

TRIM-LOK[®] INC.

TRIMS AND SEALS
Since 1971



FEATURED PRODUCTS

Trim Seal
Pages 18-20

Co-Extruded
Trim Seal
Page 21

Rubber Seal
Pages 30-36

Custom Rubber
Extrusion
Capabilities
Page 43

Our products use
3M Attachment Tapes

Decimal and Millimeter Equivalent





INCHES			DECIMALS	MILLIMETERS
1/8	1/16	1/64	.01562	0.3968
		1/32	.03125	0.7937
		3/64	.04687	1.19062
		5/64	.07812	1.98437
		3/32	.09375	2.38125
1/8	3/16	7/64	.10937	2.77812
		1/25	.125	3.1780
		9/64	.14062	3.57187
		5/32	.15625	3.96875
1/4	3/16	11/64	.17187	4.36562
		1875	.1875	4.76250
		13/64	.20312	5.15937
		7/32	.21875	5.55625
		15/64	.23437	5.95312
1/4	3/8	250	.250	6.3499
		17/64	.2656	6.7467
		2812	.2812	7.1436
		19/64	.2968	7.5405
		3125	.3125	7.9374
1/2	7/16	3281	.3281	8.3342
		3437	.3437	8.7311
		23/64	.3593	9.1280
		375	.375	9.5249
		25/64	.3906	9.9217
1/2	7/16	13/32	.4062	10.7154
		27/64	.4220	10.3186
		4375	.4375	11.1124
		29/64	.4531	11.5092
		15/32	.4687	11.9061
1/2	9/16	31/64	.4843	12.3029
		500	.500	12.6998
		33/64	.5156	13.0967
		17/32	.5312	13.4936
		35/64	.5468	13.8904
5/8	9/16	5625	.5625	14.2873
		37/64	.5781	14.6841
		19/32	.5937	15.0811
		39/64	.6093	15.4779
		625	.625	15.8748
3/4	11/16	41/64	.6406	16.2716
		6562	.6562	16.6685
		43/64	.6718	17.0654
		6875	.6875	17.4623
		45/64	.7031	17.8591
3/4	11/16	23/32	.7187	18.2560
		47/64	.7343	18.6528
		750	.750	19.0498
		49/64	.7656	19.4466
		25/32	.7812	19.8435
7/8	13/16	51/64	.7968	20.2403
		8125	.8125	20.6373
		53/64	.8281	21.0341
		27/32	.8437	21.4310
		55/64	.8593	21.8278
7/8	15/16	875	.875	22.2247
		57/64	.8906	22.6215
		9062	.9062	23.0185
		59/64	.9218	23.4153
		9375	.9375	23.8122
1	15/16	61/64	.9531	24.2090
		9687	.9687	24.6060
		31/32	.9843	25.0028
1		63/64	.9843	25.0028
1			1.000	25.3997

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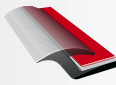
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EDGE TRIM

EDGE TRIMS

Edge Trim is a flexible PVC trim with individual internal metal clips and gripping tongues to provide a stronger grip.

Individual Metal Clips Retain a Permanent Grip

Strong Gripping Tongue

Many Applications

- Sharp Edges
- Trucks
- Boats
- Forklifts
- Golf Carts
- Helmets
- Truck Cabs
- Fiberglass
- Computer Cabinets
- Tractor Cabs
- Riding Mowers
- Machinery Guards
- Sheet Metal
- Playground Equipment
- And Many More

OVER 40 YEARS OF



QUALITY & EXPERIENCE



FLEXIBLE AND EASY TO INSTALL!

EDGE TRIM



1 TRIM EDGE THICKNESS					2	3	4	
1/64"	1/32"	1/16"	3/32"	1/8"	Trim Series	Trim Color	Texture	Clip
 62-1/64	 62-1/32	 62-1/16	 62-3/32		62 Series	White	Coarse=1 Sand=7	Alum.
						Black	Pebble=3 Sand=7	
See page 7 for "How to Order" Instructions	 75-1/32	 75-1/16	 75-3/32	 75-1/8	75 Series	White	Coarse=1 Sand=7	Alum.
						Black	Pebble=3 Sand=7	
						Light Grey	Coarse=1	
		 750-1/32	 750-1/16	 750-3/32	 750-1/8	750 Series	Black	Leather=2

Product Specifications:
Recommended temperature rating for general applications: -20°F. through +158°F.

Outer Coating Material:
Vinyl (PVC), Hardness: 85 Durometer (Shore A)

Internal Clip Material:
Aluminum or Steel

Flammability & Code Compliance:
Vinyl: FMVSS 302
FAA/FAR 23.853
UL 50
UL 844



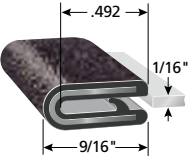
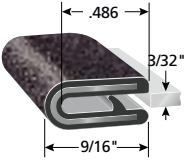
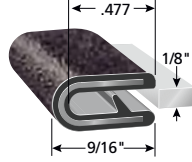
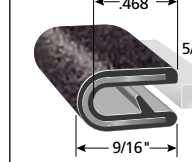
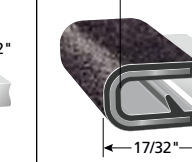
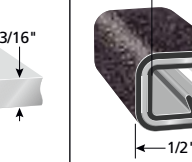
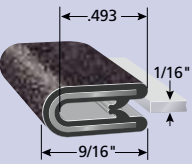
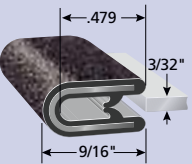
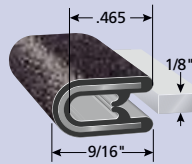
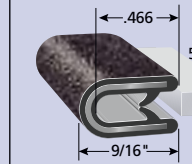
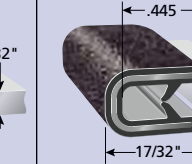
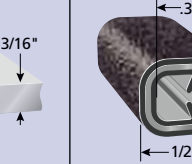
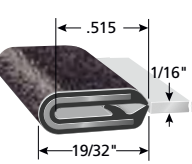
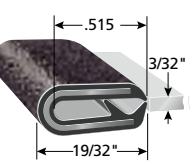
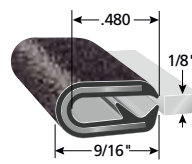
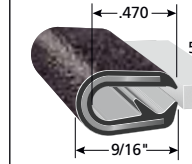
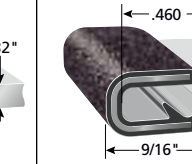
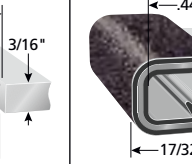

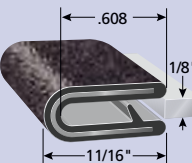
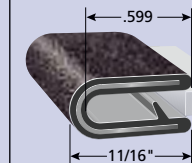
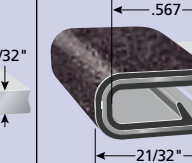
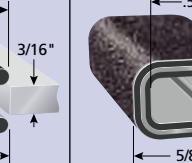

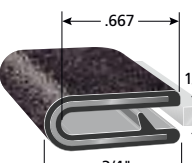
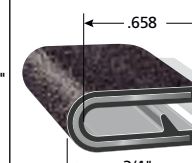
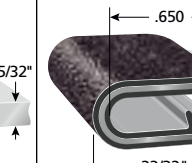
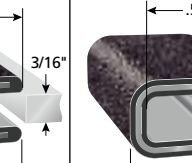
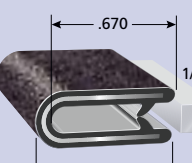
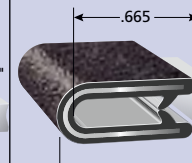
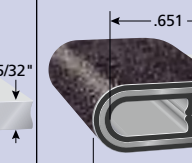
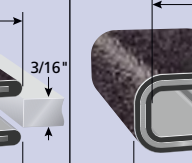
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Edge Trims continued next page

EDGE TRIM

1 TRIM EDGE THICKNESS

1/16"	3/32"	1/8"	5/32"	3/16"	1/4"
0.063"	0.094"	0.125"	0.156"	0.188"	0.250"
 <p>100-1/16</p>	 <p>100-3/32</p>	 <p>100-1/8</p>	 <p>100-5/32</p>	 <p>100-3/16</p>	 <p>100-1/4</p>
 <p>150-1/16</p>	 <p>150-3/32</p>	 <p>150-1/8</p>	 <p>150-5/32</p>	 <p>150-3/16</p>	 <p>150-1/4</p>
 <p>200-1/16</p>	 <p>200-3/32</p>	 <p>200-1/8</p>	 <p>200-5/32</p>	 <p>200-3/16</p>	 <p>200-1/4</p>
	 <p>1200-1/8</p>	 <p>1200-5/32</p>	 <p>1200-3/16</p>	 <p>1200-1/4</p>	
		 <p>1375-1/8</p>	 <p>1375-5/32</p>	 <p>1375-3/16</p>	 <p>1375-1/4</p>
		 <p>1350-1/8</p>	 <p>1350-5/32</p>	 <p>1350-3/16</p>	 <p>1350-1/4</p>

EDGE TRIMS

EDGE TRIM

EDGE TRIMS



HOW TO ORDER

1 Determine edge **THICKNESS** of your material. Use column 1.
Measure thickness ↓

2 Select **TRIM SERIES**. Determine how far trim is to be inserted. Use column 2.
Leg Length → Measure distance ←

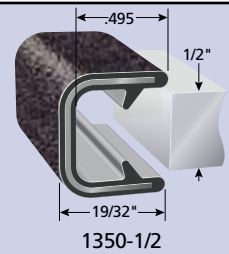
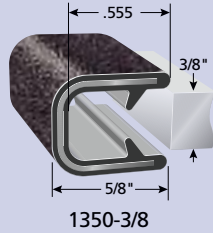
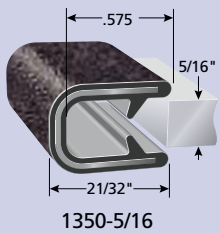
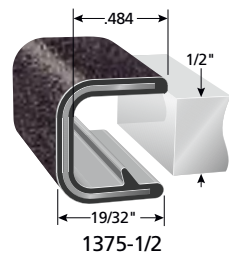
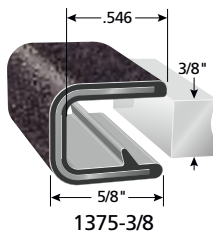
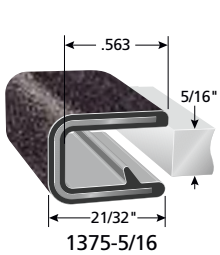
3 Select available **COLOR**. Use column 3.
B = Black W = White LG = Light Grey

4 Select type of **TEXTURE**. Use column 4.
Coarse Leather Pebble Basketweave Sand

Determine **ORDER QUANTITY** in 250 foot increments. 5,000 feet minimum for custom colors.

Part Number Example 2 3 4 1
750 B 2 X1/32

2	3	4	
Trim Series	Trim Color	Texture	Clip
100 Series	Black	Coarse=1 Leather=2 Pebble=3 Basketweave=5 Sand=7	Alum.
	Grey	Sand=7	
	White	Coarse=1 Basketweave=5 Sand=7	Steel (S)
	Tan	Coarse=1 Sand=7	
	Light Beige	Coarse=1 Pebble=3	
	Light Grey	Coarse=1	
150 Series	Black	Leather=2 Basketweave=5 Sand=7	Alum.
	Light Grey	Leather=2	
	Silver	Coarse=1	
	White	Leather=2	
200 Series	Black	Pebble=3 Sand=7	Alum.
1200 Series	Black	Pebble=3 Sand=7	Steel (S)
1375 Series	Black	Pebble=3 Sand=7	Alum.
	Grey	Sand=7	
	Light Beige	Pebble=3	
	Light Grey	Pebble=3	
	Tan	Pebble=3	
1350 Series	Black	Leather=2	Alum.
	White	Leather=2	



Edge Trims continued next page

EDGE TRIM

EDGE TRIMS

1 TRIM EDGE THICKNESS

1/2"	5/8"	3/4"
0.500"	0.625"	0.750"

2	3	4	5
Trim Series	Trim Color	Texture	Clip
2000 Series	Black	Jumbo Trim Pebble=3	Steel
	White	Pebble=3	

Jumbo Trim is a flexible PVC trim with individual internal metal clips and gripping tongue to provide a stronger grip.

HOW TO ORDER

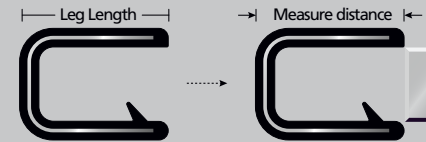


1

Determine edge **THICKNESS** of your material. Use column 1.
Measure thickness

2

Select **TRIM SERIES**. Determine how far trim is to be inserted. Use column 2.



3

Select available **COLOR**. Use column 3.



4

Available **TEXTURE** is PEBBLE. Use column 4.



5

Available **CLIP MATERIAL** is STEEL. Use column 5.

Part Number Example

2 5 3 4 1
2000 S B 3 X1/2

90° Miter Tool

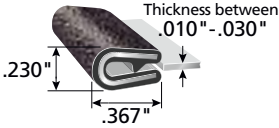

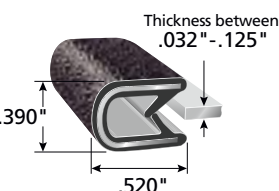
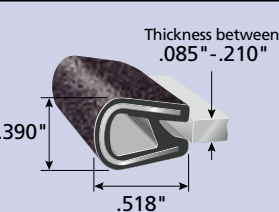
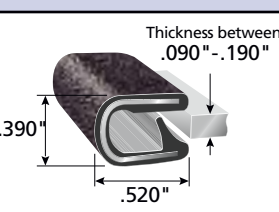
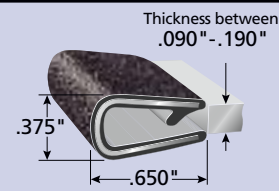
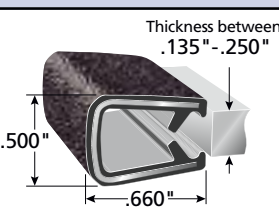
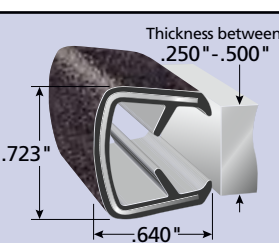
Part# GSS851

See pages 40-41

Cuts in seconds.

