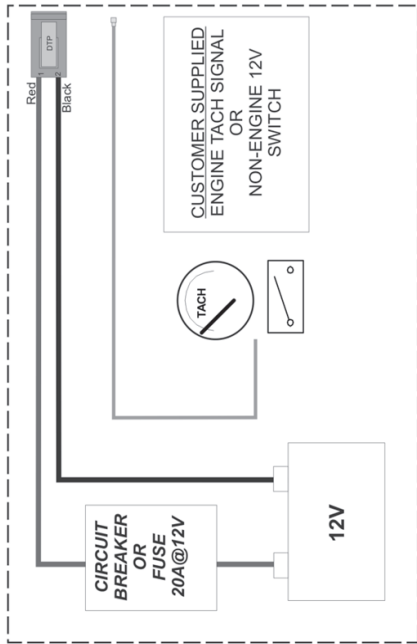


15069-001



In order to activate the retractor feature, the orange accessory wire needs to be connected to an analog engine tach signal or a 12V non-engine switch. The system is operational without the retractor feature if the orange wire is not connected.

This product must be wired exactly as shown above. Removal of any of the included Deutsch connectors or failure to wire the trim tab retractor as shown will cause the cancellation of all warranties by the manufacturer.

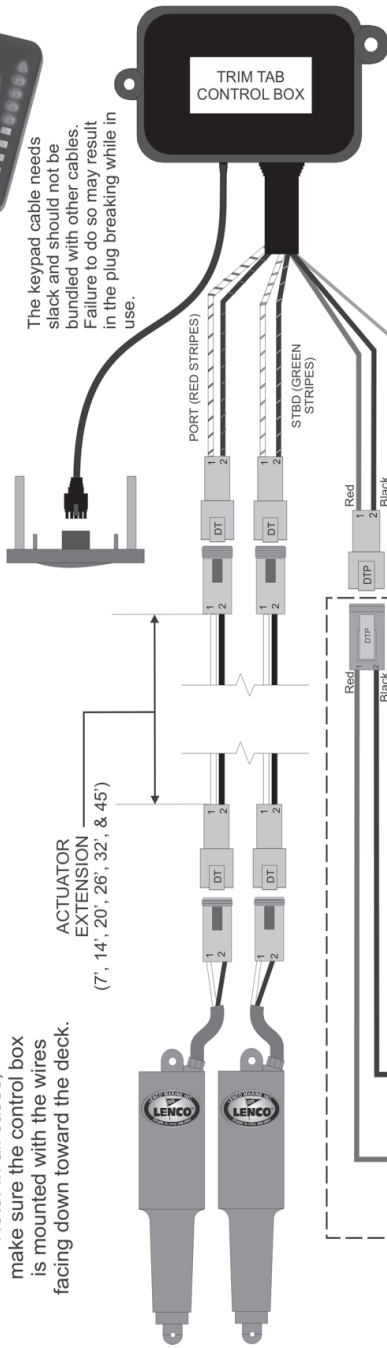


L.E.D. Trim Tab Indicator Switch w/ Retractor and Self-Check
Wiring Diagram - Part # 15070-001 (123SC)

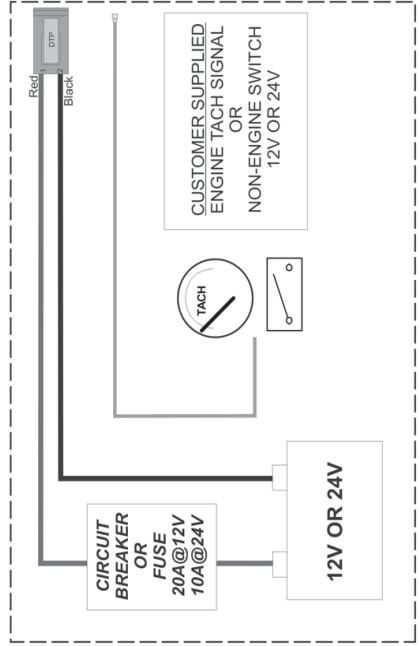
15070-001

Note: In all cases, make sure the control box is mounted with the wires facing down toward the deck.

ACTUATOR EXTENSION (7', 14', 20', 26', 32', & 45')



The keypad cable needs slack and should not be bundled with other cables. Failure to do so may result in the plug breaking while in use.



*The orange accessory wire MUST be connected to an analog engine tach signal or a 12V or 24V non-engine switch in order for the 123 LED Indicator Switch to operate.

