

Part # 326530-3 Medium Square Rail Mount Fillet Table Assembly Instructions



Included Items (see drawing)

- 12" x 20" fillet table
- Two removable square rail mount clamps with thumbscrews and two shims
- One fillet table rail mount adapter
- Six each 3/16" x 1-3/8" (35mm) stainless steel round head screws to mount the rail clamps to the adapter plate
- Two capture washers for the thumbscrews
- Four each 1/4" x 1-1/2" (38 mm) stainless steel flat head screws and four stainless steel hex head lock nuts

Tools Needed and Not Included

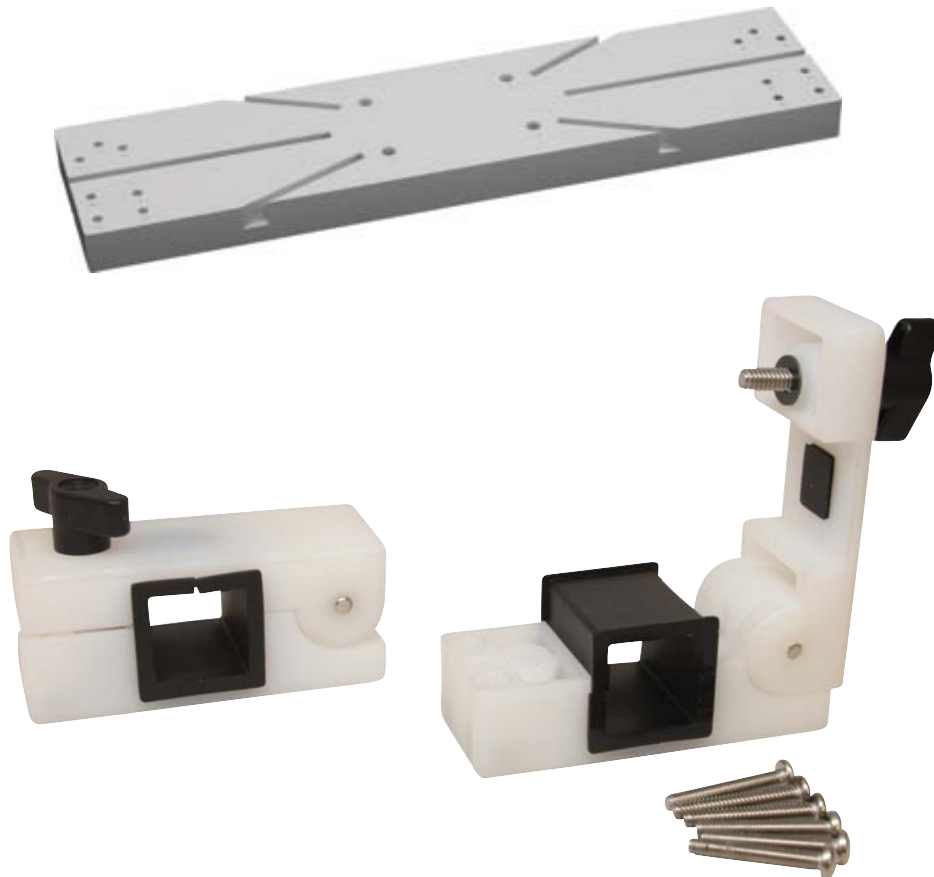
- Phillips head screwdriver
- Pliers or 1/4" nut driver