EDGE TRIM

DESIGNED TO FIT A RANGE OF SIZES

Trim Series	SIZE RANGE	COLOR	TEXTURE	CLIP	PART NO.
	FITS MATERIAL THICKNESSES FROM 0.010" TO 0.030"	Black	Pebble	Steel	1630SB3-1581
	FITS MATERIAL THICKNESSES FROM 0.010" TO 0.050"	Black	Pebble	Steel	1620SB3-341
		White	Pebble	Steel	1620SW3-342
	FITS MATERIAL THICKNESSES FROM 0.032" TO 0.125"	Black	Pebble	Steel	1600SB3-315
		Black	Pebble	Steel	1600SB3-317
		Black	Pebble	Aluminum	1600B3-317
		White	Pebble	Steel	1600SW3-1007
	FITS MATERIAL THICKNESSES FROM 0.085" TO 0.210"	Black	Pebble	Steel	1645SB3-336
		White	Pebble	Steel	1645SW3-337
		Black	Pebble	Steel	1645SB3-338
	FITS MATERIAL THICKNESSES FROM 0.090" TO 0.190"	White	Pebble	Steel	1640SW3-331
		Black	Pebble	Steel	1640SB3-708
	FITS MATERIAL THICKNESSES FROM 0.090" TO 0.190"	Black	Pebble	Steel	1650SB3-339
		Black	Pebble	Aluminum	1650B3-339
	FITS MATERIAL THICKNESSES FROM 0.135" TO 0.250"	Black	Pebble	Steel	1610SB3-343
		Black	Pebble	Aluminum	1610B3-343
		White	Pebble	Steel	1610SW3-344
	FITS MATERIAL THICKNESSES FROM 0.250" TO 0.500"	Black	Pebble	Steel	1660SB3-349
		White	Pebble	Steel	1660SW3-1628



FIRE RETARDANT TRIM

EDGE TRIMS

Fire Retardant Trim is a flexible trim with metal clips to provide a permanent grip. It is manufactured out of a Thermoplastic Elastomer (TPE) material formulated to pass the National Fire Protection Agency (NFPA) standards.

1 TRIM EDGE THICKNESS				2	3	4	
1/8"	5/32"	3/16"	1/4"	Trim Series	Trim Color	Texture	Clip
0.125"	0.156"	0.188"	0.250"				
<p>100-1/8</p>	<p>100-5/32</p>	<p>100-3/16</p>	<p>100-1/4</p>	100 Series	Black		Alum.
					White	Pebble=3	
<p>1375-1/8</p>	<p>1375-5/32</p>	<p>1375-3/16</p>	<p>1375-1/4</p>	1375 Series	Black		Alum.
					White	Pebble=3	

• UL94VO compliant vinyl available by special request only (reference Trim-Lok Material #VY0117)



Product Specifications:

Recommended temperature rating for general applications: -20°F. through +158°F.

Base Material:

(TPE) Thermoplastic Elastomer, Hardness: 80 Durometer (Shore A)

Internal Clip Material:

Aluminum

Flammability and Code Compliance:

UL 94 HB
NF PA 1971

HOW TO ORDER

- Determine edge **THICKNESS** of your material. Use column 1.

Measure thickness
- Select **TRIM SERIES**
Determine how far trim is to be inserted. Use column 2.

Leg Length → Measure distance ←
- Select available **COLOR**. Using column 3.

B **W**
B=Black W=White
- Select type of **TEXTURE**. Use column 4.

3
3 = Pebble

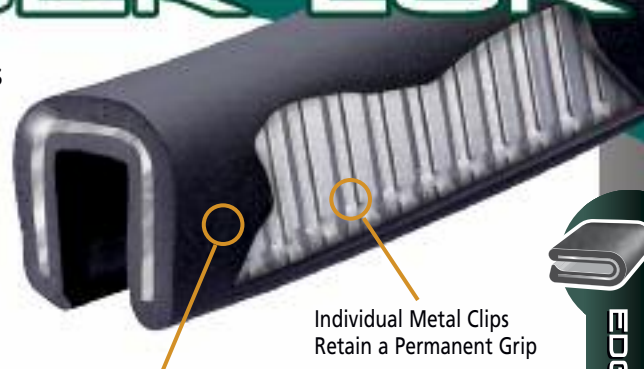
Part Number Example **100** **B** **3** **TPRFR** **X1/4**

RUBBER-LOK

Rubber-Lok simulates rubber and individual internal metal clips provide a secure grip.

Many Applications

- Boat Consoles
- ATV's
- Helmets
- Utility Trailers
- Truck Bodies
- Automobiles
- Sheet Metal Products
- And Many More


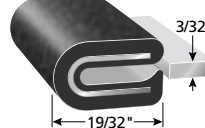
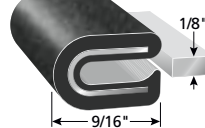
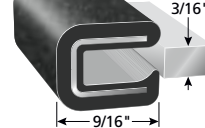

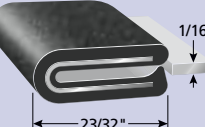
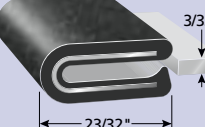





Black PVC Plastic that Offers a 'Rubber' Look and Feel

Individual Metal Clips Retain a Permanent Grip

EDGE TRIMS

RUBBER-LOK SERIES-THICKNESS

1/16"	3/32"	1/8"	3/16"	1/4"	
0.063	0.13	0.125	0.188	0.250	
1100 Series					
					Alum.
1100B7X1/16	1100B7X3/32	1100B7X1/8	1100B7X3/16	1100B7X1/4	
2200 Series					
					Steel
2200SB7X1/16	2200SB7X3/32	2200SB7X1/8	2200SB7X3/16	2200SB7X1/4	

Custom Materials:

Rubber-Lok can be ordered in special compounds based upon your specific application requirements.

Custom Colors:

Rubber-Lok can be ordered in custom colors to match your special needs. You can also highlight your trim with special decorative finishes.

Custom Profiles:

Special shapes or modifications to Rubber-Lok can be developed in order to meet your needs.

Custom Length:

Rubber-Lok can be ordered in specific cut lengths. Minimum quantities apply.

Product Specifications:

Recommended temperature rating for general applications: -20°F. through +158°F.

Base Material:

Vinyl (PVC), Hardness: 85 Durometer (Shore A)

Internal Clip Material:

Aluminum or Steel



EDGE-GUARD

EDGE TRIMS



Edge-Guard is a pre-glued, flexible plastic trim with a mylar or clear cover. It gives a beautiful, finished appearance.

Many Applications

- Car Door Edges
- Furniture
- Vending Machines
- Running Boards
- Fender Flares

Product Specifications:

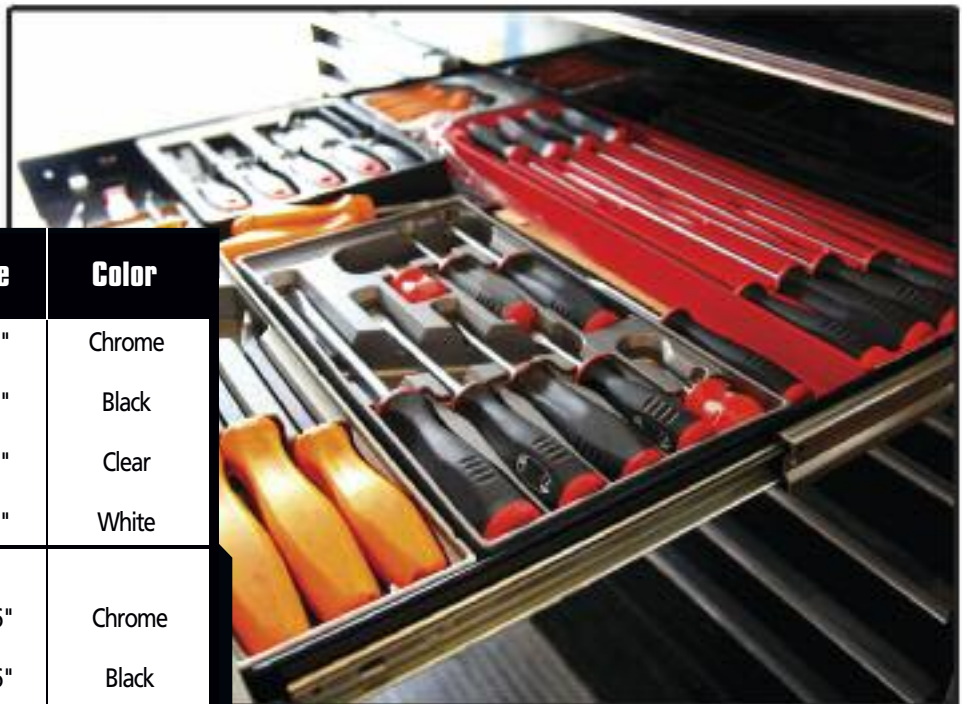
Recommended temperature rating for general applications: -20°F. through +158°F.

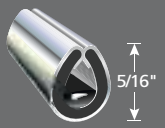
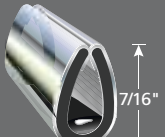
Base Material:

Vinyl (PVC), Hardness: 97 Durometer A
Decorative Finish: Mylar Overlay
White, Hardness: 88A Durometer

Adhesive:

Hot Melt Adhesive
Optional Butyl Adhesive Sealant



Edge-Guard®	Part No.	Size	Color
 <p>Fits over edges up to 1/8"</p>	EGC	5/16"	Chrome
	EGB	5/16"	Black
	EGCL	5/16"	Clear
	EGW	5/16"	White
 <p>Fits over edges up to 3/16"</p>	EGC7/16	7/16"	Chrome
	EGB7/16	7/16"	Black

DECORATIVE TRIM

Decorative Trim is a flexible PVC trim with chrome and finishes.

1 Finish	2 Trim Series	3 Trim Color	4 Texture	Profile (Approx. full size)	5 Edge Thickness	Leg Length	Internal Clip	Part Number Example
8=Chrome	100 Series	White	1=Coarse Pebble 7=Sand		1/16"	9/16"	Alum.	8100B3X1/8
		Black	3=Pebble 7=Sand		3/32"	9/16"		
			1=Coarse Pebble 7=Sand		1/8"	9/16"		
					5/32"	9/16"		
					3/16"	17/32"		
					1/4"	1/2"		



EDGE TRIMS

Decorative Trim-Seal

is a flexible PVC trim with decorative finishes. It can be supplied with or without an EPDM sponge rubber bulb to provide a secure seal for a variety of applications.

Product Specifications:

Recommended temperature rating for general applications: -20°F. through +158°F.

Outer Coating Material:

Vinyl (PVC), Hardness: 85 Durometer (Shore A)

Internal Clip Material:

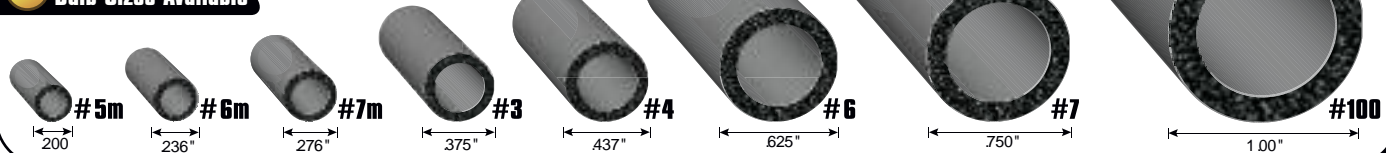
Aluminum

Flammability & Code Compliance:

Vinyl: FMVSS 302
FAA/FAR 23.853
UL 50E
UL 94HB

1 Finish	2 Trim Series	3 Trim Color	4 Texture	Profile	6 Edge Thickness	7 Leg Length	Bulb Location	Internal Clip	Part Number Example
8=Chrome	100 Series	White	1=Coarse Pebble 7=Sand		1/16"	9/16"	C	Alum.	1 Finish 2 Bulb Size 3 Trim Series 83100B3X1/8C 4 Trim Color 5 Texture 6 Edge Thickness 7 Bulb Location
		Black	3=Pebble 7=Sand		3/32"	9/16"	E		
		Tan	1=Coarse Pebble 7=Sand		1/8"	9/16"			
					5/32"	9/16"			
					3/16"	17/32"			
					1/4"	1/2"			
8=Chrome	375 Series	White	3=Pebble 7=Sand		1/8"	3/4"		Alum.	See page 18 for "How to Order" Instructions.
		Black	3=Pebble 7=Sand		5/32"	3/4"	C		
		Tan	3=Pebble 7=Sand		1/4"	3/4"	E		
					3/16"	11/16"			
					5/16"	21/32"			
					3/8"	5/8"			
					1/2"	19/32"			

2 Bulb Sizes Available



These parts may require minimum orders and longer lead times.

RUBBER EDGE TRIM

EDGE TRIMS



Rubber Edge Trims are available in either **EPDM** or **Neoprene**, these two different materials are designed to fit your application perfectly.

Neoprene is a well proven proprietary blend that weathers well, has very good resistance to abrasion, flex cracking, alkalis, and acids and is best used in applications where flame resistance is a requirement. This material has moderate resistance to oils and gasoline. Neoprene is generally considered an excellent all-purpose material with a solid balance of properties and few limitations. However, expect poor resistance to aromatic and oxygenated solvents and limited flexibility at low temperatures. Hardness: 70 Durometer (Shore A) Service temperature ranges from -40°F. to 225°F.

EPDM has excellent performance characteristics. EPDM (Ethylene-Propylene-Diene-Monomer) is best known for its excellent ozone, weathering, and aging resistance. It also has excellent water and steam resistance, maintains its flexibility at low temperatures, features excellent resistance to alkalis, acids, and oxygenated solvents, and is very color stable. It is not recommended for resistance to oil, gasoline, and hydrocarbon solvents. EPDM is found in a wide range of applications and is excellent for use outdoors.

Hardness: 70 Durometer (Shore A)
Service temperature range per spec and per vendor from -40°F. to 212°F. for EPDM and Neoprene.
Short term is -40°F. to 225°F.

Butyl Sealant can be ordered pre-applied and provides excellent sealing characteristic with good heat performance.

Service temperature ranges from -20°F. to 158°F.
Hot Melt Adhesive can be ordered pre-applied and to provide a stronger grip with good heat performance.

Recommended temperature rating from -20°F. to 158°F.
FMVSS 302

RUBBER EDGE TRIM-THICKNESS

1/32"	1/16"	1/16"	1/8"
0.032	0.063	0.063	0.125
No glue available in this column			
 X1001	 X1002	 X2017	 X1003
 X1010	 X1011		 X1012
 X2001	 X2002	 X2073	 X2003
 X2012	 X2013	 X2008	 X2014
 X2059	 X2010		 X2102
	 X2009		 X2006



RUBBER EDGE TRIM

EDGE TRIMS

3/16"	1/4"	5/16"	3/8"		
0.188	0.250	0.313	0.375		
<p>X1004</p>	<p>X1005</p>	<p>X1006</p>	<p>X1007</p>		
<p>X1013</p>	<p>X1014</p>	<p>X1015</p>	<p>X1016</p>		
<p>X2004</p>	<p>1/8 0.125</p> <p>X2060</p>	<p>1/2" 0.500</p> <p>X1018</p>	<p>3/4" 0.750</p> <p>X2007</p>		
<p>X2015</p>	<div style="border: 2px solid black; padding: 10px; text-align: center;"> <h2>HOW TO ORDER</h2> <table border="0" style="width: 100%;"> <tr> <td style="width: 50%; vertical-align: top;"> <p>Neoprene Part# Example</p> <p>X1001 WG</p> <p>WG= with glue WB= with pre-applied butyl sealant</p> <p>— Rubber Edge Trim profile</p> </td> <td style="width: 50%; vertical-align: top;"> <p>EPDM Part# Example</p> <p>X1001 E WG</p> <p>WG= with glue WB= with pre-applied butyl sealant</p> <p>E=EPDM</p> <p>— Rubber Edge Trim profile</p> </td> </tr> </table> </div>			<p>Neoprene Part# Example</p> <p>X1001 WG</p> <p>WG= with glue WB= with pre-applied butyl sealant</p> <p>— Rubber Edge Trim profile</p>	<p>EPDM Part# Example</p> <p>X1001 E WG</p> <p>WG= with glue WB= with pre-applied butyl sealant</p> <p>E=EPDM</p> <p>— Rubber Edge Trim profile</p>
<p>Neoprene Part# Example</p> <p>X1001 WG</p> <p>WG= with glue WB= with pre-applied butyl sealant</p> <p>— Rubber Edge Trim profile</p>				<p>EPDM Part# Example</p> <p>X1001 E WG</p> <p>WG= with glue WB= with pre-applied butyl sealant</p> <p>E=EPDM</p> <p>— Rubber Edge Trim profile</p>	
<p>X2011</p>					



J-CLIP AND SEWABLE UPHOLSTERY TRIM



EDGE TRIMS

Upholstery Trims and J-Clips

are manufactured out of a sewable non-break material. Fabric can be sewn to these parts and used to keep the material tight to the seat frame once in place.