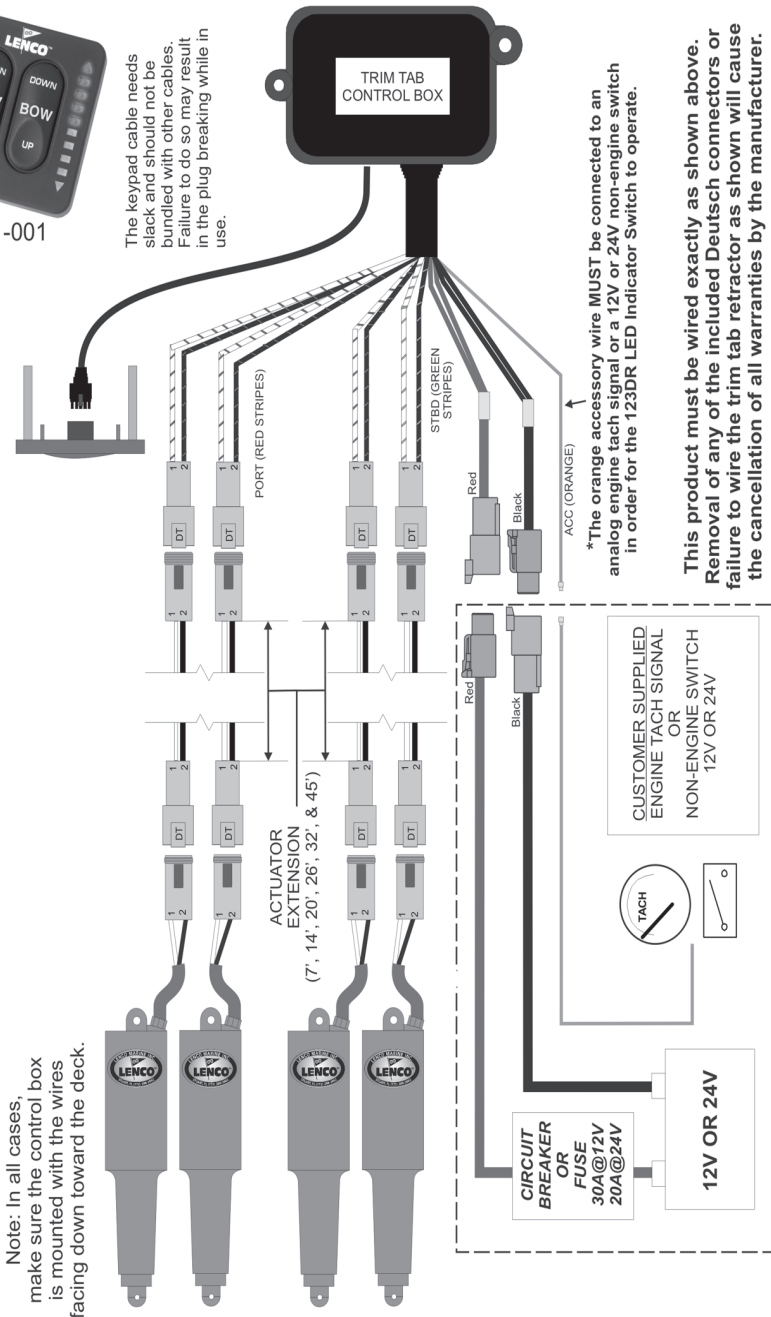
This product must be wired exactly as shown above. Removal of any of the included Deutsch connectors or failure to wire the trim tab retractor as shown will cause the cancellation of all warranties by the manufacturer.

Dual Actuators L.E.D. Trim Tab Indicator Switch w/ Retractor
Wiring Diagram - Part # 15071-001 (123DR)



15071-001

The keypad cable needs slack and should not be bundled with other cables. Failure to do so may result in the plug breaking while in use.



Note: In all cases, make sure the control box is mounted with the wires facing down toward the deck.

