



18-2145 Bravo Shift Cable 18-2604 Lower Shift Cable Kit Installation Instructions

MODELS 5.7/7.4/454 Magnum/502 Magnum/465 HP/ D183
Turbo AC/D219 Turbo AC/D254 Turbo AC

All Bravo transom assemblies Serial Number 0D542205 and prior require enlarging the bell housing shift cable retainer hole from 3/8" (9.525mm) to 7/16" (11.113mm) and requires the use of a special fixture (Part Number 91-818836A1) that must be purchased from Mercruiser.

This shift cable kit is designed to replace all previous style shift cables on all Bravo transom assemblies. All Bravo transom assemblies Serial Number 0D542205 and above will already have this latest style shift cable installed.

Instructions for Installation

- 1.** Remove stern drive and shift cable as outlined in Bravo sterndrive service manual.
- 2.** Compare the shift cable that was removed with the replacement cable.
 - a. If the diameter of the brass portion of the sterndrive end of the cable is the same as the replacement cable, install the cable as outlined in the service manual.
 - b. If the diameter is smaller use or order the special tool from Mercruiser and modify the hole in the bell housing as instructed by Mercruiser.

Do NOT attempt to make this modification without the required tool. Improper drilling will ruin bell housing