UPHOLSTERY TRIM

Product Specifications:

Recommended temperature rating for general applications: -20°F. through +158°F.

Outer Coating Material:

Vinyl (PVC), Non-break. Hardness: 85 Durometer (Shore A)

Internal Clip Material: Aluminum

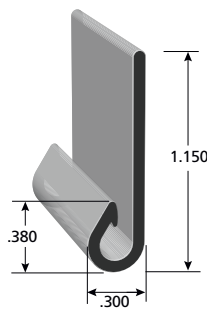
Profile	Part No.	Color
	529B3X1/8	Black
	529CC036-3X1/8	Gray
	529CC037-3X1/8	Taupe

Custom colors available. Minimums apply.

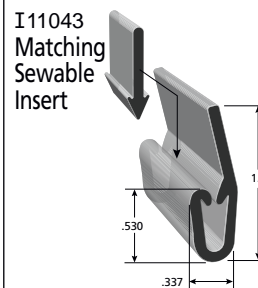


Upholstery Trim is sewn to leather seat cover to attach to seat frame

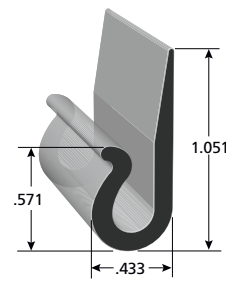
J-CLIPS



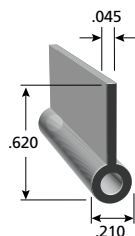
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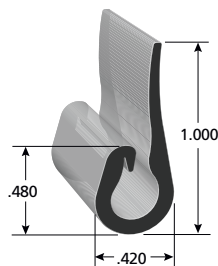
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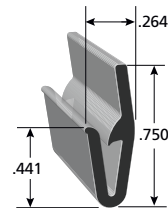
I11023



I11053



I11109



I11102

Product Specifications:

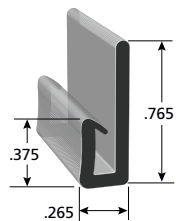
Recommended temperature rating for general applications: -20°F. through +158°F.

Material:

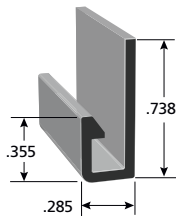
Polypropylene, Non-break. Hardness: 90 Durometer (Shore A)

J-CLIP AND SEWABLE UPHOLSTERY TRIM

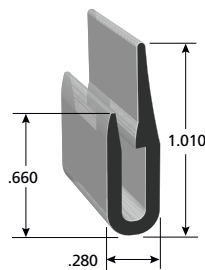
J-CLIPS



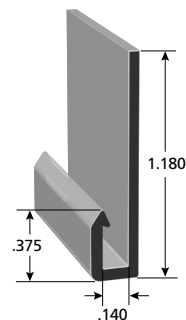
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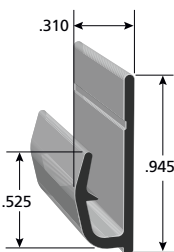
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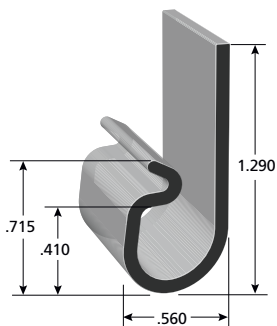
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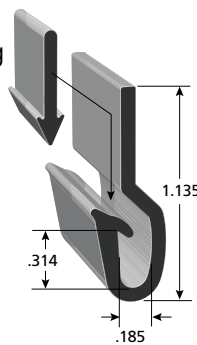


I11103



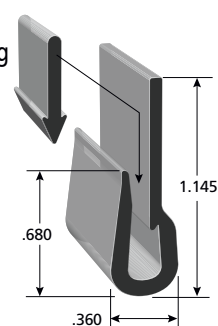
I11108

I11059
Matching
Sewable
Insert

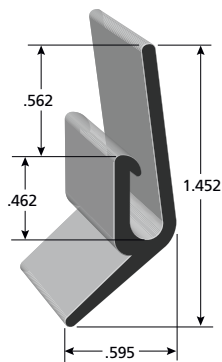


I11060

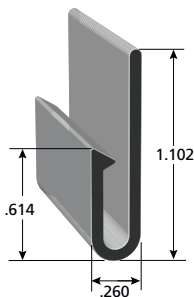
I11071
Matching
Sewable
Insert



I11072



I11105



I11024



TRIM SEAL



Trim Seal is a flexible PVC Trim with a sponge rubber bulb seal attached to provide a secure seal for a variety of applications.

Product Specifications:

Recommended temperature rating for general applications: -20°F. through +158°F.

Outer Coating Material:

Vinyl (PVC), Hardness: 85 Durometer (Shore A)

Internal Clip Material:

Aluminum or Steel

Flammability & Code Compliance:

Vinyl: FMVSS 302
 FAA/FAR 23.853
 UL 50E
 UL 94HB



FILE# MH49032

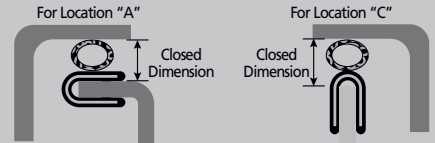
FILE# MH49032

HOW TO ORDER

Determine **BULB COLOR**

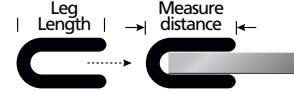
OW Off White **B** Black = No callout necessary

Determine **BULB SIZE** based on closed distance between door and jam.
 1.5 x Closed dimension = **BULB SIZE** needed.
 (Example: Closed dimension is .50 then 1.50 x .50 = .75 Bulb Dia.)



Select **TRIM SERIES**

Determine how far trim is to be inserted.



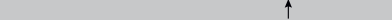
Determine **TRIM COLOR** to best suit application

B	W	T	LB	LG
B = Black	W = White	T = Tan	LB = Light Biege	LG = Light Grey

Determine **TEXTURE** to best suit application

1	2	3	5	7
Coarse=1	Leather=2	Pebble=3	Basket Weave=5	Sand=7

Determine edge **THICKNESS**



Select **BULB LOCATION** best to suit.

Typical Applications





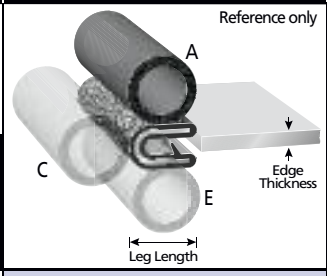
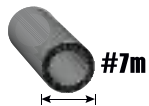

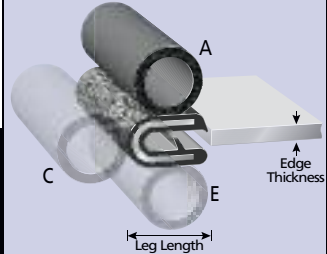

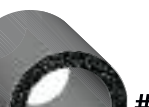
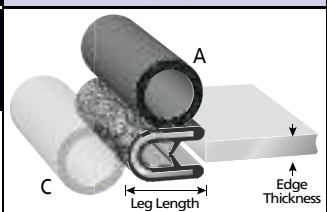
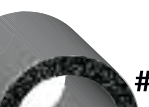

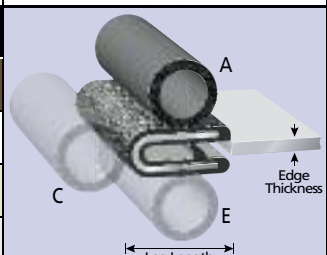
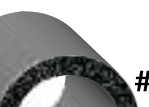
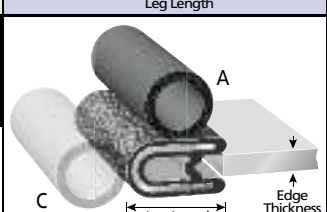
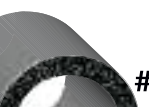
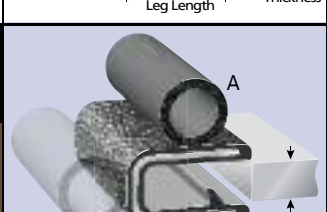
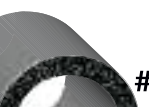
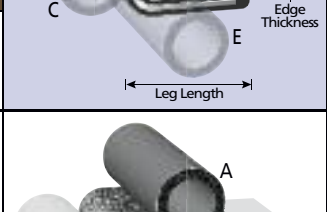
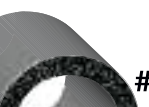
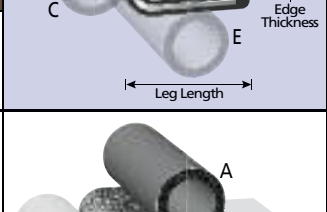
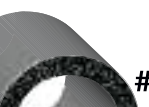
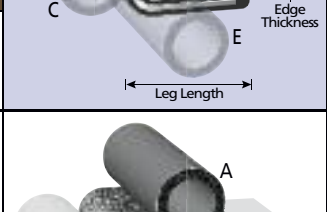
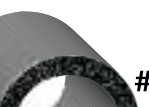
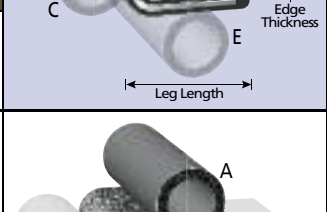
* A-B or D-E non-standard location, special order, non-returnable

Part Number Example

1 **2** **3** **4** **5** **6**
 OW **3** 100 **B** 3 **X1/8** **A**

Many Applications

- Boat Hatch Seals
- RV Compartments
- Door Seals
- Tonneau Cover Seals
- Tool Box Seals
- Many More

1	2	3	4	5	6	7	8	9	
Bulb Sizes Available	Trim Series	Trim Color	Texture	Profile (Approx. full size)	Edge Thickness	Leg Length	Bulb Location	Internal Clip	Part Number Example
 #5m  #6m	062 Series	White	1=Coarse Pebble 7=Sand		1/64"	3/8"	A	Alum.	1 Bulb Size 2 Trim Series 3 Trim Color 7m062B3X1/64A Texture 4 Edge Thickness 5 Bulb Location 6
		Black	3=Pebble 7=Sand		1/32"	3/8"	C		
 #7m  #3	075 Series	White	1=Coarse Pebble 7=Sand		1/32"	7/16"	A	Alum.	4075B3X1/32A
		Black	3=Pebble 7=Sand		1/16"	7/16"	C		
 #4  #6	750 Series	Black	2=Leather		1/32"	7/16"	A	Alum.	3750B2X1/16A
		White	1=Coarse Pebble 7=Sand		1/16"	7/16"	C		
 #7  #100	100 Series	Black	3=Pebble 7=Sand		1/32"	37/62"	A	Alum.	6100B3X1/8EWB
		Tan	1=Coarse Pebble 7=Sand		1/16"	9/16"			
		White	2=Leather		3/32"	9/16"	C		
		Light Biege	3=Pebble		1/8"	9/16"	E		
		Light Grey	1=Coarse Pebble		5/32"	9/16"	Steel		
1/4"	17/32"	3/16"	1/2"						
 #7	150 Series	Black	2=Leather 7=Sand		1/32"	37/62"	A	Alum.	7150B2X5/32A
		White	2=Leather		1/16"	9/16"	C		
 #7	1375 Series	Black	3=Pebble 7=Sand		1/16"	3/4"	A	Alum.	4375B3X3/8C 1 Bulb Size 2 Trim Series 3 Trim Color 4375B3X3/8CWB Texture 4 Edge Thickness 5 Bulb Location 6
		Tan	3=Pebble		1/8"	3/4"			
		White	3=Pebble 7=Sand		5/32"	3/4"	C		
 #7	1350 Series	White	2=Leather		1/16"	3/4"	A	Alum.	4350B2X1/2A
		Black	2=Leather		1/8"	3/4"	C		
 #7	1350 Series	White	2=Leather		5/32"	3/4"	A	Alum.	4350B2X1/2A
		Black	2=Leather		3/16"	3/4"			
 #7	1350 Series	White	2=Leather		1/4"	11/16"	A	Alum.	4350B2X1/2A
		Black	2=Leather		5/16"	21/32"			
 #7	1350 Series	White	2=Leather		3/8"	5/8"	A	Alum.	4350B2X1/2A
		Black	2=Leather		1/2"	19/32"			



TRIM-SEAL

1 Bulb Size	2 Trim Series	3 Trim Color	4 Texture	Jumbo Trim-Seal Profile (Approx. full size)	5 Edge Thickness	Leg (Fixed size)	6 Bulb Location	Internal Clip	Part Number Example	
#5m	2000 Series	White	3=Pebble		1/2"	1"	A	Steel	<p>1 Bulb Size</p> <p>2 Trim Series</p> <p>3 Trim Color</p> <p>7 2000 SB 3 X 3/4 A</p> <p>Texture 4</p> <p>Edge Thickness 5</p> <p>Bulb Location 6</p> <p>See page 19 for bulb size illustrations</p>	
#6m					5/8"	15/16"	C			
#7m					3/4"	7/8"	E			
#3		Black	3=Pebble		#4	3/4"	7/8"			E
#6					Tan	3=Pebble	#7			3/4"
#100										

Additional Trim-Seal

Combine any of our stock Rubber Seals with our standard Edge Trim to achieve the perfect Trim-Seal combination for your application. Longer lead times and minimums may apply.