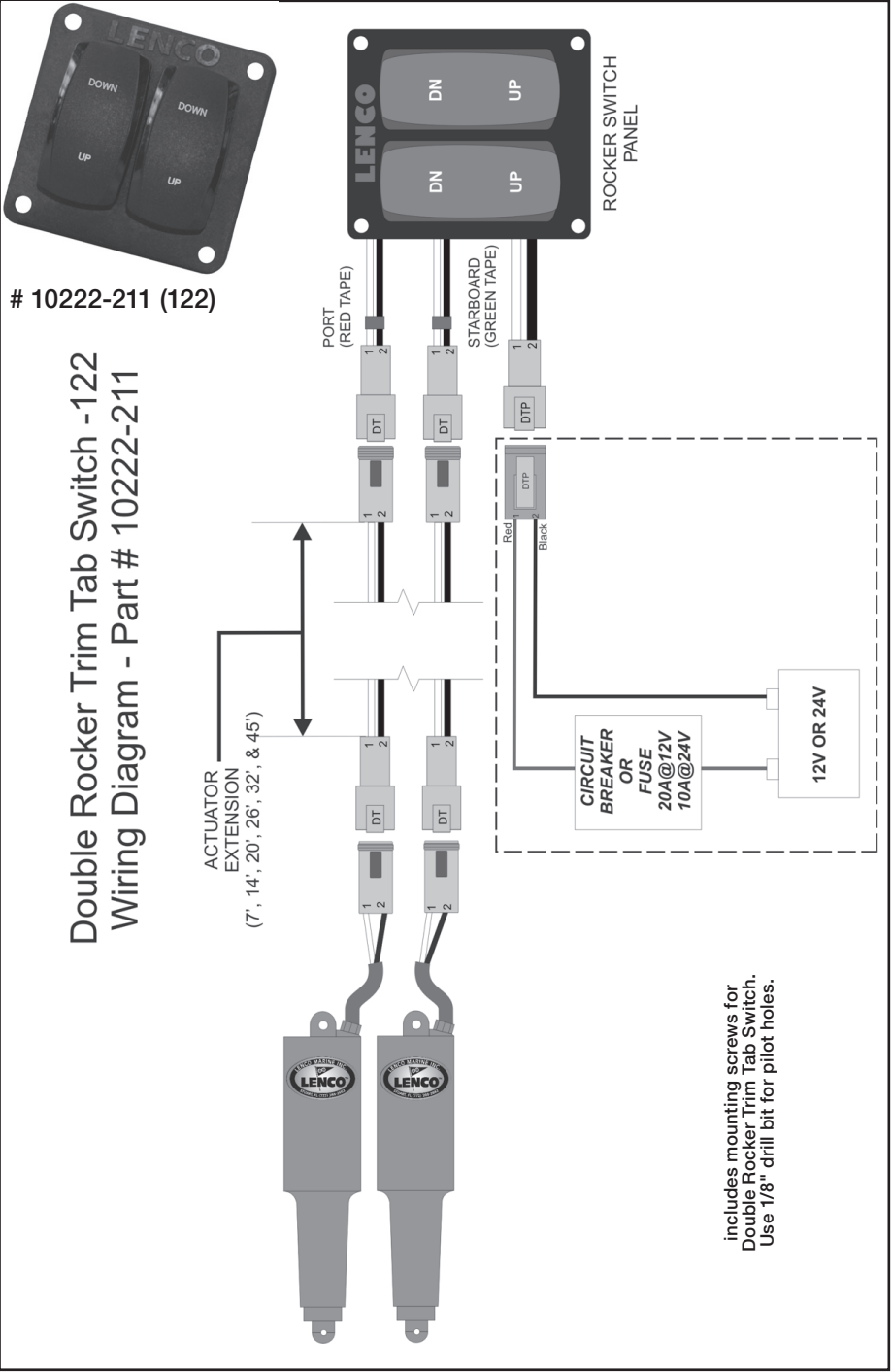
ACTUATOR EXTENSION (7', 14', 20', 26', 32', & 45')

*The orange accessory wire MUST be connected to an analog engine tach signal or a 12V or 24V non-engine switch in order for the 123DR LED Indicator Switch to operate.

This product must be wired exactly as shown above. Removal of any of the included Deutsch connectors or failure to wire the trim tab retractor as shown will cause the cancellation of all warranties by the manufacturer.

Double Rocker Trim Tab Switch -122 Wiring Diagram - Part # 10222-211

10222-211 (122)



includes mounting screws for Double Rocker Trim Tab Switch. Use 1/8" drill bit for pilot holes.

RetroFit Kit for Bennett Trim Tabs Installation Instructions

Lenco Marine's RetroFit Kit is designed as a direct replacement for the Bennett hydraulic power unit (HPU) on systems using Bennett's 4-ring standard trim tab actuators.

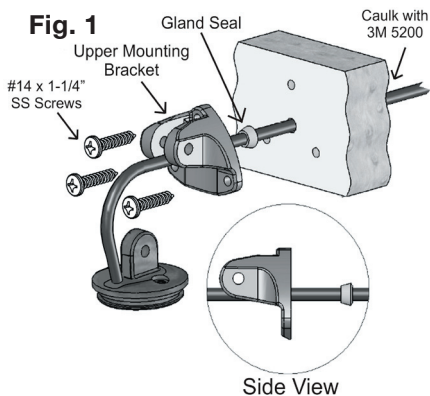
Note: Bennett Joystick Control can not be retrofitted to the Lenco Actuators.

