THE GAME CHANGER



Introducing the Most Advanced
Marine Wood Finish
In Both Satin and
New Gloss Finishes

Wood Coating Technology For The 21ST Century and Beyond

SeaGold continues to take marine wood finishing into the 21st century. Offering the beauty and durability of varnish, the ease of use of synthetic wood treatments, all while being low-odor and user-friendly, not to mention that it is available in original Satin finish and our, New for 2017, sleek Gloss finish.

SeaGold protects the wood using UV-stable resins combined with added UV inhibitors as well as transparent pigments to provide a long lasting finish that will not turn brown or orange with exposure to the elements. SeaGold 2045 Satin and our New SeaGold 2040 Gloss finishes enhance the beauty of the wood and their translucent amber color does not hide or blur the wood grain.

Application is easier than the most basic, synthetic wood treatments.

Unlike many other wood treatments, SeaGold finishes can be applied over existing varnishes that are in good condition. SeaGold offers a beautiful satin finish and now a beautiful gloss finish.

SeaGold is easy to apply and easy to maintain. It brushes and flows easily and its fast drying formula allows 3-4 coats to be applied in one day with no sanding between coats. When it is time to renew the coating, a quick scuffing with a plastic scrub pad and wipe down with water and you're ready to recoat. Clean-up is made easy with soap and water. SeaGold is VOC compliant in all areas.

Easily, the most beautiful wood finish.

No marine wood finish is as durable, as beautiful and as easy to apply. And only SeaGold cleans up with soap and water. Finally, a real game-changer. What a craftsman did with days of prep, patience and varnish, SeaGold does in a fraction of the time with technology, which gives you more time for boating.

Application Procedures

Use SeaGold anywhere above the waterline on teak, mahogany or oak.



Prepping your surface

Bare Wood:

- 1. Clean the wood to remove any contaminants. When the surface is clean and dry, sand surface with 220 grit sandpaper, sanding with the grain.
- 2. After sanding, clean the sanding residue with a tack rag, vacuum, air hose or Pettit's 140 Water-Based Brushing Liquid.

Note: Once the sanding residue has been cleaned, do not leave the bare wood exposed. If the bare wood has been exposed for more than 24 hours, wipe the surface again to remove any surface contaminants.

Previously coated wood (with SeaGold):

Clean the surface with a good quality boat soap and rinse with clean water to remove surface contamination. Scuff sand with a plastic scrub pad and wipe down with water and you're ready to recoat.

Previously coated wood (with varnish):

- 1. If the varnish is in good condition and well adhered, clean the surface with a good quality boat soap and rinse with clean water to remove surface contamination.
- 2. Sand with 220 grit sandpaper.
- 3. After sanding, clean the sanding residue with a tack rag, vacuum, air hose or Pettit's 140 Water-Based Brushing Liquid.

Applying SeaGold

Use a brush with flexible synthetic bristles and always brush in the same direction as the grain. Use SeaGold at the rate of 400 square feet per gallon per coat

SeaGold			
	50°F (10°C)	70°F (21°C)	90°F (32°C)
Touch Dry	2 hours	1 hour	30 mins
Tack Free	3 hours	2 hours	1 hour
Overcoat	4 hours	3 hours	2 hours
High humidity will slow the dry time			

SeaGold: Today's Game-Changing, Wood Coating Technology

- Easier to apply than old fashioned synthetic finishes
- Quick dry, apply 3 to 4 coats per day
- Can be applied over varnish

- Translucent, won't hide wood grain
- No smell, no mess, only a trace of VOCs
- Longer lasting, more durable
- Easy soap and water clean-up





21st Century Wood Treatment

GAME-CHANGING, WOOD COATING TECHNOLOGY

- Available in Satin and Gloss
- Easier to apply than old fashioned synthetic finishes
- Quick dry, apply 3 to 4 coats per day
- Can be applied over varnish
- Won't hide wood grain
- No smell, no mess, only a trace of VOCs
- · Longer lasting, more durable
- Easy soap and water cleanup



Technical Information



Part Number: 2045 Satin, 2040 Gloss

Solids (theoretical)
By weight: $33 \pm 1\%$ By volume: $32 \pm 1\%$ Coverage: $100 \text{ ft}^2/\text{qt}$.