<p>103B375B3X3/16E</p>	<p>113B100B3X1/8E</p>	<p>1333B100B3X1/8E</p>	<p>3B150B2X1/8A</p>
<p>1B150B2X1/8C</p>	<p>105B100B3X1/8A</p>	<p>109B375B3X3/16E</p>	<p>202B100B3X1/8E</p>
<p>135B375B3X3/16E</p>	<p>See page 18 for "How to Order" Instructions.</p> <p>Check with your Trim-Lok sales representative for additional bulb size options.</p>		

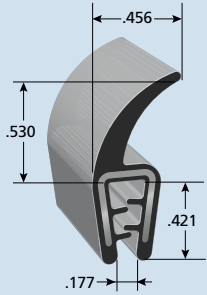
CO-EXTRUDED TRIM-SEAL

Product Specifications:

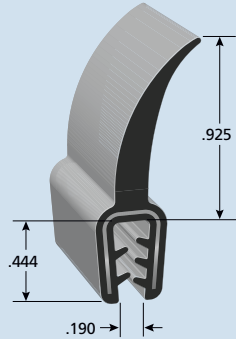
Recommended temperature rating for general applications: -20°F. through +158°F.

▲ = ALUMINUM WIRE CARRIER

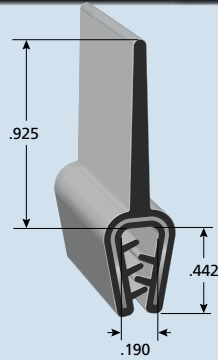
● = STEEL WIRE CARRIER



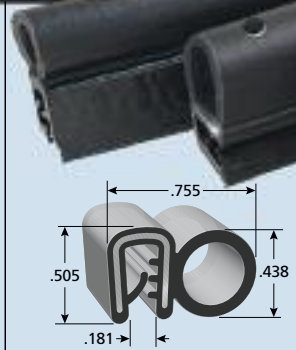
DDA1501
EPDM Dense ▲



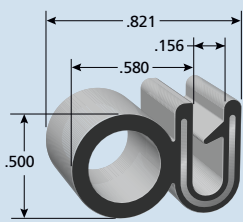
DD1201
EPDM Dense ▲



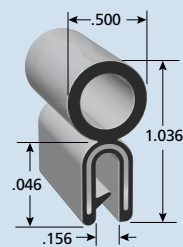
DD6112
EPDM Dense ▲



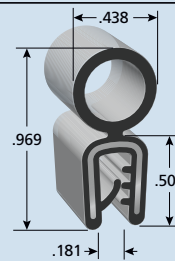
DD6138
EPDM Dense ●



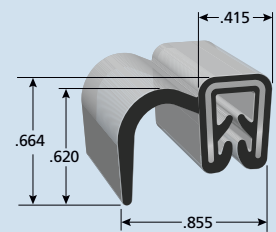
DD6114
EPDM Dense ▲



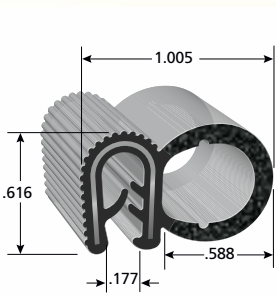
DD6131
EPDM Dense ▲



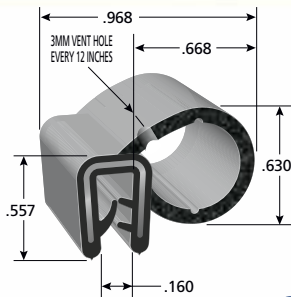
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EPDM Dense ●



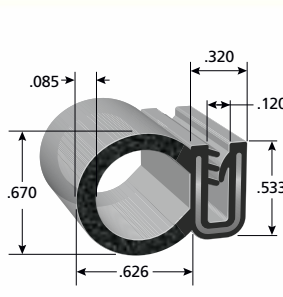
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EPDM Dense ●



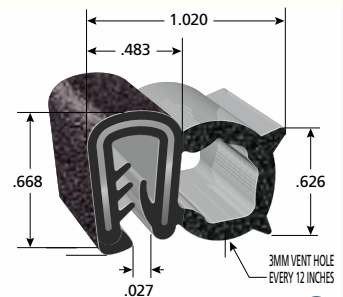
DDA3229 ●



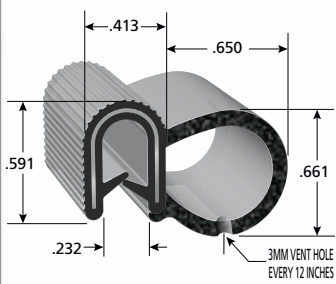
DD1004 ●



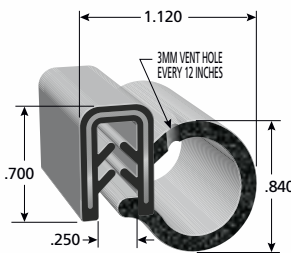
DD6100 ▲



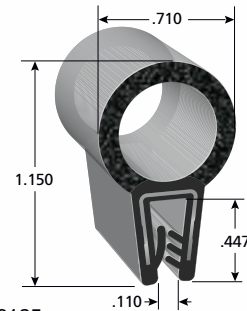
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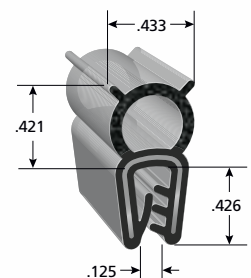
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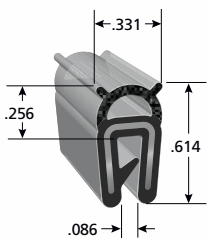
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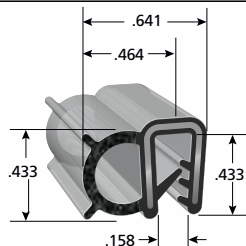
DD6125 ▲
DD1614-002 ●



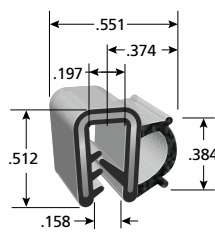
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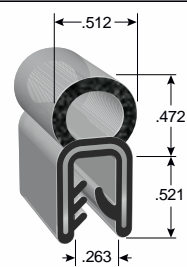
DDA2518 ▲



DDA1549 ▲



DD6123 ▲



DD1013 ▲

CO-EXTRUDED

*Samples contingent upon product availability. These parts may require minimum orders and longer lead times.

HATCH SEAL

Resists kinks in a radiused corner

Durable PVC Plastic Trim

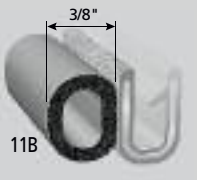
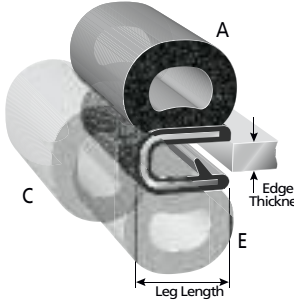
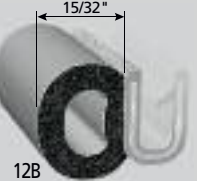
EPDM Sponge Rubber Bulb

Tear Resistant

Individual Metal Clips Retain a Permanent Grip

Hatch Seal is a specially formulated compound rubber that provides a watertight seal and prevents leaks.

Recommended temperature rating for general applications: -20°F. through +158°F.

1 Bulb Size	2 Trim Series	3 Trim Color	4 Texture	Profile (Approx. full size)	5 Edge Thickness	Leg Length	6 Bulb Location	Example Part Number
 11B	100 Series	Black	3=Pebble 7=Sand	 Not to scale	1/16"	9/16"	A	1 Bulb Size 2 Trim Series 3 Trim Color 12B100B7X3/16A
					3/32"	9/16"		
 12B					3/16"	17/32"	C	Texture 4 Edge Thickness 5 Bulb Location 6
					1/4"	12"		

TRIM SEALS

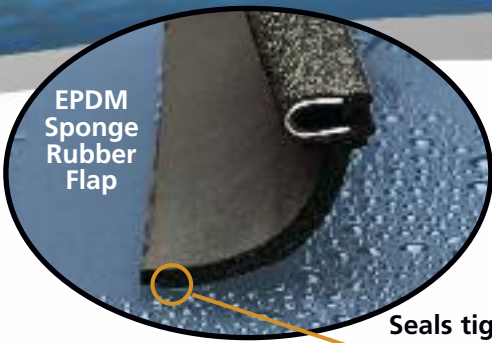
FOR A WATER TIGHT SEAL!



Typical Application

- Greater tear strength
- Protects against weathering
- Wide range of sizes to fit precisely
- Reduces noise and vibrations
- Optional butyl adhesive sealant for a stronger grip and to prevent seepage into storage compartment

FLAP SEAL



Seals tight to protect against weather damage

Durable PVC Plastic Trim

Strong Gripping Tongue

Individual Metal Clips retain a Permanent Grip

Exceptional Bond Surface

EPDM Sponge Rubber Flap

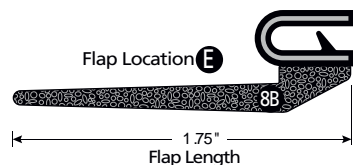
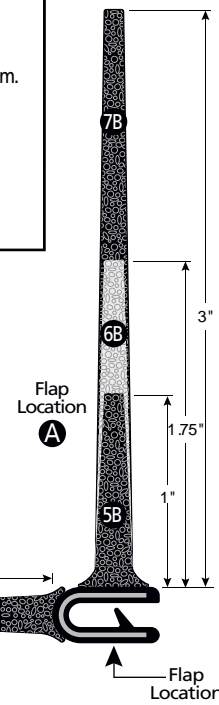
Flap Seal is a flexible PVC trim with a EPDM sponge rubber flap attached to provide a secure seal in a variety of dynamic applications. Recommended temperature rating for general applications: -20°F. through +158°F.

1 Flap Length	2 Trim Series	3 Trim Color	4 Texture	Profile (Approx. full size)	5 Edge Thickness	Leg Length	6 Flap Location	Internal Clip	Example Part Number		
5B=1"	100 Series	White	1=Coarse Pebble 7=Sand	<p>Reference only</p> <p>C Location fits 1/4" Trim only</p>	1/16"	9/16"	A	Alum. Steel	1 Flap Length 2 Trim Series 3 Trim Color 4 Texture 5 Edge Thickness 6 Flap Location		
6B=1.75"					3/32"	9/16"					
7B=3"					1/8"	9/16"					
8B=1.75"					5/32"	9/16"					
5B=1"	150 Series	Black	3=Pebble 7=Sand	<p>C Location fits 1/4" Trim only</p>	3/16"	17/32"	E				
8B=1.75"					1/4"	1/2"					
5B=1"	1350 Series	White	3=Pebble 7=Sand	<p>C Location fits 1/4" and above Trim only</p>	1/4"	1/2"	C	Alum.			
5B=1"					1.8"	3/4"				A	
6B=1.75"					5/32"	3/4"					E
7B=3"					3/16"	23/32"					
8B=1.75"	1/4"	11/16"	C								
5B=1"	1375 Series	Black		3=Pebble 7=Sand	<p>C Location fits 1/4" and above Trim only</p>	5/16"	21/32"	C			
5B=1"			3.8"			5.8"					
					1.2"	19/32"					

HOW TO ORDER

- Determine the **FLAP LENGTH** using column. . . . 1
- Determine the **TRIM SERIES #** using column. . . . 2
- Determine the **TRIM COLOR** using column. . . . 3
- Determine the **TRIM TEXTURE** using column. . . . 4
- Determine the **EDGE THICKNESS** using column. . . . 5
- Determine the **FLAP LOCATION** using column. . . . 6

Typical Applications



To order flaps separately see page 35

TRIM SEALS

LIP GUARD



Lip Guard is a plastic trim with a mylar cover and peel-off tape. This pliable trim comes in chrome and black and has the durability to meet interior or exterior design requirements. Paintable Lip-Guard can be painted to specific color using vinyl base paint.

Many Applications

- Running Boards
- Spas
- Unfinished Edges
- Camper Shells
- Truck Bed Covers
- Fender Flares
- Car Fenders

Product Specifications:

Recommended temperature rating for general applications: -20°F. through +158°F.

Base Material:

Vinyl (PVC)

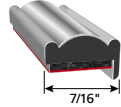
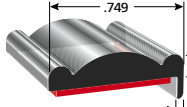
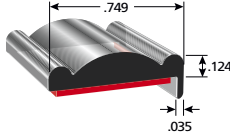
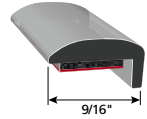
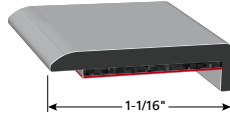
Decorative Finish:

Mylar Overlay

Adhesive:

3M™ Acrylic Foam Tape with peel-off liner



Lip Guard®	Part No.	Roll Size	Size	Color	Hardness
	LGC	500 ft	7/16"	Chrome	67D
	LGB	500 ft	7/16"	Black	97A
	LGB3/4	500 ft	3/4"	Black	97A
Paintable Lip Guard	Part No.	Roll Size	Size	Color	
	PLGB	500 ft	9/16"	Black	67D
	JLGB	250 ft	1 1/16"	Black	67D

Paintable Lip Guard is...

- Designed to replace the aluminum trim on fiberglass shells
- Can be painted with vinyl based paint
- Designed for camper shells and running boards
 - Pliable and durable to meet exterior design requirements

DRIP RAIL

Drip Rail is a flexible plastic peel 'n stick rain gutter that eliminates time consuming installation of aluminum rain gutters.

- Easy to install with **3M™ Acrylic Automotive Grade Foam Tape**.
- Bonds above windows on your truck, car, RV or boat to channel off water.
- Eliminate streaks from dew and drizzle.
- Control water runoff.

E-Z Peel 'n Stick Rain Gutter with **3M™ Acrylic Foam Tape**

Durable PVC Plastic

Special 'J' design to Channel away water

Product Specifications:

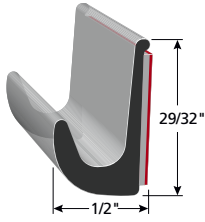
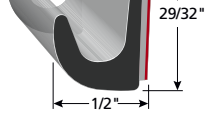
Recommended temperature rating for general applications: -20°F. through +158°F.

Ad4°"h6°,r

3M™ Acrylic Foam Tape with peel-off liner

Base Material:

Vinyl (PVC), Hardness: 85 Durometer (Shore A)

Profile	Part No.	Color
	DRB	Black
	DRW	White

Sold in 50 or 250 foot increments

Custom sizes and colors are available on request. Minimums apply.

CARPET TRIM

Carpet Trim is a flexible PVC trim with a peel and stick carpet edge to prevent carpet frays while providing a finished look.

Product Specifications:

Recommended temperature rating for general applications: -20°F. through +158°F.

Base Material:

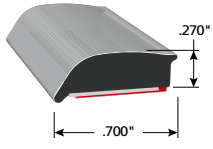
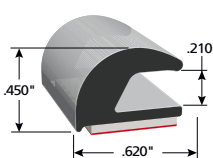
Vinyl (PVC)

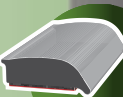
Finish:

Gloss Black

Adhesive:

3M™ Acrylic Automotive Grade Foam Tape with peel-off liner

Carpet Trim	Part No.	Size	Color	Hardness
	CP1043	.70	Black	93A
	I11134	.620	Black	85A



PLASTIC PROFILES

REDI-STIK

Decorative Mylar
Durable PVC Plastic
3M™ Acrylic Foam Tape Peel-off Liner

Redi-Stik is a flexible plastic trim with a decorative mylar cover. This versatile trim gives an elegant, polished appearance. It comes in two sizes and various colors.