These instructions should be followed completely. See page 5 for complete Tools and Materials List.

Make sure the power is removed from the Bennett Trim Tab System before installation.

Pre-Installation Instructions

- 1) Disconnect the Bennett hydraulic pump unit (HPU) from the Bennett wiring harness and drain as much of the hydraulic fluid as possible into a container for proper disposal later. Remember that automatic transmission fluid (ATF) is to be disposed of only at an approved collection site in your area; do not discard in the regular trash. Discard hydraulic pump unit (HPU). **Leave Bennett wiring harness in place.**
- 2) Remove and discard the Bennett trim tab cylinders from the boat transom and remove the hydraulic line at the connection. It helps to have several rags handy to soak up the oil. Remove and discard old hydraulic lines.
- 3) Disconnect the Bennett cylinder from the trim tab plane by tapping out the small black pin at the base of the cylinder where it attaches to the plane. You will first have to remove one screw from the lower mounting bracket as this holds the pin in place. **Do not remove the lower mounting bracket, as you will need it later.**



Installation Instructions

- 1) Insert the actuator cable through the appropriate hole in the upper mounting bracket (supplied with the kit) until it reaches the actuator. Insert the actuator cable through the gland seal until it reaches the upper mounting bracket.

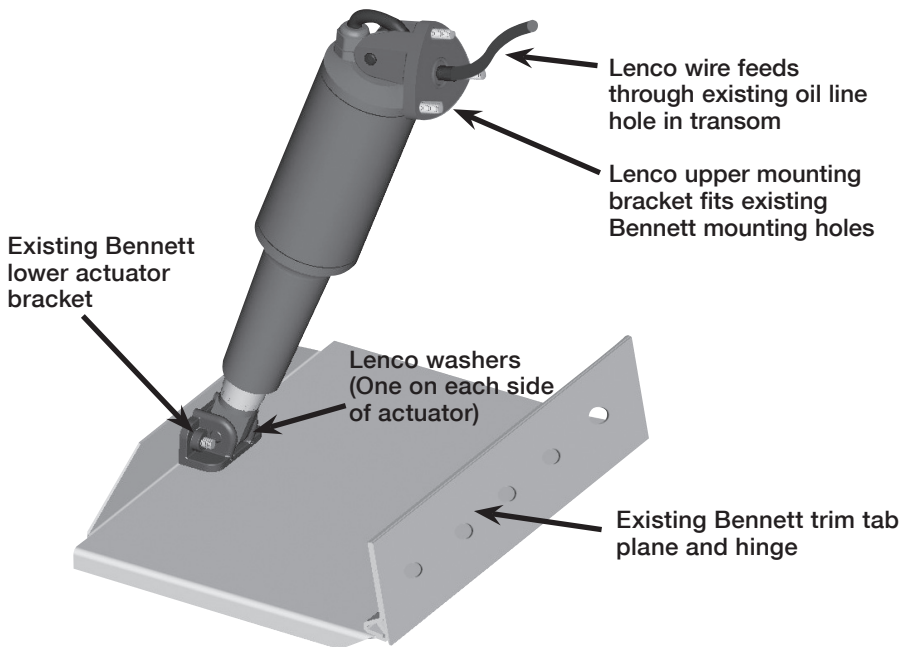
Note: For appropriate orientation of upper mounting bracket and gland seal, (see Fig 1).

You will need to clean the mounting surfaces on the transom with a cleaning solvent such as mineral spirits or alcohol to remove all oils and dirt before final mounting.

Insert the actuator cable through the transom. With the actuator loosely supported, bed the upper mounting bracket and screws with 3M 5200 adhesive caulking. Start the provided #14 x 1-1/4" (3.17 cm) stainless steel sheet metal screws through the upper mounting bracket and into the transom. **MAKE SURE TO LEAVE THE SCREWS ONLY PARTIALLY INSTALLED.**

Insert the actuator clevis (mounting ear) into the upper mounting bracket and hold in the approximate installed location. Pass the actuator cable through the transom removing slack on the cable until it looks like the installation on **Fig 2.1 on page 6**. Remove the actuator from the upper mounting bracket and finish installing the previously started #14 x 1-1/4" (3.17 cm) stainless steel sheet metal screws through the upper mounting bracket and into the transom.

(Continued on page 15)



We recommend using 3M 5200 adhesive caulking to bed the upper mounting bracket and screws.

DO NOT OVERTIGHTEN.

Attach the actuator to the upper mounting bracket using the 1-1/2" Delrin Pin provided.