VOC: 150 g/l (1.25 lbs/gal) as supplied

Flash Point: >200° F.

Application Method: Synthetic Brush

Number of Coats:

Bare Wood: 3-4 minimum Existing SeaGold: 2 minimum Wet Film Thickness: 4.0 mils Dry Film Thickness: 1.2 mils

Application Temp: 40° F. Min. / 90°F.

Max

Thinner: 140 Waterbased Brushing

Thinner **Dry Time*:**

To Touch Tack Free Dry Hard 90°F 15 mins 30 Mins 1 hr 30 mins 1 hr 2 hrs 70°F 60°F 1 hr 2 hrs 3 hrs 50°F 2 hrs 3 hrs 4 hrs * Humidity will slow the dry time

Cleaner: Soap and water



Wood Coating Technology for the 21st Century

SeaGold offers the beauty and durability of varnish, the ease of use of synthetic wood treatments, all while being low-odor and user friendly. SeaGold protects the wood using UV stable resins combined with added UV inhibitors as well as transparent pigments to provide a long lasting finish that will not turn brown or orange with exposure to the elements. SeaGold's finish enhances the beauty of the wood and its translucent amber color does not hide or blur the wood grain.

Application Information:

Shake or Mix SeaGold thoroughly to ensure contents are evenly dispersed throughout the can. <u>SeaGold is best applied by brush with flexible synthetic bristles.</u> Do not apply SeaGold on extremely humid days or when rain is threatening. Do not apply in the late afternoon when working outdoors as the wet film may be adversely affected by dew. DO NOT apply this coating to a wood hull which



Application Information





has been dried more than one week under conditions such as artificial heat. Do not use SeaGold below the waterline on boats that remain in the water.

Surface Preparation:

Wood must be clean, dry and properly prepared prior to varnishing. When sanding wood, always sand with the grain. Use a vacuum, air hose, or tack rag to remove all traces of sanding residue. Follow all surface preparation steps carefully, avoiding shortcuts. Inadequate surface preparation will virtually assure inadequate performance.

System Instructions:

Bare Wood

- 1. Clean the wood to remove any contamination. On oily wood wipe the surface thoroughly with 140 Water-Based Brushing Thinner in an effort to aggressively remove as much oil as possible.
- 2. Sand surface completely smooth with 220 grit production paper. Always sand with the grain. Wipe surface to remove sanding residue with a tack rag or rag dampened with 140 Water-Based Brushing Thinner.
- 3. Once the sanding residue has been cleaned do not leave the bare wood exposed. If the bare wood has been exposed for more than 24 hours, wipe the surface again to remove any contaminants.
- 4. Apply 3 coats of SeaGold following the appropriate dry times.

Wood Previously coated with SeaGold in Good Condition

- 1. Wipe old coating with 140 Water-Based Brushing Thinner to be sure all dirt, wax, and/or grease has been removed.
- 2. Thoroughly sand the existing varnish with 180-220 grit production paper and wipe clean with a tack rag.
- 3. Apply at least two coats of SeaGold following the proper dry times.

Wood Previously coated with SeaGold in Poor Condition

- 1. Remove all the old SeaGold with a paint and varnish remover or by sanding.
- 2. Bleach the wood if necessary to remove water stains.
- 3. Proceed with the system for bare wood shown above.

Wood Previously coated with Varnish

- 1. If the varnish is in good condition and well adhered, clean the surface with a good quality boat soap and rinse with clean water to remove surface contamination.
- 2. Sand with 220-grit sandpaper.
- 3. After sanding, clean the sanding residue with a tack rag, vacuum, air hose or 140 Water-Based Brushing Thinner.

It should be noted that woods with a high oil content may eventually experience adhesion problems as there is no way to totally eliminate the oil and prevent it from migrating to the surface. However, this application technique has proven successful in most circumstances.