PLASTIC PROFILES

Product Specifications:

Recommended temperature rating for general applications: -20°F. through +158°F.

Base Material:

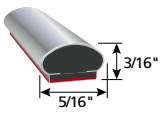
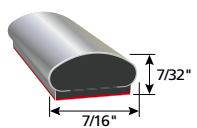
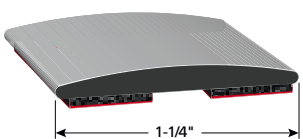
Vinyl (PVC)

Decorative Finish:

Mylar Overlay

Adhesive:

3M™ Acrylic Foam Tape with peel-off liner

Redi-Stik®	Part No.	Size	Color	Hardness
	RSC5/16 RSB5/16	5/16"	Chrome Black	96A 96A
	RSC7/16 RSB7/16	7/16"	Chrome Black	96A 96A
	CP1155	1 1/4"	Black	67D

Minimums may apply.

SNAP-IN SEAL SYSTEM FOR RV SLIDE OUTS

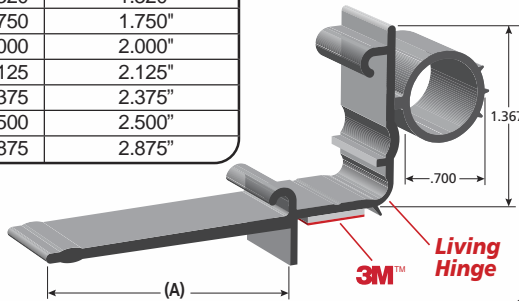
PATENTED DESIGN!

Our patented "all-in-one" living hinge Snap-In Slide Out Seal System combines a 3-ribbed bulb seal and flap into one design.

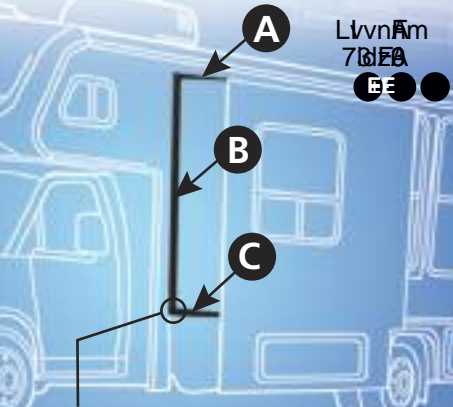
3M™ Acrylic Plus pressure sensitive adhesive is utilized as an installation aid and water barrier. Installation is quick and easy – Stick, Staple & Snap-In to close!

SNAP-IN SINGLE FLAP

Part Number	Flap Length (A)
I11213-1.320	1.320"
I11213-1.750	1.750"
I11213-2.000	2.000"
I11213-2.125	2.125"
I11213-2.375	2.375"
I11213-2.500	2.500"
I11213-2.875	2.875"



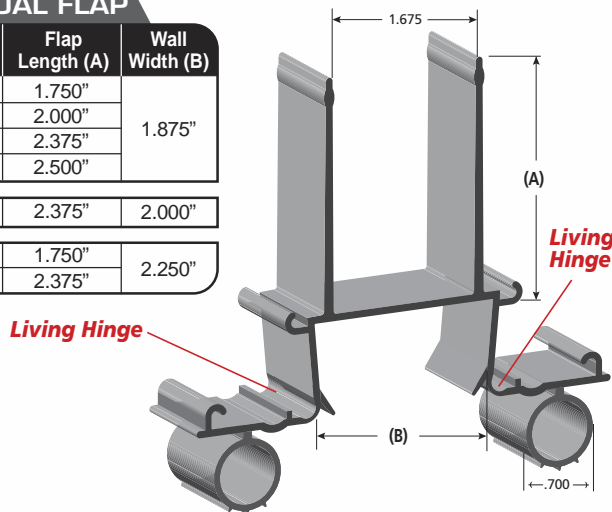
A



Universal Corners Available Upon Request

SNAP-IN DUAL FLAP

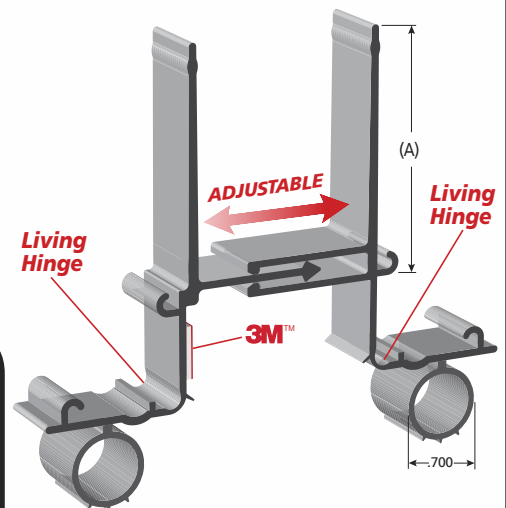
Part Number	Flap Length (A)	Wall Width (B)
I11233-1.750	1.750"	1.875"
I11233-2.000	2.000"	
I11233-2.375	2.375"	
I11233-2.500	2.500"	
I11282-2.375	2.375"	2.000"
I11281-1.750	1.750"	2.250"
I11281-2.375	2.375"	



B

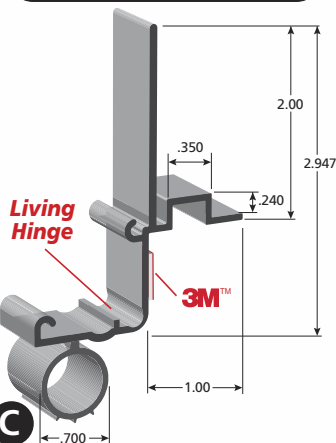
ADJUSTABLE SNAP-IN DUAL FLAP

Part Number	Flap Length (A)	Min. Wall Width	Max. Wall Width
I11285-1.750	1.750"	1.25"	2.25"
I11285-2.375	2.375"	1.25"	2.25"
I11285-2.875	2.875"	1.25"	2.25"



SNAP-IN BOTTOM PAN WITH WEAR BAR

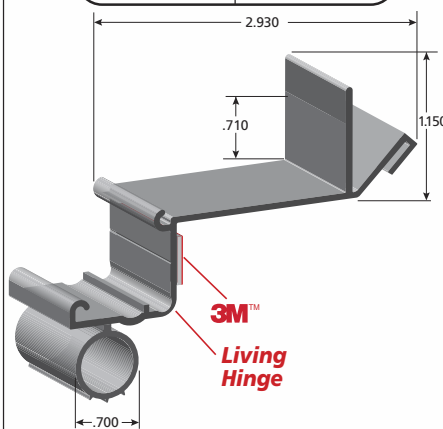
Part Number	Flap Length
I11286-2.00	2.00"



C

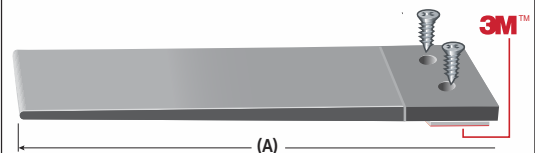
SNAP-IN BOTTOM PAN SEAL

Part Number	Flap Length
I11242-2.00	2.930"



BOTTOM FLAP

Part Number	Flap Length (A)
I11136-3	3.00"
I11136-3.5	3.50"
I11136-4	4.00"



Patent #'s:
8,701,351; 8,875,443;
8,910,422

TRIM-LOK

RV APPLICATIONS

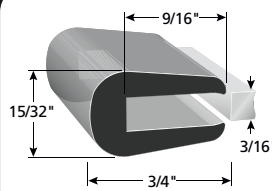
RV APPLICATIONS

RV PARTS Trim-Lok has been serving the RV industry at the OEM level as well as the replacement part level for over 40 years.

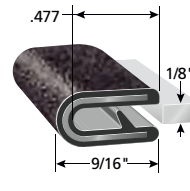
This page has been created to quickly and easily identify some of the most frequently used parts and some of their applications.

Each part has minimum quantities required at time of order.

VENT SEALS

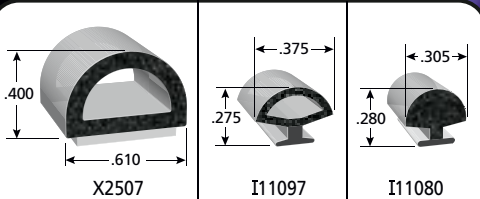


X1013



100-1/8

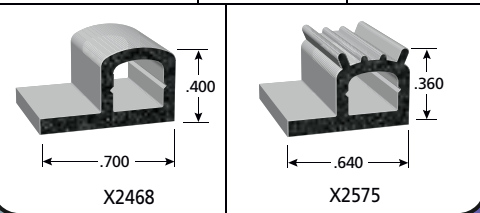
ENTRY DOOR SEALS



X2507

I11097

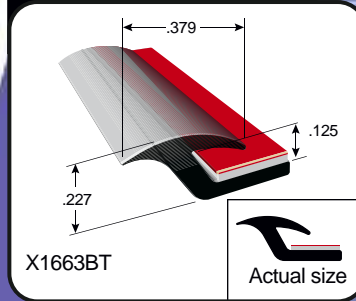
I11080



X2468

X2575

FENDER TRIM



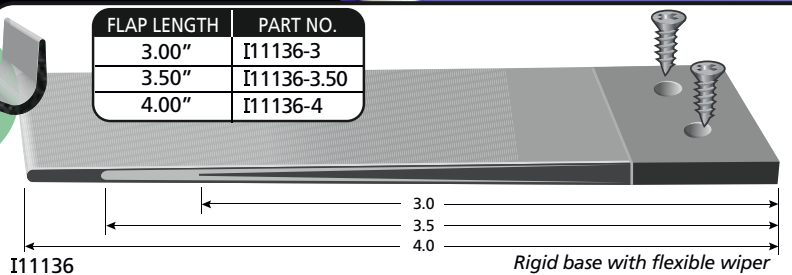
X1663BT

Actual size

Revolutionary Patented Snap-In Seal System!
See Page 27

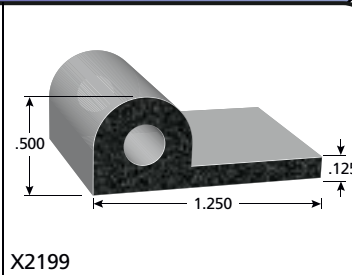
SLIDE OUT FLAPS

FLAP LENGTH	PART NO.
3.00"	I11136-3
3.50"	I11136-3.50
4.00"	I11136-4

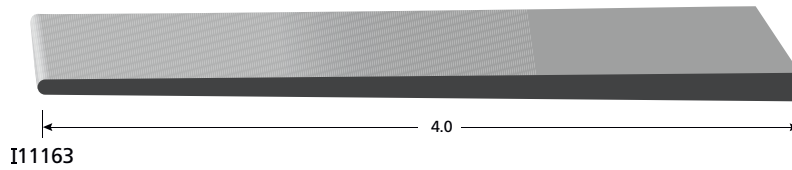


I11136

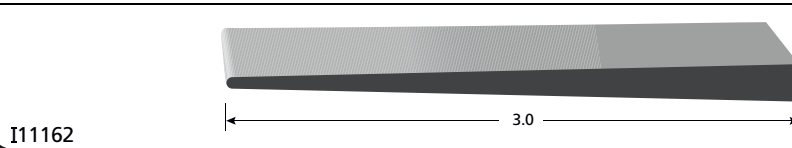
Rigid base with flexible wiper



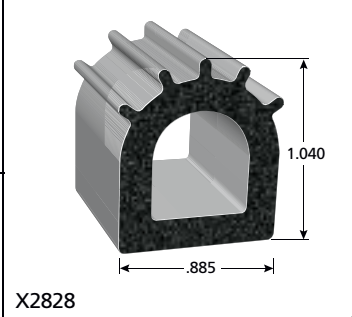
X2199



I11163



I11162



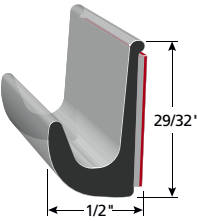

X2828

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RV APPLICATIONS

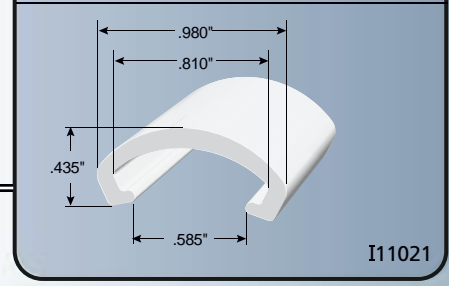
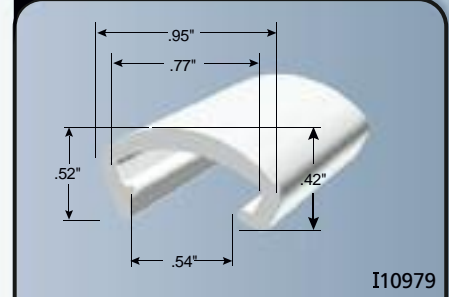
RV APPLICATIONS

DRIP RAIL

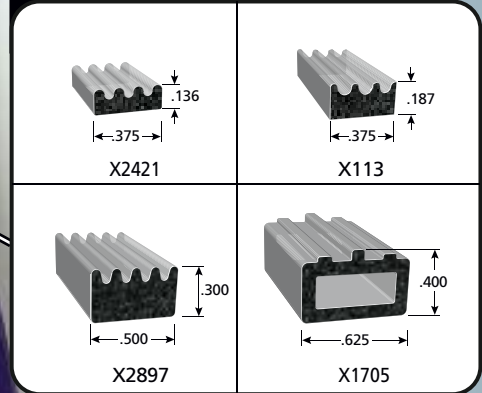
Profile	Part No.	Color
	DRB	Black
	DRW	White

Dimensions: 29/32" height, 1/2" width

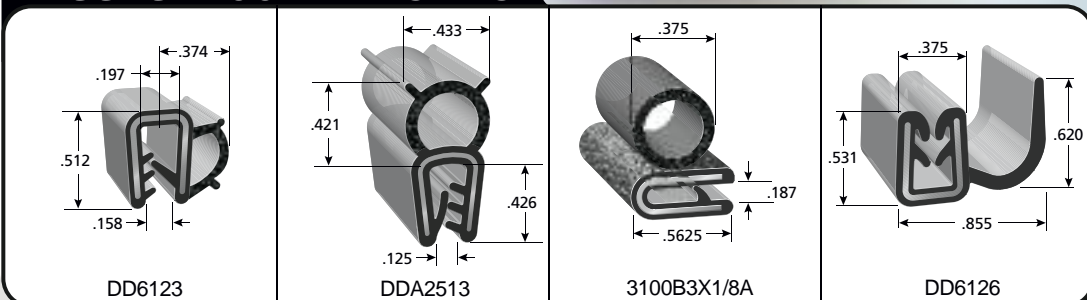
SCREW CAP COVERS



WINDOW SEALS



BAGGAGE DOOR TRIM SEALS



RV APPLICATIONS

RUBBER SEAL



SEALS



Ozone Resistant
EPDM Rubber

Pressure Sensitive
Adhesive (PSA) Tape
with Peel-Off Liner

For the Best Tape Fit
See Page 42

FOR A WATER
TIGHT SEAL!