- 2) You are now ready to attach the Lenco Actuator to the blade. First insert the 1-1/4" Delrin Pin part way through the hole in the Bennett lower mounting bracket and insert through one of the four black washers provided in the kit. Place the actuator into the bracket and tap the pin through. Continue through the second washer and other side of the bracket. Replace the bracket screw removed in step 3 on page 14. This will lock the pin in place and prevent it from falling out.
- 3) Now you will need to hook up the Lenco Actuator wires inside the bilge/rigging area. First cut the wire connector from

the Bennett wire harness where the pump used to be. Strip the four harness wires and connect to the four Lenco wires using the heat shrink butt splices provided in the kit. Make sure to use the proper crimping tool and then heat all connections for a tight waterproof seal. Tie-wrap or secure in some fashion to a dry location to help prevent the connectors from getting too wet.

- 4) Switch Installation: Remove Bennett switch and install new Lenco Switch. Follow the switch wiring diagram on page 16. See page 7-8 for complete switch kit installation instructions.

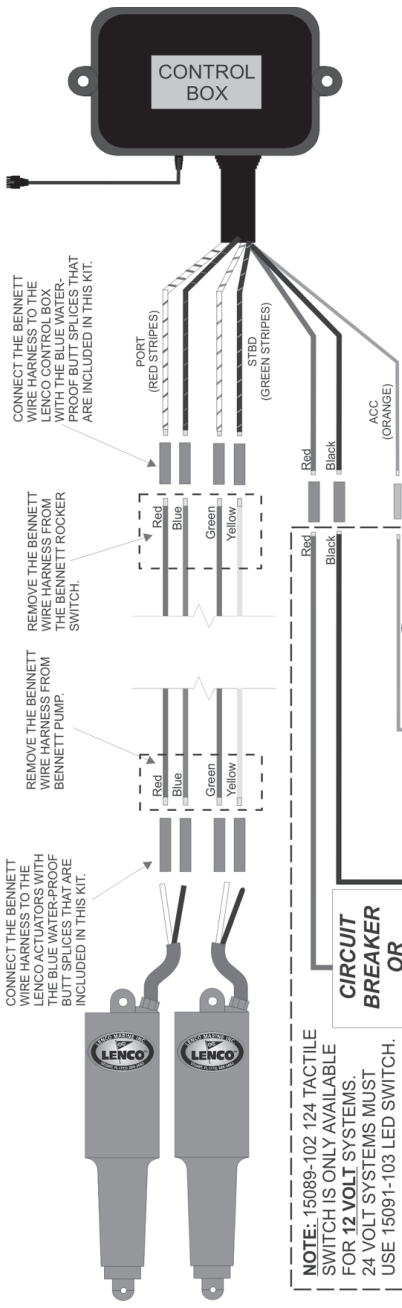
Please follow the instructions and drawings carefully.

Bennett Retrofit Kit Wiring Diagram- Part #:

- 15089-102 124 Tactile Switch (12V)
- 15090-103 123 LED Switch (12V)
- 15091-103 LED Switch (24V)



OR



CONNECT THE BENNETT WIRE HARNESS TO THE Lenco ACTUATORS WITH THE BLUE WATER-PROOF BUTT SPLICES THAT ARE INCLUDED IN THIS KIT.

REMOVE THE BENNETT WIRE HARNESS FROM THE BENNETT PUMP.

REMOVE THE BENNETT WIRE HARNESS FROM THE BENNETT ROCKER SWITCH.

CONNECT THE BENNETT WIRE HARNESS TO THE Lenco CONTROL BOX WITH THE BLUE WATER-PROOF BUTT SPLICES THAT ARE INCLUDED IN THIS KIT.

NOTE: 15089-102 124 TACTILE SWITCH IS ONLY AVAILABLE FOR 12 VOLT SYSTEMS. 24 VOLT SYSTEMS MUST USE 15091-103 LED SWITCH.

CONNECT THE RED AND BLACK WIRES FROM THE Lenco CONTROL BOX TO A PROTECTED 24V POWER SOURCE WITH THE BLUE WATER-PROOF BUTT SPLICES THAT ARE INCLUDED IN THIS KIT.

CONNECT THE ORANGE WIRE FROM THE Lenco CONTROL BOX TO A NON-ENGINE 12V ANALOG ENGINE TACH SIGNAL WITH THE PINK WATER-PROOF BUTT SPLICE THAT IS INCLUDED IN THIS KIT.

Note: In all cases, make sure the control box is mounted with the wires facing down toward the deck.

