

MODEL 55-0027 FIXED MOTOR BRACKET



INSTALLATION MANUAL

CUSTOMER MUST RECEIVE THIS MANUAL AFTER INSTALLATION

INSTALLATION PROCEDURES

Congratulations, you have just purchased one of the finest outboard motor brackets available today. With proper installation and care, this motor bracket will provide you with years of trouble free use and performance.

Please take a few moments to review the information contained in the instructions to familiarize yourself with the installation procedures suggested to successfully mount your new motor bracket. Installation is easy particularly when you know each step ahead of time.

ASSEMBLY OF BRACKETS

The *Model 55-0027* is designed so you can adjust the height of the bracket. Determine which height adjustment best suits your needs and assemble according to the following instructions.

- Step 1. Align the motor plate mounting holes to the height adjustment holes of the transom plate. The motor plate has the Panther label. Make sure that the motor plate is attached as shown in the picture. The picture shows the bracket **fully extended**.
- Step 2. Put a washer onto a bolt and insert the bolt through the plates as shown in picture. Install washer and nut on other end and hand tighten. Finish installing the remaining bolts, washers, and nuts in the same manner. Securely tighten <u>all bolts.</u>

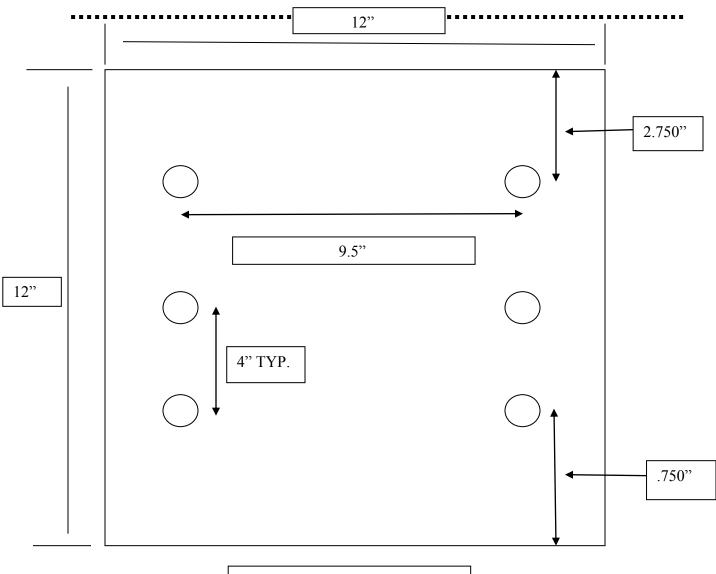
MOUNTING THE BRACKET TO THE BOAT

Place the assembled bracket on the desired location of your transom. Hold the bracket in place. Make <u>certain</u> that the transom bracket is <u>level</u>. Mark <u>at least</u> two (2) upper and two (2) lower hole locations using the transom plate as a template. Drill out the marks you just made using a $\frac{1}{2}$ " drill bit. Attach bracket to boat using appropriate length bolts, nuts, and washers. <u>Tighten securely.</u>

**** Stainless Steel mounting hardware is recommended (not included). ****

HANGING THE MOTOR

Lift your motor onto the bracket. Position the plastic spacer block under the motor clamp handles and against the lip of the bracket. <u>Tighten securely.</u>



HOLE PATTERN, TRANSOM

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