



INSTALLATION INSTRUCTIONS

- ORIENTATION IS VERY IMPORTANT! Lights should be mounted with the logo in an upright position
- Lights must be operated on an appropriately fused or circuit breaker protected circuit.
- Lights are not recommended for mounting on running surfaces (e.g., the bottom surface of a hull)
- For best performance, lights should be mounted below the waterline
- Bottom paint is not required, however lights can be painted with any bronze-safe paint if desired.

Voltage: 10 - 30vDC
 12vDC Amps: 5A
 24vDC Amps: 2.5A
 Color Temperature: 6500 (White)

Operation:

An abrupt OFF/ON toggle of your standard (SPST) switch allows SeaBlazeX2 to transition through various light output modes.

SeaBlazeX2 SPECTRUM Light Output Modes

Light will cycle through all available colors within the first 20 seconds, (including white). A brief OFF/ON toggle will allow the user to select any discrete color during the cycle. After 20 seconds without interruption, the light will continue a full color cycle over a period of 3 minutes - Discrete colors can still be chosen during the 3 minute cycle. If a discrete color is not selected, the light will repeat the 3 minute cycle continuously. Light resets after power is off for more than 3 seconds.

SeaBlazeX2 Dual Color Light Output Modes

1 – Cross-Color Fade – gently undulating color mix, 2 – On Blue, 3 – On White

Mounting Location:

Mounting surfaces should be flat, clean, dry, and free of any existing hardware or holes. Before mounting ensure that the light will not interfere with the operation of engines, trim tabs, rudders, etc. Ideal mounting locations include transoms, the side and back surfaces of engine brackets, and the undersides of dive platforms. For maximum performance SeaBlazeX2 lights should be mounted 6" to 16" below the waterline. Installation at depths greater than 36" is not recommended.

Mounting your SeaBlazeX2 light:

Tape the mounting template in the desired mounting location. Drill holes for the mounting screws and wire boss as indicated on the mounting template.

NOTE! The mounting screws provided with your SeaBlazeX2 light, while very corrosion resistant, are softer than typical steel screws. Extreme care must be taken when driving screws to prevent screw heads from shearing off. The diameter of the pilot hole required for the mounting screws will depend largely on the composition and thickness of the mounting surface.

Size pilot holes so that only moderate torque is needed to drive the screw into the mounting surface. Typically this hole size will be slightly smaller than the outside diameter of the widest threads. Test the size of the mounting hole prior to installation. Carefully turn screws to avoid breaking them. If screw is too tight, back out and re-size screw hole. When drilling fiberglass, slightly countersinking the hole using a 3-fluke countersink bit will reduce gelcoat chipping. Thoroughly coat the back surface of the SeaBlazeX2 light with a marine-grade sealant designed for below-waterline applications. Dab additional sealant on the holes in the mounting surface, forcing some sealant into the holes. Extreme care should be taken to properly seal the through-hull (wire) hole to prevent water intrusion. Press the SeaBlazeX2 firmly into place to bed it in the sealant. Tighten the mounting screws evenly. Sealant should be forced from all sides as the light is tightened down.

Since 2008 the SeaBlaze line of underwater lights has established the industry benchmark for performance, quality, and value. Introducing the new standard: SeaBlazeX2. Completely surface mount, the SeaBlazeX2 housing is constructed of carefully formulated bronze alloy with a designed underwater service life of more than 50 years. The circuitry is completely self-contained and tested to rigorous military standards for EMI, transient voltages, temperature extremes, and mechanical shock and vibration. Exclusive thermal foldback technology ensures the light can operate above water indefinitely without damage. And with a lower profile and smaller footprint than most other lights, mounting options are no longer limited to wide flat transom areas.

Thread the wire strain relief from inside the boat along the power wire. Press it firmly into the wirehole to properly seal and prevent water intrusion. Allow the sealant to cure thoroughly per the manufacturer's instructions prior to returning the vessel to the water.

Note: Any time a hole is bored into a vessel's hull (for example mounting screws for transducers, dive platforms, through-hull fittings, etc.), the possibility of water intrusion into the hull or completely into the vessel exists. Water intrusion may result in significant structural damage to a vessel or the vessel sinking. Considerable care should be taken to ensure that the through-hull hole is thoroughly sealed on both sides of the hull. Additionally, the back (inside) surface where the wire exits the through-hull hole should be carefully sealed using the wire strain relief.

Under Voltage Behavior

If the voltage at the device is less than 10V when the device is on, the device will gradually dim to minimum brightness. Factors which may result in under voltage conditions include insufficient wire gauge, bad battery cell, bad connection at switch, connectors, fuse and/or circuit breaker. Lumitec, Inc. assumes no responsibility whatsoever for any damage, loss, or injury that may result from the incorrect installation of this product, including but not limited to the vessel sinking, structural damage due to water intrusion, electrical malfunction, etc.