Lenco Hatch Lift Installation/Operation

Due to the many different variables involved with the numerous applications for Lenco hatch lifts, installation is never the same. Here are some general guidelines that can be of assistance:

- The actuator is most powerful when it is installed vertically at 90 degrees.
- Lifting capabilities decrease (due to the fact that the force pounds increase) the closer the upper or lower mount is located to the hinge.
- The further from a vertical position the less lifting capability. When retracted, **Do Not position hatch lift at an angle less than 45 degrees.**
- Dual hatch lift systems are recommended for hatches over 500 pounds (226.79 kg) of force.
- Lenco hatch lifts are designed around a ball screw that spins freely when hatch is fully open or closed.
- **The hatch lift must be allowed to free spin at both ends of its stroke or it will continue to push or pull against any resistance potentially damaging the hatch lift or the hatch itself.**
- Failure to make accurate measurements could cause damage to hatch lift or the hatch itself.
- Lenco hatch lifts are waterproof and will not drift.
- Lenco hatch lifts are offered in both 12 and 24 volts.

S = Short. All part numbers ending in S have the same stroke but in a 4" (10.16 cm) shorter length.

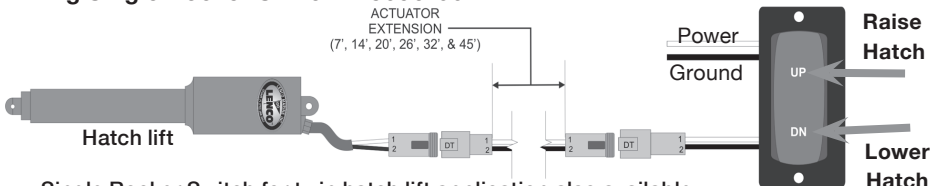
12V Part Number	L. O. A. Retracted	Approx. Stroke	L. O. A. Extended
20760-001	15"	4"	19"
20764-001	20"	8"	28"
20766-001	24"	8"	32"
20768-001	24"	12"	36"
20770-001	29"	12"	41"
20774-001	29"	16"	45"
20776-001	33"	16"	49"
20778-001	33"	20"	53"
20780-001	37"	20"	57"
20782-001	37"	24"	61"
20784-001	41"	24"	65"



OPERATION

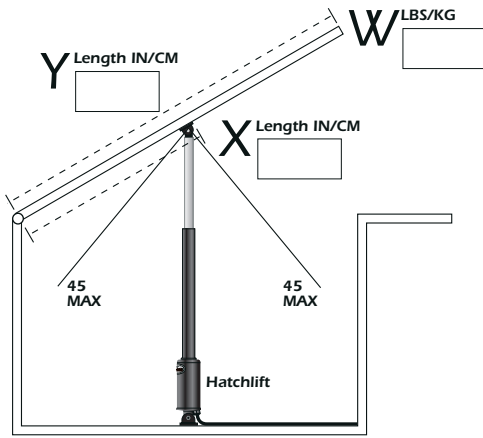
The function of the Lenco Hatch Lift System is simple. Since the hatch lift is based around a ball screw it is able to push a heavy load and remain at a constant position. To raise a load, extend the hatch lift by pressing on the upper part of the switch. To lower a load, retract the hatch lift by pressing the lower part of the switch. In case of power failure, Lenco hatch lifts are supplied with two clevis pins at the mounting brackets. To pull this pin out while the hatch is closed, you can: A) Rig a cable to pin and rig to a point outside of the hatch. B) Install an inspection plate where the pin will be accessible. C) Install Lenco's hatch lift slide bracket (Part # 70381-001). This will allow you to pull the hatch open 4" (10.16 cm) in order to reach and pull pin.

Wiring Single Rocker Switch #15096-001



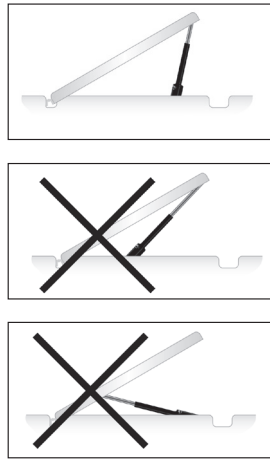
Single Rocker Switch for twin hatch lift application also available. See page 18 for part #.