Assembly Instructions

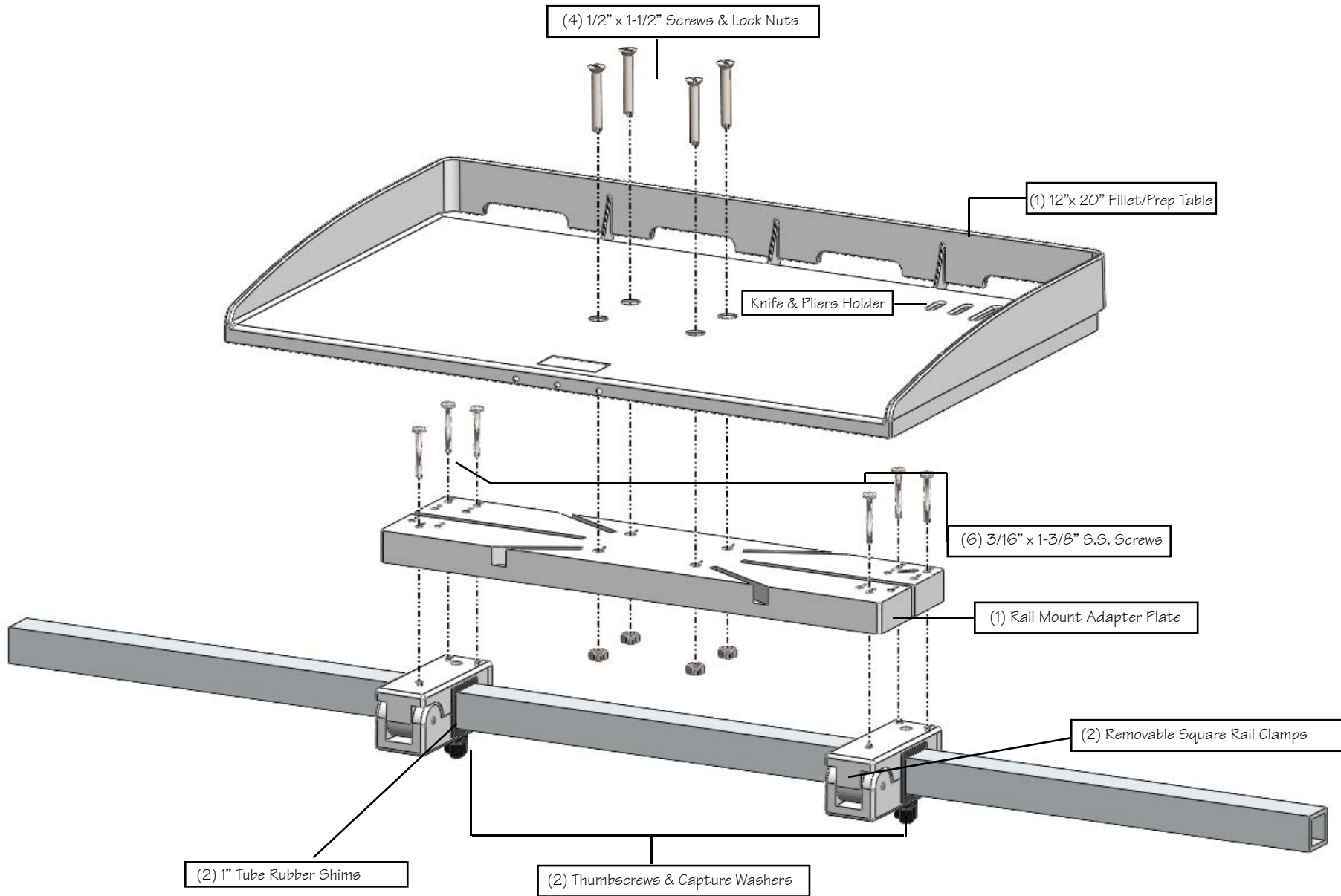
1. Locate the marked #2 holes on the smooth side of the rail mount adapter plate and place the screws into the three #2 holes with the screw head on the smooth side.
2. Place the clamp in position on the smooth side of the adapter plate and match up the screws and mounting holes on the clamps then slowly drive the screws through the adapter plate and into the clamps. The screws will connect with the nuts that are seated inside the clamp. If the nuts are pushed out of place, push them back using a screwdriver.
3. Repeat this step for the second clamp.
4. Once the clamps are attached, install the thumbscrews, using the capture washers to keep the thumbscrews in place.
5. After securing the clamps to the adapter plate, attach the adapter plate to the table, using the four 1/4" x 1-1/2" (38 mm) stainless steel flathead screws and 1/4" locking nuts. NOTE: When attaching the plate to the 326520-3 medium (12" x 20") table, the adapter only fits onto the "X" ribs on the bottom of the plate one way – the arrow and the over-lapped edge of the clamps must point toward the front edge or open side of the table in order for the plate to fit properly.

Table Installation

1. Determine the diameter of the square tubing where the table is being used and use the shim for 1" tubing. If the tubing is 1-1/4", no shims are needed. If shims are being used, place them on the tubing in position matching up with the location of the clamps.
2. Attach clamps to the tubing by closing the firmly and tightening the thumbscrews until the clamps are completely closed and the table is ready to use.



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