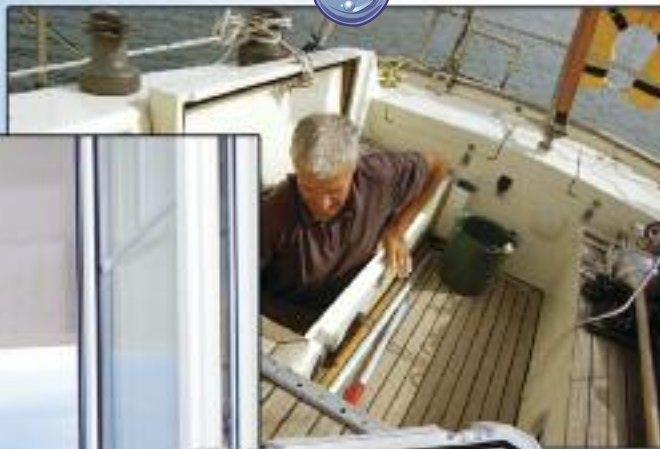


Rubber Seals come in a variety of specially designed shapes, made from custom formulated EPDM closed cellular sponge.

RUBBER SEAL DISCLAIMER: Due to a constant effort to update our Rubber Seal products, specifications are subject to change without notice and without incurring obligation. Because we cannot anticipate or control the many different conditions which this information and our products may be used, Trim-Lok does not guarantee the applicability, accuracy or the suitability of a product in any given situation. Users should conduct their own tests to determine the suitability of each product for a particular application. The products described here are sold without warranty either expressed or implied and the buyer assumes all responsibility for loss or damage arising from the handling and use of our products.

CLEANING AND APPLICATION INSTRUCTIONS

Regardless of bonding surface, it must be clean and free of surface contaminants such as oil, grease, mold release and dirt. Most bonding failures are due to improperly cleaned surfaces. Prior to applying any adhesive, clean surface with 50/50 isopropyl alcohol and water solution.



Product Specifications:

Recommended temperature rating for general applications:
-20°F. through +158°F.
(EPDM)

Application:

For optimum performance use
25% - 40% maximum compression
with 25% being optimum.

Resistance Ratings:

Excellent resistance to water absorption, ozone, sunlight aging, low temperature, and compression set.

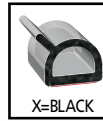
Flammability and Code Compliance:

FMVSS 302
UL 50E
UL 94HB



RUBBER SEAL

Part Number Example



Color
1

Tape Option
3

4



Single and Dual Option

X105 BT SINGLE
(If Applicable)

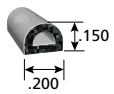
Tape Options:

NT = No Tape

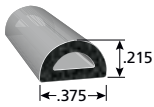
HT = General Acrylic PSA

BT = **3M** Bonded Tape System

"D" SECTIONS



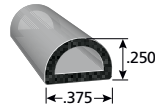
X2476



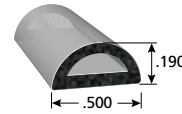
X1333



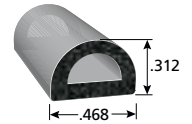
OW1333



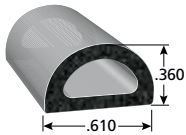
X1153



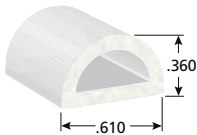
X1543



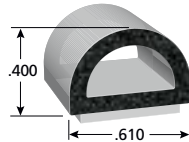
X110



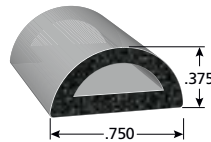
X109



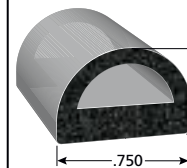
OW109



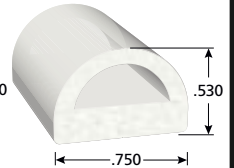
X2507



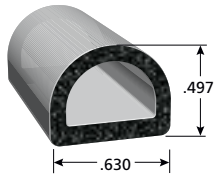
X119



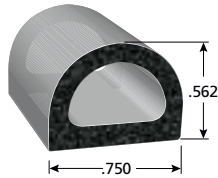
X125



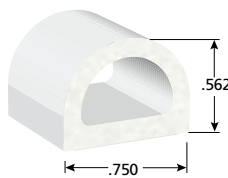
OW125



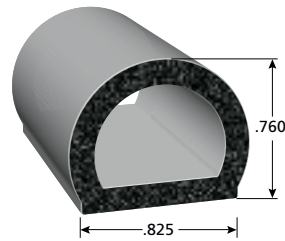
X2373



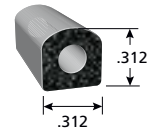
X135



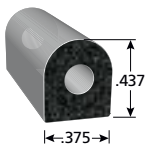
OW135



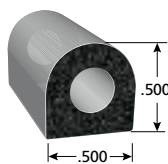
X1750



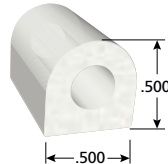
X2576



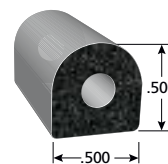
X105



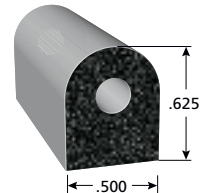
X202



OW202



X101



X2338

See page 42 for tape options

RUBBER SEAL

Part Number Example

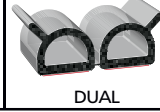


Color
1

Tape Option
3

X105 BT SINGLE
(If Applicable)

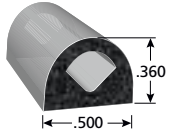
2
Rubber Seal Profile



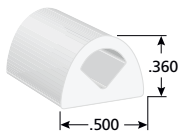
Single and Dual Option

Tape Options:
NT = No Tape
HT = General Acrylic PSA
BT = 3M™ Bonded Tape System

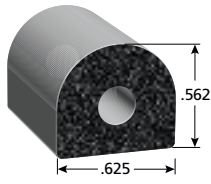
"D" SECTIONS



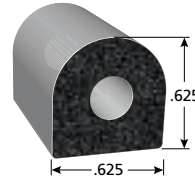
X108



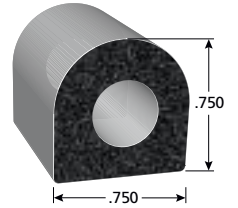
OW108



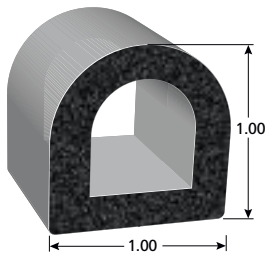
X2012HT



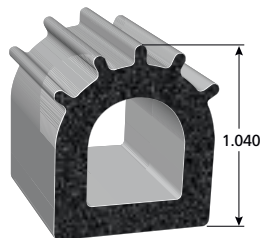
X5381



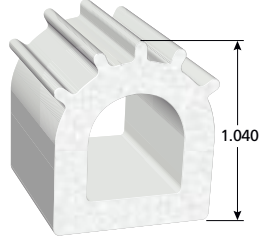
X1458



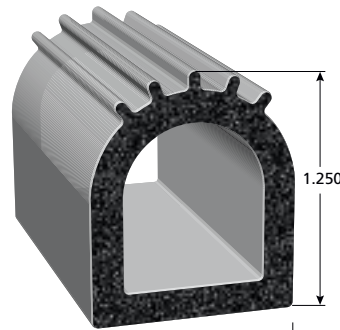
X5272



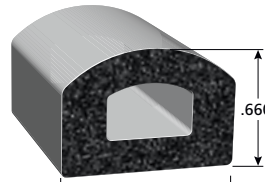
X2828



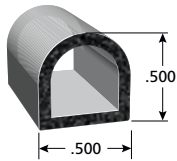
OW2828



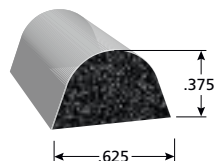
X2492



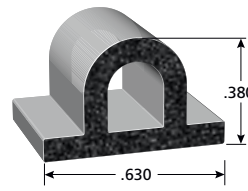
X1613



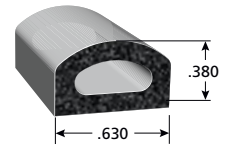
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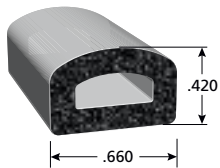
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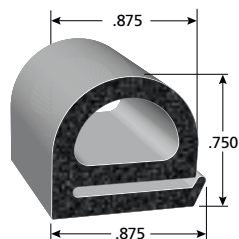
X1712



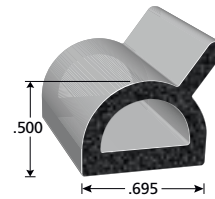
X1524



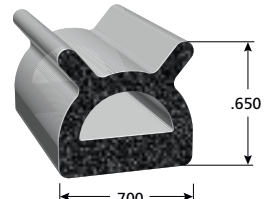
X2463



X1921



X5036



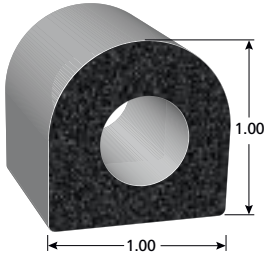
X2354

RUBBER SEAL

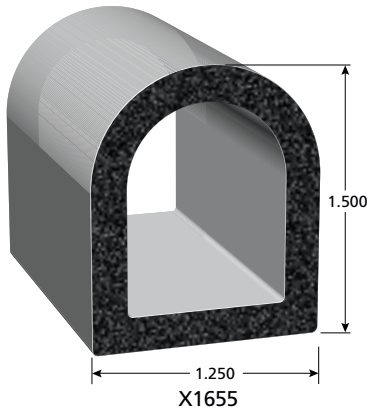


SEALS

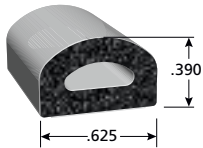
TRIANGLE SECTIONS



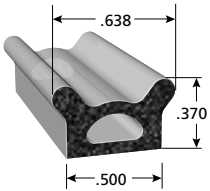
X1678



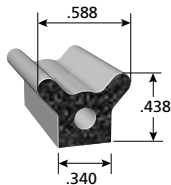
X1655



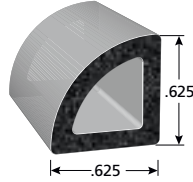
2495



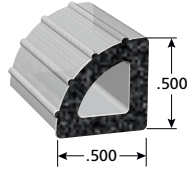
X2337



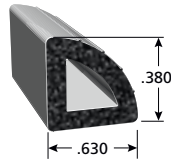
X2529



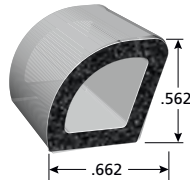
X2123



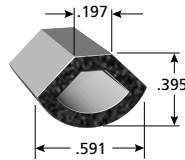
X2532



X2025



X1711



X1923

Adhesive Options – Choose the tape that fits your needs

“HT” GENERAL PURPOSE PRESSURE SENSITIVE ADHESIVE

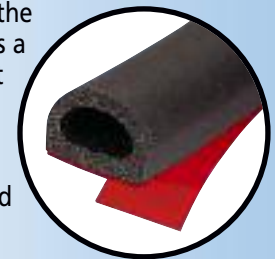
This acrylic based adhesive is best used to hold the rubber seal in place while installed in a static application or compressed between two stationary objects. May be used in some light duty dynamic applications against a variety of substrates. Good heat performance -20°F. to +158°F.

Please Note: During application ambient temperature must be above 60° F.

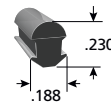


“BT” 3M™ HIGH STRENGTH TAPE SYSTEM

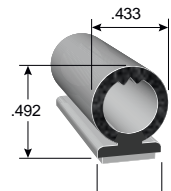
The ultimate bond between the rubber and substrate. Creates a moisture barrier and air tight seal between rubber and substrate. Highest peel and shear resistance, can be used under high loads of stress and force. Has low initial tack for easy re-positioning during installation and requires 72 hours of cure time for full bond strength. Good heat performance -20°F. to +158°F.