Lenco Hatch Lift Mounting



$$Y \times W \div X = \text{Force}$$

1. Follow the chart above to figure out load on the hatch lift. Maximum load is 500 lbs. (226.79 kg)
 Y = Total length of hatch
 X = Length from the hinge to the hatch lift mounting point
 W = Weight of the hatch to be lifted
2. Determine the angle of the hatch lift mount. Do not exceed 45 degrees from center.
3. Mount the hatch lift on the desired location as per the above instructions.
Important: It may be necessary to



- shim the upper or lower mounting bracket up or down so the hatch does not bind when fully closed. The hatch lift does not stop pulling until it has reached its fully closed position. If the hatch fully closes before the hatch lift is fully retracted, it will cause damage to the lift or the mounting hardware. Shim the hatch lift with stainless washers for small amounts of length. Use Lenco shim part #50015-002 for lengths greater than 1/8" (3 mm).
4. Wire to switch according to the hatch lift wiring diagram on page 17.

SYSTEM PARTS

1 Hatch Lift (electromechanical actuator)	#'s 20760-001, 20764-001, 20766-001, 20768-001, 20770-001, 20774-001, 20776-001, 20778-001, 20780-001, 20782-001, 20784-001
2 Upper Mounting brackets	#50015-001 (118)
3 Lower Mounting bracket	#50014-001 (119)
4 Clevis pins	#60101-001 (121SS)
5 Single rocker switch for single HL application	#15096-001 (optional)
6 Single rocker switch for twin HL application	#15098-001 (optional)
7 Shim - 7°	#50015-002 (118S) (optional)
8 Slide bracket	#70381-001 (HL5B) (optional)

Trim Tab Maintenance Tips

CLEANING

The attractive surface appearance of stainless steel cannot be regarded as completely maintenance-free. Our 304 Series Stainless Steel may in fact stain, discolor, or accumulate a layer of surface contamination (dirt and grime) during the normal course of the life cycle. Minute particles of dust and rust may adhere to the stainless steel during shipping, installation, or storage at OEM or retail locations. Also, please remember that some types of stainless steel fasteners tend to “bleed” over the tabs and onto the boat. To achieve maximum corrosion resistance, the surface of the stainless steel must be kept clean and free of all of these contaminants.

- Lenco recommends an acid and water solution to clean the tabs.
- MaryKate’s On & Off Product is a good choice. Biodegradable, but please follow the manufacturer’s instructions before applying.

PAINTING YOUR Lenco SS TRIM TABS and ACTUATORS

Painting your tabs and actuators with marine antifouling paint will discourage marine algae or growth from adhering to these surfaces.

- Please follow the instructions supplied by your choice of marine paint suppliers.
- When applying paint to the actuators, be sure that they are in the fully retracted position. Do not paint the stainless steel ram above the area that is exposed when retracted.
- Do not paint under the anode or the anode itself.

SACRIFICIAL ANODES FOR YOUR Lenco SS TRIM TABS

Be aware that stray currents in your marina or in a visiting marina can cause damage to your trim tab blades if not protected by sacrificial anodes.

- The addition of anodes on each tab will deter electrolysis.
- Do not paint under the anode or the anode itself.
- Check Anode condition frequently. Replace when necessary.

ELECTROLYSIS IS NOT A MANUFACTURING DEFECT AND IS NOT WARRANTABLE.

VISUAL INSPECTION OF SYSTEM

- Periodically inspect all wires, mounting brackets, and hardware for damage.
- Make sure all mounting brackets and hardware are secure and working properly.
- Periodically test system for smooth operation.

2010 Warranty Policy

Lenco Marine Incorporated warrants its new products to be free from defects in material and workmanship for the following periods:

- **Trim Tab Systems:** 3 years from the original date of purchase.
- **Retro Fit Kits:** 3 years from the original date of purchase.
- **Electric Hatch-Lift:** 2 years from the original date of purchase.
- **Electrical Switches:** 3 years from the original date of purchase.
- **Electric Drive Units:** 3 years from the original date of purchase.
- **Electric Propulsion Controllers:** 1 year from original date of purchase.

Lenco Marine Inc will, at our sole discretion, repair or replace any product that has proven to meet warranty eligibility in accordance with this policy. Any replacement or refurbished product will be warranted in accordance with this policy for the unexpired balance of the warranty period on the original product. Policies regarding freight and other charges are as follows:

- Freight charges associated with warranty products required to be returned to Lenco Marine Inc will be the responsibility of the customer.
- Charges associated with warranty product that is damaged during its return to Lenco Marine due to improper packaging will be the responsibility of the customer.
- Once the product is proven to meet warranty eligibility, Lenco Marine will be responsible for standard return freight within the continental United States.
- All freight charges from warranty claims submitted from outside the continental United States are the sole responsibility of the customer.
- Lenco Marine is not responsible for charges related to the removal of such product including haul out, labor or any other miscellaneous charge(s).
- This warranty is not transferable.

