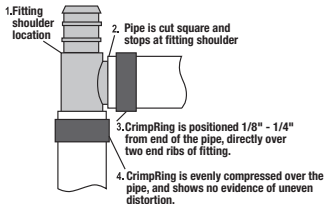




## Instructions for use of WaterPEX® brass and Poly-alloy CrimpRing™ fittings



### Please read and retain these instructions.

**To Connect:** Cut PEX pipe to desired length. Make sure that pipe is cut squarely, and all burrs are removed. Slide correctly sized CrimpRing™ over end of pipe. Slide pipe over fitting until the pipe touches the shoulder of the fitting. Slide CrimpRing over pipe-fitting connections until it is 1/8" to 1/4" from end of pipe. The CrimpRing should be positioned directly over the two ribs closest to the end of the fitting.

Position CrimpRing tool at a 90° angle to the pipe so that the jaws completely cover the CrimpRing. Compress jaws completely. Check connection with Go/No-Go gauge. If connection does not gauge correctly, cut out the joint, re-calibrate the tool, and start again.

### ⚠ CAUTION

The polysulfone material used in the WaterPEX Poly-alloy fittings can be compromised by exposure to volatile organic compounds (VOCs) and caustic chemicals. Therefore, DO NOT expose this product to any such chemical or foreign substance which would include exposure to the following products: Pipe dope (thread sealants), leak check compounds, bug sprays, lubricants, cleaners, paints, bleaches, acids, solder fluxes, plastic piping primers and cements, oxidizing agents, alkaline solutions, thinners, fuels, oil based caulks, hydrocarbons, spray foam or foaming agents (i.e. insulation).

**You must thoroughly read the Watts WaterPEX Installation Guidelines available at <http://media.wattswater.com/IS-WaterPEX.pdf> for further information including product safety information and the product warranty.**

**This information is not intended to provide full installation guidelines or the experience of a trained product installer. To the extent the Guide is not consistent with local building or plumbing codes, the local codes should be followed.**

**FAILURE TO COMPLY WITH PROPER INSTALLATION INSTRUCTIONS COULD DAMAGE TUBING AND FITTINGS CAUSING WATER DAMAGE AND/OR DAMAGE TO THE PIPING SYSTEM.**