PEDESTAL SEALS



DD6109

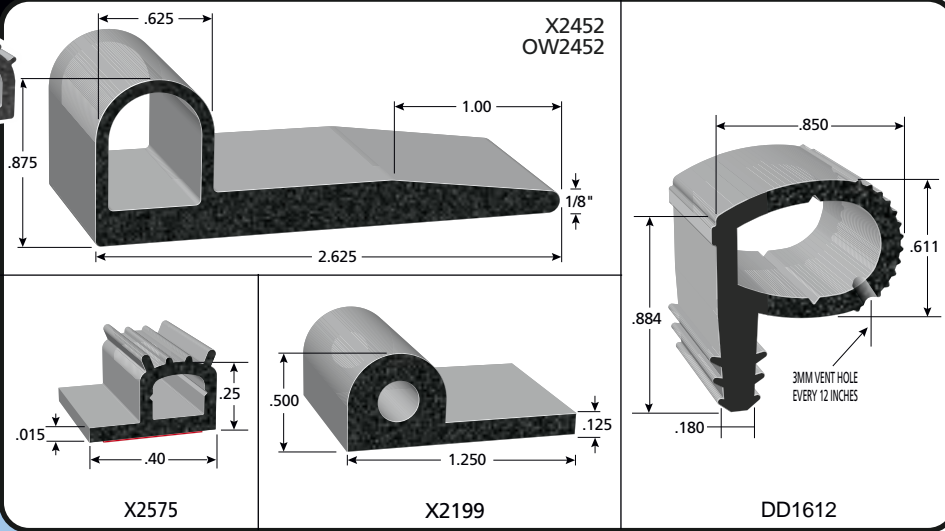


DD1604

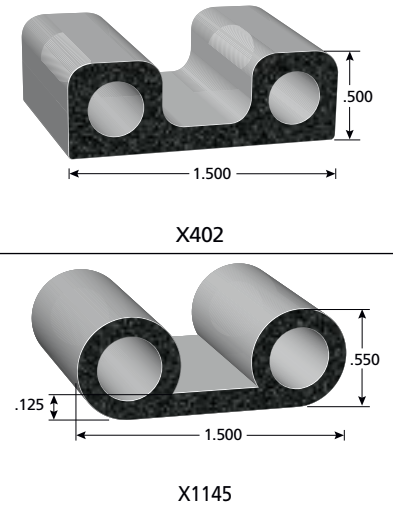
See page 42 for tape options

RUBBER SEAL

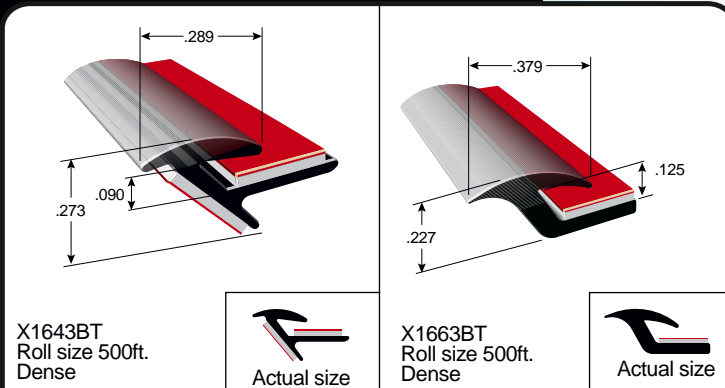
"P" SEALS



LID SEALS



FENDER FLARE TRIMS



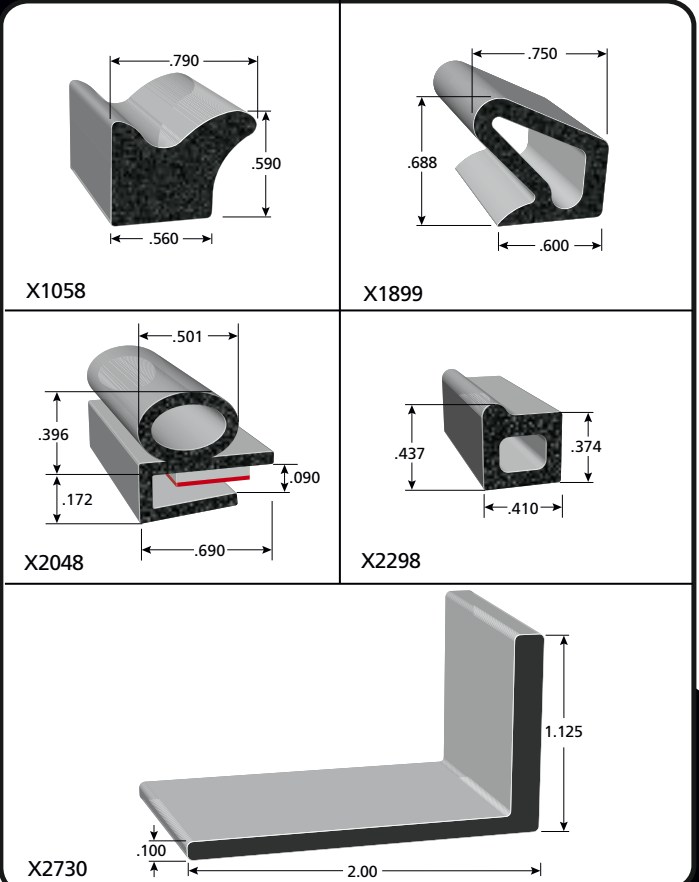
Fender Flare Trim is an ozone resistant EPDM rubber that mounts between the flare and the body. **3M™** automotive grade tape creates a solid bond between both surfaces.



Easily installed before fender flare is installed against body to isolate vibration and provide an attractive finish.



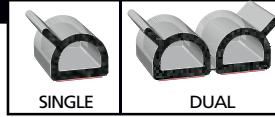
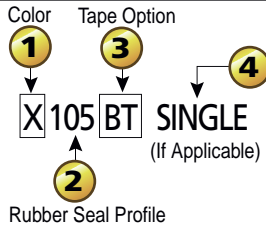
ADDITIONAL PROFILES



See page 42 for tape options

RUBBER SEAL

Part Number Example



Single and Dual Option

Tape Options:
 NT = No Tape
 HT = General Acrylic PSA
 BT = 3M™ Bonded Tape System

RIBBED SECTIONS

 X2421	 X1568	 X2266	 X113 OW113	 X1698
 X103	 X2897	 X1621	 X376	 X112
 X114	 OW114	 X1705	 X2469	

FLAP SECTIONS

 X2877	 X2248 EPDM Dense
 8B	 X2045 EPDM Dense
 5B	 X2064 EPDM Dense
 6B	 7B

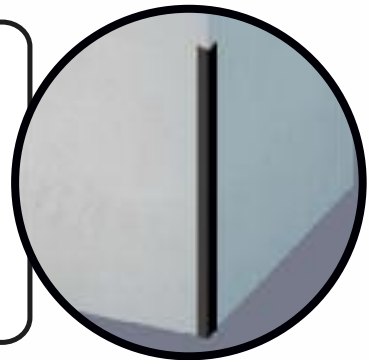
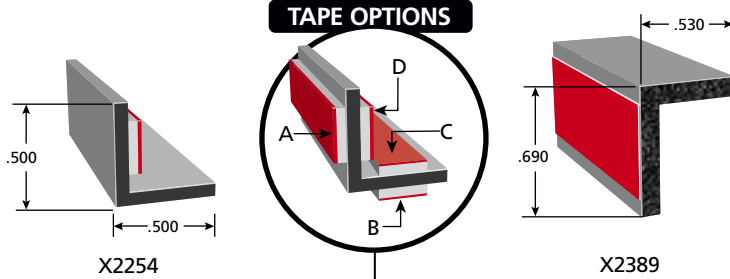
See page# 42 for tape options



SEALS

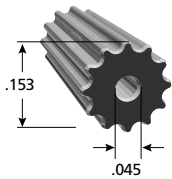
RUBBER SEAL

CORNER GUARD

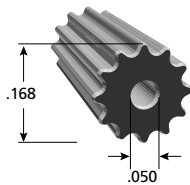


See page 42 for tape options

SPLICE CORD & WELTING



I11090

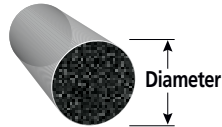


I11091

Profiles shown not to scale

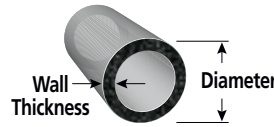
TUBING AND CORD

SOLID ROUND



Part#	Diameter
X301	.25"
X303	.38"
X305	.50"
X307	.625"

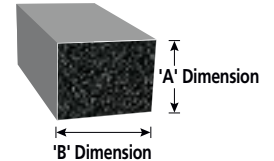
TUBING



Part#	Diameter	Inside Dim.	Wall Thickness
X310	.236"	.174"	.031"
X311	.276"	.206"	.035"
X313	.38"	.028"	.050"
X315	.437"	.364"	.058"
X317	.63"	.474"	.078"
X319	.75"	.564"	.093"
*X321	1.0"	.075"	.125"

* These parts sold in 500 foot increments except X321 (125ft.)

SOLID RECTANGLE



Part#	'A' Dim.	'B' Dim.
X272	.25"	.50"
X273	.38"	.50"
X274	.25"	.75"
X275	.50"	.75"
X1449	.75"	.375"
X1450	.75"	.125"
X268	.25"	.25"

FOR A WATER TIGHT SEAL!



Part Number Example

Color: X=BLACK, OW=WHITE

Tape Option: 1 (Color), 2 (Rubber Seal Profile), 3 (Tape Option), 4 (Single/Dual Option)

Example Part Number: X105 BT SINGLE (If Applicable)

Single and Dual Option

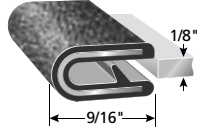
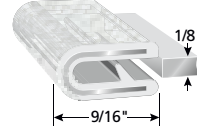
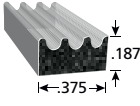
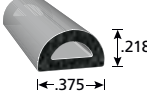
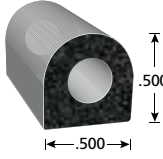
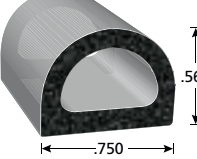
Tape Options:
 NT = No Tape
 HT = General Acrylic PSA
 BT = 3M™ Bonded Tape System

PACKAGING OPTIONS



OPTION 1

These boxes are designed to allow the customer to feel the part while still preserving the integrity of the packaging. This option also has a foldable tab allowing them to be hung on a peg or stacked on a shelf.

 <p>100-1/8</p>	 <p>100-1/8</p>	 <p>X113HT Dual 500 ft.</p>
 <p>X1333HT</p>	 <p>X202HT</p>	 <p>X135HT</p>

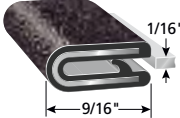
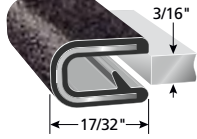
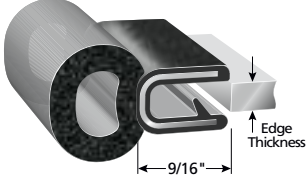
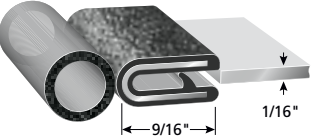
AM100B3X1/8-25	25 packs of black 100-1/8	(25 ft.)
AM100W3X1/8-25	25 packs of white 100-1/8	(25 ft.)
AMX113HT-50	25 packs of black X-113HT	(50 ft.)
AMX202HT-25	25 packs of black X-202HT	(25 ft.)
AMX1333HT-50	25 packs of black X-1333HT	(50 ft.)
AMX135HT-10	25 packs of black X-135HT	(10 ft.)

OPTION 2

This packaging option is a hangable poly bag that captures and protects the parts. This option is also available in for those customers that need a private label attached.

Hanging Polybag Option



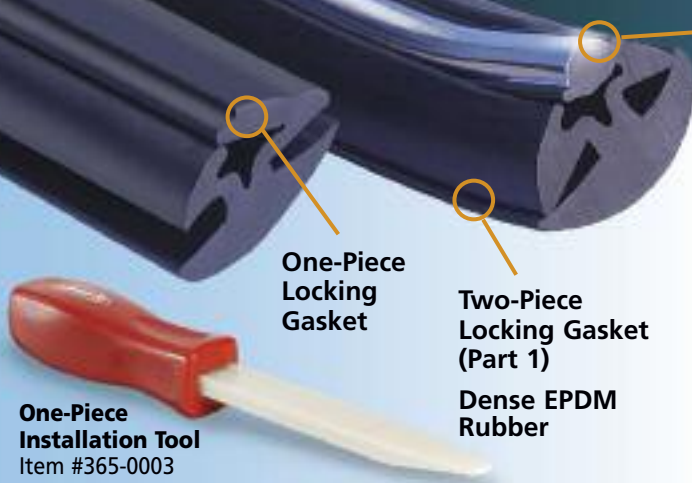
 <p>AMHC-100B3X1/16-25 (See page 6)</p>	 <p>AMHC-100B3X3/16-25 (See page 6)</p>
 <p>AMHC-12B100B7X3/16C-25 (See page 22)</p>	 <p>AMHC-4100B3X1/16C-25 (See page 19)</p>

Minimums and lead times may apply.

LOCKING GASKET



SEALS

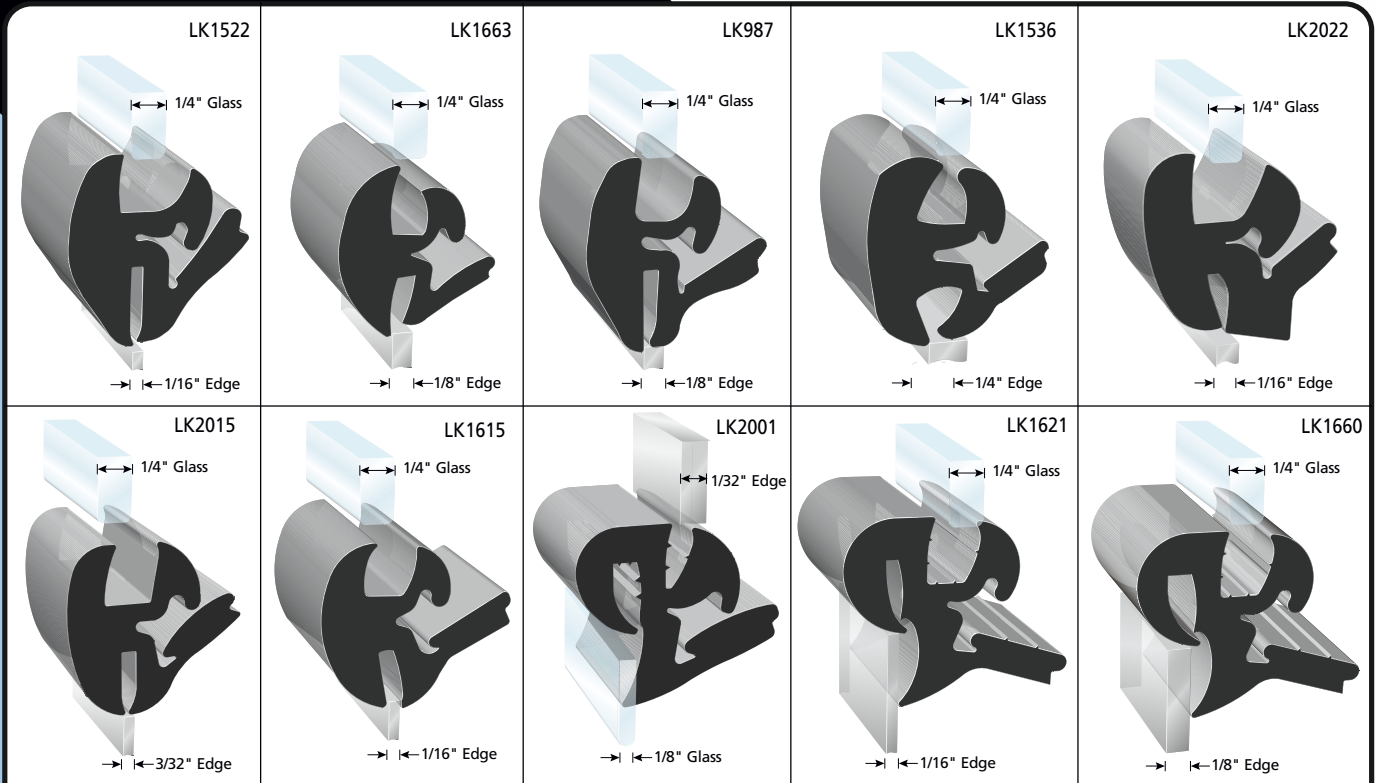


One-Piece Installation Tool
Item #365-0003

Locking Gasket is an EPDM dense rubber extrusion designed to lock in the installation of stationary windows or windshields. Locking Gaskets provide a secure seal between a metal or fiberglass body panel and a glass or plexiglas window. Available in one-piece and two-piece styles with a locking key, and are highly resistant to numerous environmental conditions. Slip coating available upon request.