This policy does not apply to product that has been:

- Damaged due to improper installation or operation.
- Damaged due to abuse or neglect.
- Modified from its original state without the express written consent from Lenco Marine.
- Used on a vessel where the engine horsepower exceeds the recommendation of the boat manufacturer.
- Damage due to Electrolysis.

The warranty period for products used commercially or in any rental or other income producing activity will be 90 days from the original date of purchase.

The foregoing is in lieu of any and all other warranties, expressed or implied, including any warranty of merchantability or fitness for a particular purpose. There are no other warranties which extend beyond that set forth above. Lenco Marine Inc., reserves the right to void any warranty claim if the part is opened or repair was attempted, without the express written consent from Lenco Marine Inc.

GLOSSARY

BowFront part of a boat

ChinePortion of the hull where the bottom and sides intersect

Following SeaWaves of current running with the course of a boat

Head SeaWaves or current running directly against the course of a boat

HelmArea of a boat where operational controls are located

HullThe main body of a boat

PorpoisingWhen the bow of a boat leaps clear out of the water after striking a wave

PortThe left side of a boat looking forward

StarboardThe right side of a boat when looking forward

SternRear part of a boat

Strake EdgePoints on the bottom of a hull
(see Fig. 1 on page 5)

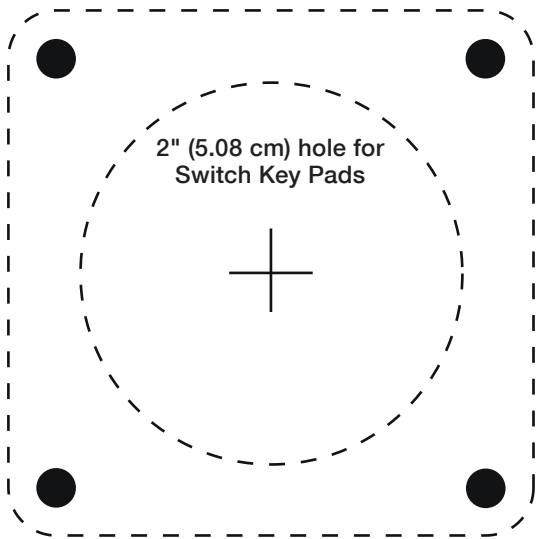
Trailing EdgeThe furthest edge from the hinge on a trim tab

TransomThe rear section of the hull connecting the two sides

124SSR / 123SC / 123DR Tactile Switch Template

Remove the template from the owner's manual by cutting around the dashed rectangular perimeter line.

Align the 3/16" (.48 cm) drill bit with each of the four black circles and drill straight down through the helm, providing



clearance for the mounting hardware provided with the switch.

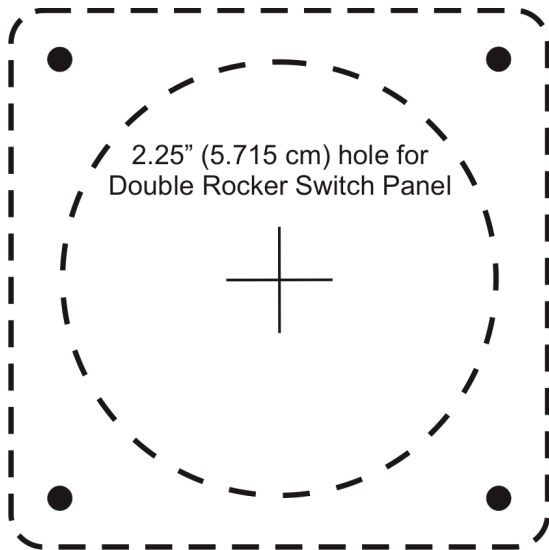
Align the centering bit of a 2" (5.08 cm) hole saw with the cross hairs in the center of the 2" (5.08 cm) dashed circular perimeter and drill straight down through the helm, providing additional clearance for switch and electrical connection.

Tactile Switch Connection

Mount control box within 24" (60.96 cm) of keypad. Control box wire harness is 30" (76.2 cm) in length



122 Double Rocker Switch Template



Remove the template from the owner's manual by cutting around the dashed rectangular perimeter line.

Align the centering bit of a 2.25" (5.715 cm) hole saw with the cross hairs in the center of the 2.25" (5.715 cm) dashed circular perimeter and drill straight down through the helm, providing additional clearance for switch and electrical connection.

Before drilling the four switch mounting holes, drill a small pilot hole using a 1/8" (.3175 cm) diameter drill bit. Make sure pilot holes are straight.

DON'T WORRY...



we've got your back.



Learn more about trim tabs, hydrofoils and thrusters we have.