MOUNTING TEMPLATE ON REVERSE



See reverse for wiring instructions and warranty information

SeaBlazeX2 Wiring Instructions

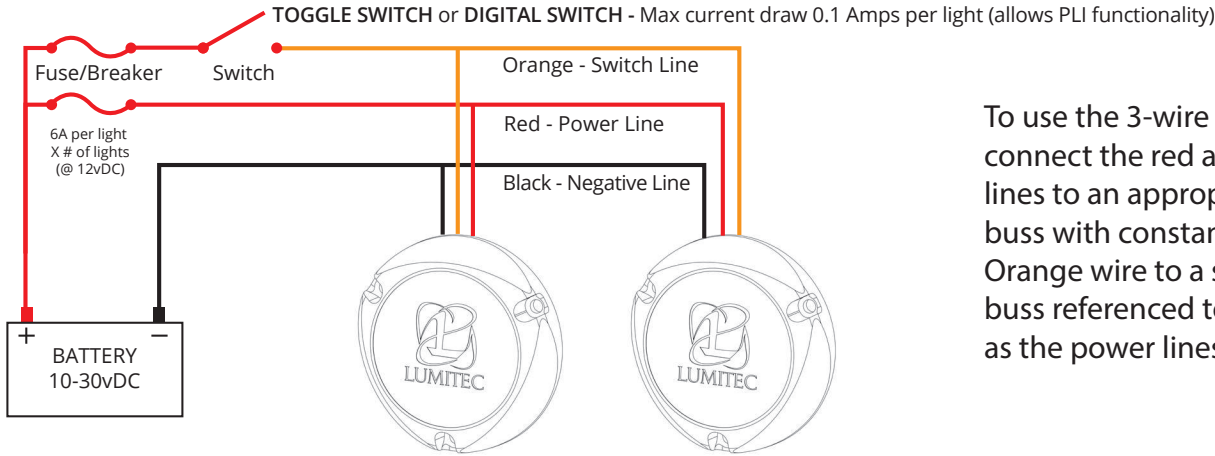


Due to the high lumen output of the SeaBlazeX2 light, sufficiently rated wiring and electrical components must be used to minimize voltage drop to the lights. When connecting multiple SeaBlazeX2 lights to a common switch this becomes even more critical. THE TYPICAL RECOMMENDATION IS TO SELECT WIRING SYSTEM COMPONENTS TO ENSURE THAT VOLTAGE DROP FROM POWER SOURCE TO THE LIGHTS DOES NOT EXCEED 3%. To simplify the installation on vessels with multiple lights Lumitec has introduced a remote switch internal to the SBX2 light, allowing for less expensive low current wire and components to be used during the installation.

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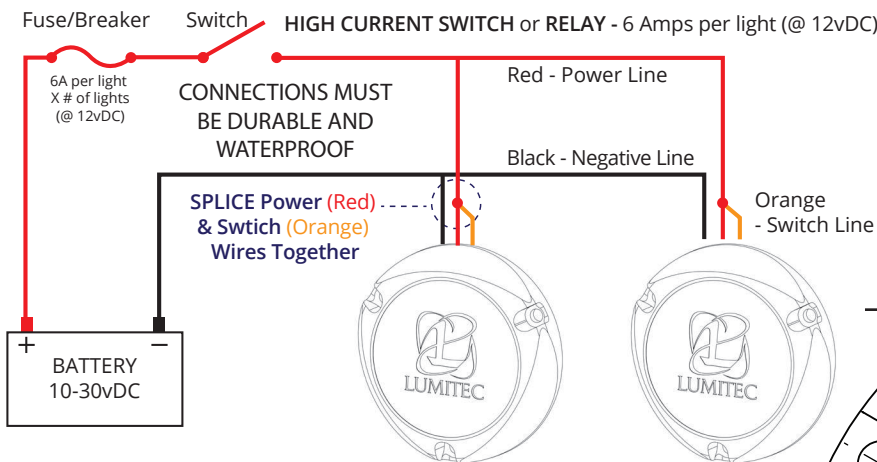
- Allows for more lights to be controlled by a single switch
- Switch placement can be much further from lights
- Fewer channels required on your digital switching system
- Will allow for PLI color control via compatible digital switching system through a Multi Functional Display (MFD)

3-WIRE CONNECTION



To use the 3-wire system, simply connect the red and black 10-30VDC lines to an appropriately fused power buss with constant power and the Orange wire to a switched +10-30VDC buss referenced to the same ground as the power lines.

2-WIRE CONNECTION



NOTE: The SBX2 can also be wired in a standard two wire installation as well by simply connecting the red and orange wires together and powering via an appropriately rated switched power buss.