- Resistance to Ozone — Excellent
- Water Absorption — Excellent
- Sunlight Aging — Excellent
- Low Temperature — Excellent
- General Temperature Rating -40°F. to + 212°F.
- Flammability and Code Compliance — FMVSS 302

ONE-PIECE LOCKING GASKETS



	Part Number	Glass Panel Thickness	Body panel thickness	**Minimum recommended clearance between glass and edge	Overall Height	Minimum recommended radius of panel opening	Weight per foot
<p>** Minimum Recommended Clearance</p>	LK1522	0.1875" - 0.250"	0.035" - 0.067"	0.301"	1.07"	2.50"	0.275 lbs.
	LK1663	0.1875" - 0.250"	0.09" - 0.14"	0.220"	0.90"	1.50"	0.196 lbs.
	LK987	0.1875" - 0.250"	0.09" - 0.14"	0.265"	1.07"	2.50"	0.246 lbs.
	LK1536	0.1875" - 0.250"	0.1875" - 0.25"	0.406"	1.09"	3.50"	0.225 lbs.
	LK2022	0.250" - 0.313"	0.04" - 0.08"	0.280"	0.970"	2.50"	0.323 lbs.
	LK2015	0.200" - 0.250"	0.075" - 0.095"	0.260"	0.95"	2.50"	0.236 lbs.
	LK1615	0.1875" - 0.250"	0.06" - 0.09"	0.300"	0.906"	2.50"	0.275 lbs.
	LK2001	0.120" - 0.140"	0.030" - 0.060"	*0.160"	1.00"	2.50"	0.286 lbs.
	LK1621	0.1875" - 0.250"	0.046" - 0.075"	*0.140"	0.937"	2.00"	0.26 lbs.
	LK1660	0.1875" - 0.250"	0.075" - 0.140"	*0.140"	1.00"	2.00"	0.293 lbs.

* Offset dimension between glass and body panel

LOCKING GASKET

INSTALLATION



1. Secure Locking Gasket to body panel.



2. Lubricate Locking Gasket. Then slide glass in bottom first.



3. Finish working rubber around glass with tools found on pages 40-41.



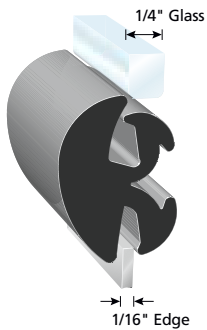
SEALS

TWO-PIECE LOCKING GASKETS

Part 1

IRGDM

LK1035



LK1179



LK1488



LK1456

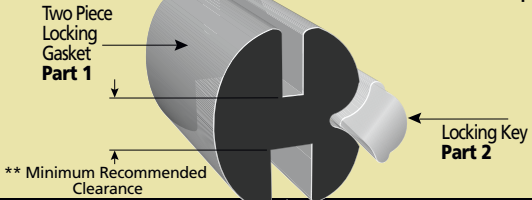


LK1696



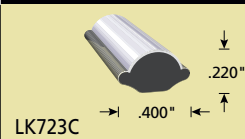
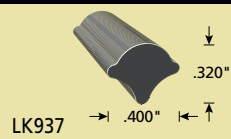
Part 2 LOCKING KEY OPTION

Installed Profile Example

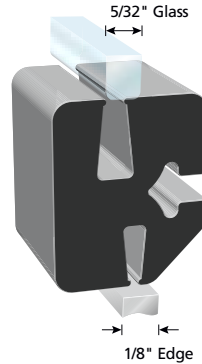


Black Locking Key

Chrome Mylar Locking Key



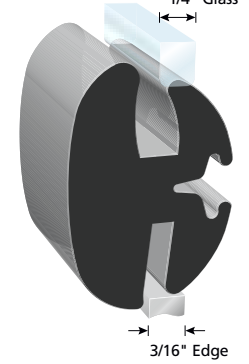
LK1573



LK2016



LK2004



See page 40-41 for more information on Locking Gasket installation tools.

Part Number	Glass panel thickness	Body panel thickness	**Minimum recommended clearance between glass and edge	Overall Height	Minimum recommended radius of panel opening	Weight per foot	Matching black locking key part number (part 2)	Matching chrome locking key part number (part 2)
LK1035	0.1875" - .250"	0.050" - .095"	0.23"	0.85"	2.25"	0.155 lbs.	LK937	LK723C
LK1179	0.1875" - .250"	0.093" - .140"	0.30"	1.10"	2.5"	0.277 lbs.	LK937	LK723C
LK1488	0.1875" - .250"	0.1875" - .250"	0.30"	1.00"	3.5"	0.202 lbs.	LK937	LK723C
LK1456	0.1875" - .250"	0.175" - .188"	0.30"	0.95"	2.0"	0.198 lbs.	LK937	LK723C
LK1696	0.1375" - .250"	0.175" - .188"	0.260"	0.95"	2.0"	0.193 lbs.	LK937	LK723C
LK1573	0.125" - .187"	0.100" - .140"	0.246"	0.961"	4.0"	0.289 lbs.	LK937	LK723C
LK2016	0.180" - .220"	0.100" - .130"	0.265"	1.29"	4.0"	0.358 lbs.	LK937	LK723C
LK2004	0.180" - .220"	0.09" - .125"	0.35"	1.07"	2.5"	0.241 lbs.	LK937	LK723C

TOOLS AND ACCESSORIES

(A) Instant Adhesive

A superior adhesive bond on "hard to glue" surfaces that creates a secure seal on corners and joints. It protects TRIM-LOK products against harsh conditions by bonding ends securely. This product bonds rubber, plastic, fiberglass, metal, wood, paper, leather, and foam. It cures in 0-.25 seconds with a temperature rating of 20°F. to +150°F., with full cure in 24 hours.
1.2 oz (34g a bottle)
STOCK #4401TL

(B) Straight Edge Clipper

A compact hand-held tool that creates a professional appearance on most applications. Product comes with 2 replacement blades.
(2 blades/pkg.)
STOCK #WCSC1
Replacement Blades #RBA

(C) EC-1 Tool

General purpose cutter.
STOCK #EC-1

(D) Handheld Roller

A handheld roller to assist with the correct application pressure needed for all Rubber Seal adhesives.
STOCK #HR-1

(E) Ball End for 1-piece Locking Gasket

This tool has a small, round steel ball on the end. Once the steel ball is inserted down into the rubber gasket, it is very difficult for it to come out. If it should slip out of the gasket, there is less of a chance you will scratch the paint of the vehicle you are working on.
STOCK #365-0007

(F) Lock Strip Insertion

Features off-set handle to keep hands away from glass and two double end tips that will fit most applications. The unique design allows the tip to swivel 90 Degrees. Intended for 2-piece locking gaskets.
STOCK #365-0008

(G) Plastic Installation Tool

Specifically designed to ensure a safe, easy, and efficient installation of one piece Locking Gaskets for stationary windows and other glass applications.
STOCK #365-0003



ACCESSORIES



(H) Rubber Seal 90° Miter Tool
 Heavy-duty construction provides clean, 90° miter cuts with minimal effort. Blade opens .50". Larger rubber seal parts may be cut by compressing the overall height.
 STOCK# GS849RS
 Blade Replacement #GS848RS

(I) 90° Miter Tool
 A perfect miter with the close of your hand! This tool is designed to miter, notch or trim a variety of materials, including metals, plastics, and mitering metal core trim. Blade opens .25".
 STOCK #GSS851
 Blade Replacement #GS850

(J) Locking Gasket Tool Kit
 Specifically designed to ensure a safe, easy and efficient installation of Locking Gaskets for stationary windows and other glass applications.
 STOCK #365-0000

(K) Pneumatic Hammer
 This palm size pneumatic hammer applies trims and seals where speed and high volume installations are essential. This product eliminates the need for a variety of cumbersome hammers and mallets.
 STOCK #AH-1
 O-Ring Replacement Kit #AS-OK-151
 Tip #AH-T-15-SS

(L) Gasket Rope Insert
 This handy gasket rope insert tool is designed to ease the rope under the lip and seat it in the groove of the gasket. It comes with a sturdy 20 foot rope.
 STOCK #365-0005

(M) Pigtail for 1-piece Locking Gasket
 It can be difficult to fold the self-locking rubber into the locking part. This tool solves this problem by rolling the locking lip into the body easily.
 STOCK #365-0006

Utilizing the Right Material

EPDM (Ethylene-Propylene-Diene-Monomer) is well known for its excellent ozone, weathering and aging resistance. It also has excellent water and steam resistance, maintains its flexibility at low temperatures, features excellent resistance to alkalis, acids and oxygenated solvents, and is very color stable. It is not recommended for resistance to oil, gasoline and hydrocarbon solvents. EPDM is found in a wide range of applications and is excellent for outdoor use.

Neoprene (Polychloroprene) has moderate resistance to oils and gasoline. It features good flame resistance, weathers well and has very good resistance to abrasion, flex cracking, alkalis and acids. However, expect poor resistance to aromatic and oxygenated solvents and limited flexibility at low temperatures. Neoprene is generally considered an excellent all-purpose elastomer with a solid balance of properties and few limitations.

Nitrile (Acrylonitrile-Butadiene) has very good oil and abrasion resistance to alkalis and acids. Nitrile must be specially compounded for resistance to ozone, sunlight and natural aging. It has poor resistance to oxygenated solvents. Nitrile is superior to neoprene in oil and solvent resistance, but is not recommended for applications where it is exposed to severe weathering.

Nitrile PVC provides premium performance and long-term reliability in very harsh and corrosive environments. Has exceptional resistance to heat aging and a broad range of fuels, solvents and chemicals makes it ideal for many demanding aerospace, automotive and industrial applications. Fluoroelastomers also offer excellent resistance to weather, ozone, oxygen and sunlight, and are inherently more flame retardant than hydrocarbon rubbers. Fluoroelastomers have poor resistance to ketones, ester, ethers, amines and aqueous bases (e.g., ammonia and sodium hydroxide).

TPE (Thermoplastic Elastomers) are materials that have the properties and performance of rubber, but are processed like thermoplastics. Performance properties are similar to conventional thermosets such as EPDM or neoprene. TPE has good direct flame resistance as well as aliphatic and aromatic hydrocarbon solvents, oil and gasoline.

PVC has excellent impact strength, good resilience, tensile strength, abrasion resistance and maintains flexibility at lower temperatures. It is not the polymer of choice when resistance to oil, gasoline and hydrocarbon solvents is required.

Silicone Rubber offers good resistance to extreme temperature, being able to operate normally from -50°F. to 500°F.+ while retaining flexibility. And, at extreme temperatures, silicone's tensile strength, elongation, tear strength and compression set can be far superior to conventional rubbers.

CLEANING AND APPLICATION INSTRUCTIONS

Regardless of what bonding surface you apply the gasket to, it must be clean and free of surface contaminants such as oils, greases, mold releases and dirt in general. Most bonding failures are not due to the adhesive failing but, instead the failure to properly clean the surfaces. Prior to applying any of these adhesives, clean surface with 50% denatured alcohol and 50% water solution.

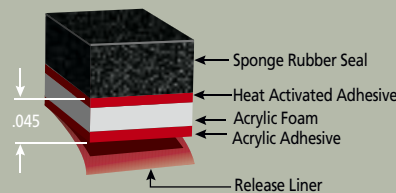
Choosing the Right Adhesive

ADHESIVE OPTIONS

BT 3M™ BONDED TAPE SYSTEM

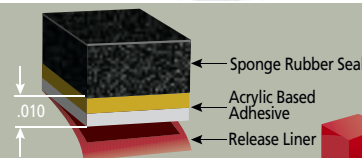
The ultimate bond to the rubber and the ultimate bond to the substrate. Specifically designed to perform in dynamic applications, this engineered tape system creates a moisture barrier and air tight seal between rubber and substrate. Highest peel and shear resistance, low initial tack for easy repositioning during installation and needs 72 hours of cure time to come to full bond strength. Good heat performance -20°F to +158°F.

ADHESIVE CROSS SECTION



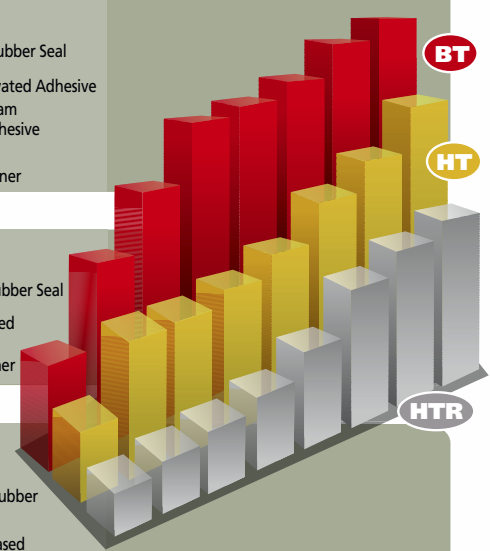
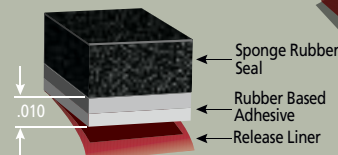
HT STANDARD PRESSURE SENSITIVE ADHESIVE

This acrylic based adhesive is best when used to hold the rubber seal in place in a static application or compressed between two stationary objects. May be used in some light duty dynamic applications against a variety of substrates. Good heat performance -20°F to +158°F.



HTR HIGH TACK PRESSURE SENSITIVE ADHESIVE

This rubber based adhesive is best when used to hold the rubber seal in place while installing in static applications or compressed between two stationary objects. HTR has better initial tack as well as adhering to some difficult bond surfaces such as polypropylene and polyethylene. Heat limitations -20°F to +130°F.



Trim-Lok's Quality is First!

Since 1971 customer satisfaction has been our number one priority. Our objective is to ship quality and reliable products to all of our valued customers. Our goal is to maintain a Quality Management System that meets or exceeds the requirements of ISO/TS 16949 and ISO 9001.

Trim-Lok's Service

Trim-Lok's Mission is: "To be the leader and trusted supplier of choice for innovative Trim and Seal solutions." With over 40 years of consistent growth Trim-Lok has proven to its customers that premier customer service and quality is the priority. Trim-Lok has provided support to their customers by shipping on time for both off-the-shelf and custom extruded parts.

Trim-Lok Custom Fabricated Solutions

Trim-Lok brings the most experienced team in the industry toward the development of custom fabricated solutions across all of the industries it serves. Trim-Lok's product development assistance unifies industrial design, engineering rigid prototyping and manufacturing to serve their customers. Trim-Lok's product development team brings high caliber mechanical design, excellent materials knowledge, and strong manufacturing expertise. All of our processes involve continuous improvement and our employees are recognized for their contributions to this end. All aspects of Trim-Lok from custom design to engineered solutions to on-time deliveries are centered around our highest priority – Keeping our customers satisfied.

TRIM-LOK'S CAPABILITIES & DELIVERABLES

MATERIALS

Rubber

- EPDM (Ethylene-Propylene-Diene Monomer)
 - Sponge and various durometers of Dense
- Nitrile (BUNA-N) - Dense
- Nitrile PVC (N/PVC) - Sponge
- Neoprene (CR, Chloroprene)
 - Sponge and various durometers of Dense
- Silicone (SI) - Sponge and various durometers of Dense

Plastic

- TPE, TPO, TPR, TPU, TPV
- PVC - Flame Resistant
- PVC - Flexible and Rigid
- Polyethylene (HDPE, LDPE, LLDPE)
- Acrylonitrile-Butadiene-Styrene (ABS)
- Polypropylene

- Single and Co-Extrusions
- High Tolerance Splicing
- Plastic Welding
- Pressure Sensitive Adhesives
- Continuous or Cut to Length
- Custom Design/Profile
- Custom Kit Assemblies
- Private Label Packaging
- Custom Color Matching
- Notching
- In-line Printing
- Mitered Corners and Frame Assemblies
- Hot Bonded Corners
- Cold Bonded Corners
- Injection Molded Corners
- Film Splicing
- Drilling / Punching
- Decorative Mylar Application
- Slip Coating

